

# Cavagna group

LPG VALVES & EQUIPMENT

DIVISION

LPG TANK EQUIPMENT

Please be so kind to verify with us approvals, accessories (tubes, tubes materials, tubes fixing, anti-filling devices, tools for anti-filling devices, caps, sealants and settings) and optional features. Approvals of any kind have to be expressly specified on orders or enquires.

For orders please refer to:



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Questa sezione del catalogo è dedicato alla memoria di Paolo Cominelli,  
il cui contributo fattivo e propositivo ha influito in modo determinante  
alla stesura e alla raccolta delle informazioni tecniche in esso contenute.

*This section is dedicated in Paolo Cominelli's memory  
for his meritorius service to the collection of technical data gathered  
to help create much of the written text included herewith.*

Im Gedenken an Paolo Cominelli widmen wir ihm diese Sektion.  
Es ist sein Verdienst, die technischen Daten zusammengetragen  
und in Schriftform gebracht zu haben.

*Se dedica este catálogo a la memoria de Paolo Cominelli,  
cuyo contributo activo y propositivo resultó determinante  
para la recolección de las informaciones técnicas que incluye y su realización.*

Hélas, Paolo Cominelli, ne verra pas cette partie du catalogue, qu'il avait entièrement conçu.  
Ses recherches tant techniques que culturelles y furent importantes.  
Son efficacité, son dévouement contribuèrent à sa réalisation.



cavagna group



**U.S.A.**

**LPG TANK EQUIPMENT**



## Multiservice Valve


**67.0805**

67.0.490.0805

**NEW  
DESIGN**

### APPLICATION

These multivalves are suitable for 100-200 lbs DOT or ASME containers. The 67.0812 can also be used for a 60 gallons tank.

### FEATURES

- Multi purpose valve with double back check filler valve
- Ideal for on site filling of DOT cylinder up to 200 lbs LPG capacity without interrupting service
- Includes a service valve, back check filler valve, fixed maximum liquid level gauge (specify DT length when ordering)
- New high discharge flow capacity pressure relief valve (1123 UL listing)
- Reduced filler valve chamber reduces the waste of LPG during filling operation
- Increased high filling capacity
- Double o-ring replaceable stem

### ORDERING INFORMATION

Part number	Tank Connection	Vapor Service Connection	Filler Connection	Fixed Liquid Level Gauge	DT length	Propane liquid capacity at various differential pressure (GPM)				Pressure Relief Valve Flow Capacity (SCFM) Air		
						10 PSI	20 PSI	50 PSI	100 PSI	PRV Setting	UL	ASME
<b>67.0805</b>	3/4" MNPT	POL(CGA 510)	1 3/4" ACME	not captive	10.6"	9	15	23	35	375	1123	---
<b>67.0808</b>	3/4" MNPT	POL(CGA 510)	1 3/4" ACME	not captive	11.6"	9	15	23	35	375	1123	---
<b>67.0812</b>	3/4" MNPT	POL(CGA 510)	1 3/4" ACME	not captive	6.0"	9	15	23	35	250	n/a	n/a
<b>67.0816</b>	3/4" MNPT	POL(CGA 510)	1 3/4" ACME	not captive	8.2"	9	15	23	35	250	1123	---
<b>67.0817</b>	3/4" MNPT	POL(CGA 510)	1 3/4" ACME	not captive	9.6"	9	15	23	35	250	1123	---
<b>67.0814</b>	3/4" MNPT	POL(CGA 510)	1 3/4" ACME	not captive	9.6"	9	15	23	35	250	821	740
<b>67.1004</b>	3/4" MNPT	POL(CGA 510)	1 3/4" ACME	not captive	8.6"	9	15	23	35	375	1123	---



## Multiple head unit



### 67.0807

67.0.490.0807

**Multi Service Valve** for ASME underground Propane tank.

### APPLICATION

These multiservice valves are designed for use in a single opening ASME containers with a riser of 2 1/2" MNPT. A separate opening is required for liquid withdrawal valve.

### FEATURES

The solid brass multiservice valve incorporates:

- double check filler valve
- vapour equalizing valve with excess flow
- pressure relief valve with protective cap
- service valve with Cavagna Qualihandwheel system
- plugged 1/4" F.NPT gauge boss
- fixed liquid level gauge with DT. Specify DT length when ordering
- "Junior" size float gauge flange opening. Specify float gauge when ordering
- Internal threads accomodate 2 1/2" M.NPT riser pipe connection and a 3/4" F.NPT connection for the filling valve opening
- Double o-ring service valve: individual replacement system

★ Specify when ordering

### ORDERING INFORMATION

Part number	Tank Connection	Vapor Service Connection	Filler Connection	Fixed Liquid Level Gauge	DT length	Propane liquid capacity at various differential pressure (GPM)				Pressure Relief Valve Flow Capacity (SCFM) Air		
						10 PSI	25 PSI	50 PSI	75 PSI	PRV Setting	UL	ASME
<b>67.0807</b>	2 1/2" MNPT	POL(CGA 510)	1 3/4" ACME	captive	★	58	98	146	186	250	1918	1808



## Multiservice Valve



**67.0720**

67.0.490.0720

### APPLICATION

Multiservice valve suitable for ASME tanks where a vapor service valve is required. This valve incorporates in the same body a service valve, a vapour withdrawal valve and a fixed level gauge.

### FEATURES

**Improved Stem Seal** - Two seals - a back seat and an O-ring (both TFE coated) protect against stem leakage in the service valve portion. When the service valve is fully open, the O-ring is not under pressure, increasing the service life of the O-ring.

**Easy Seal Replacement** - Should either of the stem seals need to be replaced, the tank does not have to be evacuated. Closing the service valve and removing the handwheel and bonnet permits the O-ring and back seat to be reached.

**Redesigned Body Configuration** - Installation of the 67.0720 can be made with a standard 1" socket wrench using the large center wrenching hex. The extremely low body silhouette (approximately 2 3/4") allows the use of small, economical hoods.

**Convenient Level Gauge** - Top mounting of the fixed liquid level gauge gives easy access.

**Gauge Connection** - The 1/4" FNPT gauge connection can be plugged or left unplugged for installation of a pressure gauge.

**Fixed level gauge** - Please specify DT length when ordering

**Everseal** - Preapplied on the inlet thread

Various DT length upon request

### ORDERING INFORMATION

Part number	Tank Connection	Vapor Service Connection	Vapor Line Connection	Gauge Boss	Fixed Liquid Level Gauge	Fixed Level Gauge DT length	Wrench flat hex
<b>67.0720</b>	3/4" MNPT	Female POL CGA 510	11/4" M Acme	1/4" FNPT	Yes	12.00"	1"



## Filler Valves



**66.1122**

66.0.290.1122  
Double Check Filler Valve.

**NEW  
DESIGN**



**66.1232**

66.0.290.1232

**NEW  
DESIGN**

### FEATURES

**Double Back Check Construction** - All Omeca filler valves are of the double back check construction where there are: (1) a soft seated up back check, and (2) a metal-to-metal lower back check seat or also a rubber seated back check like in the 66.1104.

**Efficient Flow Characteristics** - The efficient flow channel design of the valves gives low flow resistance, prolonging pump and hose life, and high filling capacity.

**One Piece Body Design** - 66.1073

**Spray Fill** - The one piece body 66.1073 gives spray filling when installed in any standard or recessed half coupling. The cooling effect of spray filling minimizes tank pressure build up, allowing product to remain in the liquid state for faster filling.

- Sealant pre-applied on the tank connection threads on both valves
- Both valves are UL listed
- Smaller filling upper chamber to avoid waste of liquid propane during every filling operation
- All the valves are furnished with yellow plastic caps with strap attached

**Note:** For replacement components, please refer to the end of the section.

### ORDERING INFORMATION

Part number	Container connection	Line connection	Wrench Hex Flats	Propane liquid capacity at various differential pressure (GPM)						
				10 PSI	20 PSI	25PSI	30 PSI	40 PSI	50 PSI	75 PSI
<b>66.1122</b>	3/4" M.NPT	1 3/4 Male ACME	1 3/4"	17	23	-	28	33	37	-
<b>66.1232</b>	1 1/4" M.NPT	1 3/4 Male ACME	1 3/4"	58	-	98	-	-	146	186



## Filler Valves

### VRN 90

66.0.290.1051  
Filler valve  
for LP-GAS tanks.  
TUV approved.  
Furnished with  
solid brass cap.



### VRN 20L

66.0.290.1061  
This is a special  
filler valve, designed  
for stationary  
underground tanks.  
This design facilitates  
the connection between  
the stationary tank  
and the hose  
of LPG tank truck.



### VRN 93

66.0.290.0221



### VRN 88

67.0.490.0681



### FEATURES

- Both these valves are a double check filler valves where there are a soft seated upper back check and a (2) metal to metal lower back check seat
- In addition these filler valves incorporate an emergency ball shut-off valve
- These two versions can be used either for underground (VRN 88) or above ground LPG tanks (VRN 93) thanks to an oriented easy to connect design to the bobtail delivery truck
- Both valves are conforming British standards

## ORDERING INFORMATION

Part number	Tank connection	Filler connection	Wrench Hex Flats	Propane liquid capacity at various differential pressure (GPM)						
				10 PSI	20 PSI	25PSI	30 PSI	40 PSI	50 PSI	75 PSI
<b>66.1051 (VRN 90)</b>	1 1/4 - NPT	1 3/4 - 6 ACME	Es. 46 mm	58	-	98	-	-	146	186
<b>66.1061 (VRN 20L)</b>	1 1/4 - NPT	1 3/4 - 6 ACME	Es. 46 mm	54	-	100	-	-	148	190
<b>66.0221 (VRN 93)</b>	1 1/4 - NPT	1 3/4 - 6 ACME	Es. 46 mm	-	-	-	-	-	-	-
<b>67.0681 (VRN 88)</b>	1 1/4 - NPT	1 3/4 - 6 ACME	Es. 46 mm	-	-	-	-	-	-	-



## Filler Valves with overfilling prevention device



### 66.1101

66.0.290.1101  
Filler valve suitable for underground tank.  
The extended body allows an easier refilling operation.



### 66.1106

66.0.290.1106  
Filler valve with high flow capacity suitable for above ground containers.  
Specify tank size when ordering.



### VRN SC-1200

66.0.290.1093  
As the other valves that incorporates an OPD, this filler has in addition an extended filler valve with ball shut-off valve manually operated.

## APPLICATION

These filler valves are designed for horizontal and vertical LPG containers.  
All the valves are equipped with an antifilling prevention device.  
Always specify type of tank (horizontal or vertical) diameter of the tank and location of the filler valve in the flange of the tank.

## ORDERING INFORMATION

Part number	Tank Connection	Filler Connection	Wrench flat size	Specify tank dimension when ordering
<b>66.1101</b>	1 1/4" MNPT	1 3/4 ACME	1 3/4"	*
<b>66.1106</b>	1 1/4" NGT	1 3/4 ACME	1 3/4"	*
<b>66.1093</b>	1 1/4" NPT	1 3/4 ACME	1 3/4"	*



## Filler Valves

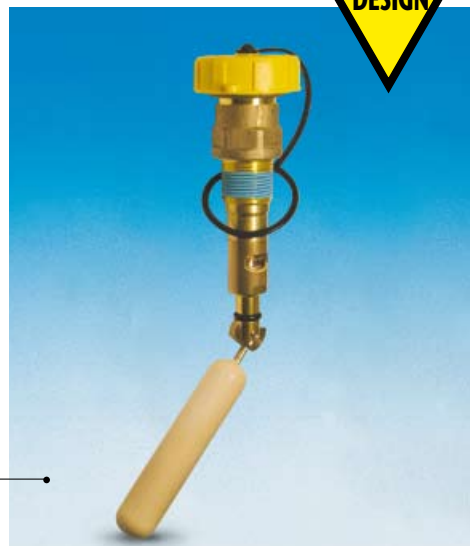
**NEW  
DESIGN**


### 66.1115

66.0.290.1115  
 Filler valve for vertical ASME and DOT containers. Specify tank diameter when ordering. Suitable for a 300 litres or 420lbs vertical tank. They can be fitted to other tank sizes upon request.

### 66.1154

66.0.290.1154  
 For Automotive Application


**NEW  
DESIGN**

### 66.1157

66.0.290.1157



## APPLICATION

These filler valves fitted with an OPD device are suitable for direct filling automotive applications. Both these valves incorporate standard 1' 1/4 Hex wrench flat that allowing easy installation from the top with a socket wrench.

## ORDERING INFORMATION

Part number	Tank Connection	Filler Connection	Wrench flat size	Specify tank dimension when ordering
<b>66.1115</b>	3/4" NPT	1 3/4 ACME	1 1/4"	*
<b>66.1154</b>	3/4" NPT	1 3/4 ACME	1 1/4"	*
<b>66.1157</b>	3/4" NPT	1/2" SAE	1 1/16"	*



## Internal Pressure Relief Valves for ASME and DOT Containers



Designed specifically for use as a primary pressure relief device on ASME containers up to 2000 gallons water capacity. Furnished with rain cap for protection against contamination. See ordering information for part numbers. All these valves have a pre-applied sealant on the container connection. Most of these valves are ASME approved.



**66.1128 NEW**  
(66.1030) OLD

66.0.290.1128 NEW  
(66.0.290.1030) OLD



**66.1135 NEW**  
(66.1057) OLD

66.0.290.1135 NEW  
(66.0.290.1057) OLD



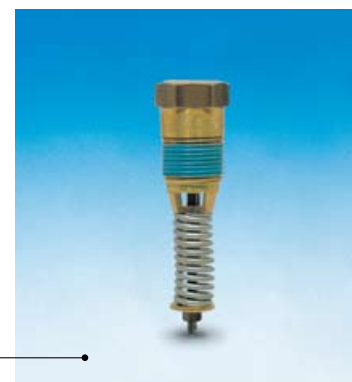
**66.1129 NEW**  
(66.1029) OLD

66.0.290.1129 NEW  
(66.0.290.1029) OLD



**66.1130 NEW**  
(66.1031) OLD

66.0.290.1130 NEW  
(66.0.290.1031) OLD



**66.1162**

66.0.290.1162

### ORDERING INFORMATION

Part number	Container Connection	Start to Discharge Setting PSI	UL (at 120% of set pressure) Flow capacity SCFM/AIR	ASME (at 120% of set pressure) Flow capacity SCFM/AIR	Wrenching Hex
<b>66.1129 NEW</b> 66.1029 OLD	1"-NPT	250	<b>2662</b> 2757	<b>2396</b> 2493	<b>1 7/8" NEW</b> 1 3/4"
<b>66.1128 NEW</b> 66.1030 OLD	3/4"-NPT	250	<b>1989</b> 2007	<b>1790</b> 1807	<b>1 3/4" NEW</b> 1 9/16"
<b>66.1130 NEW</b> 66.1031 OLD	1-1/4"-NPT	250	<b>4372</b> 4312	<b>3934</b> 3913	<b>2 3/8" NEW</b> 2 1/4"
<b>66.1058</b>	1"-NPT	312	1109	979	1 5/16"
<b>66.1135 NEW</b> 66.1057 OLD	1"-NPT	250	<b>1074</b> 864	<b>967</b> 786	1 5/16"
<b>66.1127</b>	1"-NPT	375	1491	n/a	1 5/16"
<b>66.1162</b>	3/4"-NPT	312	690	690	1 1/16"
<b>66.1132</b>	1"-NPT	375	1491	n/a	1 5/16"



## Rain caps for Internal Pressure Relief valves Vinyl or plastic



**30.0274**  
**30.0273**  
**30.0276**



**10.5032**  
**10.5036**  
**10.5033**  
**10.5037**



**10.5038**

**10.0203**  
**10.0204**  
**10.0205**

### ORDERING INFORMATION

Type for	Part number
66.1029 66.1129	30.0.110.0273 - 10.0.110.5033 - 10.0.950.0204
66.1030	30.0.110.0274 - 10.0.110.5036
66.1128	30.0.110.0274 - 10.0.950.0203
66.1031 66.1130	30.0.110.0276 - 10.0.110.5037 - 10.0.950.0205
66.1057 66.1058 66.1127 66.1135	10.0.110.5032
66.1162	10.0.110.5056
66.1027	10.0.110.5056
66.0248	10.0.110.5038



**10.5056**



## Internal Pressure Relief Valves for DOT fork lift Cylinders



### 66.1027

66.0.290.1027  
Designed specifically for use as primary relief valve on fork lift cylinders. A 45° deflector adapter is already included into the body of the valve. The design of the valve is a one-piece hot forged brass body.



### 66.0248

66.0.290.0248  
Designed specifically for use as primary relief valve on fork lift cylinders. Specific protective cap is provided with 66-0248. See ordering information for part numbers.

## ORDERING INFORMATION

Part number	Container Connection	Start to Discharge Setting (PSI)	UL (at 120% of set pressure) Flow capacity SCFM/AIR	Wrenching Hex
<b>66.1027</b>	3/4" NPT	375	400	1 1/16"
<b>66.0248</b>	3/4" NPT	375	400	1 1/16"



## Service Valves for DOT Fork Lift and ASME Motor Fuel containers


**80.2062**

80.0.380.2062


**80.2063**

80.0.390.2063


**80.2064**

80.0.390.2064


**80.2146**

80.0.390.2146

### APPLICATION

These valves are designed for vapor or liquid withdrawal service on DOT fork lift truck containers (80-2064) and ASME containers (all the others). All these valves are equipped with an excess flow limiter with different settings.

Since these valves do not have an integrated pressure relief valve they may only be used as an accessory valve on containers that have an independent PRV suitable for that container capacity (like 66.0248 or 66.1057 or 66.1058 see page pressure relief valves).

### FEATURES

All these valves are supplied with preapplied sealant on the inlets. The 80.2064 has also preapplied sealant on the outlet.

**Double O-ring Stem Seal** - Two O-rings form the stemseal for improved resistance to leakage due to dirt or temperature extremes.

**Tamperproof Design** - Travel stop keeps handwheel from being removed, helps to prevent tampering. Also, prevents removal of the stem and provides an additional seal against gas leakage.

**Sturdy QualiHandwheel Brass Handle** - Large, sturdy brass handwheel and stem threads less likely to be broken, even with rough handling.

**Static Seat Disc** - Since the seat disc does not rotate, abrasive wear on the disc is eliminated, improving service life.

**Recessed Excess Flow Valve** - The recessed excess flow valve helps reduce the possibility of mechanical damage or fouling from excess pipe compound.

### ORDERING INFORMATION

Part number	Container Connection	Outlet Connection	Normal Application	Excess Flow Closing
<b>80.2063</b>	3/4" M.NGT	3/8" SAE Flare (70)	ASME Motor Fuel	3.3 GPM
<b>80.2062</b>		3/8" SAE Flare (90)	ASME Motor Fuel	3.3 GPM
<b>80.2146</b>		POL (CGA 510)	ASME Motor Fuel	1.5 GPM
<b>80.2064</b>		3/8-18 NPT	DOT Forklift	2.6 GPM



## Lift Truck Connectors

These brass connectors are designed to join the carburator fuel line to the service valve on FLT.

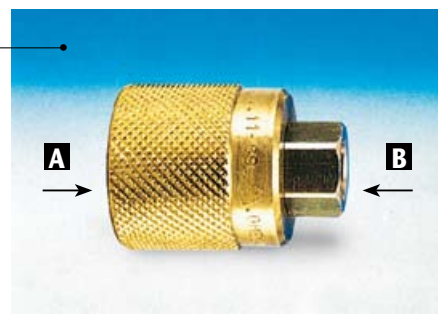


### 66.1024

66.0.290.1024  
Half coupling ACME.  
For installation  
on LP gas  
engine fuel  
lift truck  
service valves.

### 66.1023

66.0.290.1023  
Female coupling  
ACME.  
- For installation  
on the carburator  
fuel line.  
- Both connectors  
automatically close  
when disconnected.



## ORDERING INFORMATION

Part number	INLET <b>A</b>	OUTLET <b>B</b>	Normal Application
<b>66.1024</b>	3/8" F.NPT	1 1/4" M.ACME	Service Valve
<b>66.1023</b>	1 1/4" F.ACME	1/4" F.NPT	Fuel Line


## CYLINDER VALVES



## Fixed Liquid Level Gauges



### 66.1072

66.0.290.1072   
Special DT length can be ordered apart.  
An optional instruction plate may  
be ordered for use with these valves.  
All these valves incorporate a N° 54 drill size orifice.



### 66.1161

66.0.290.1161

## ORDERING INFORMATION

Part number	Container connection	DT lenght
66.1072	1/4" M.NPT	12"
66.1116	1/4" M.NPT	5,4"
66.1117	1/4" M.NPT	6,6"
66.1118	1/4" M.NPT	3,8"
66.1119	1/4" M.NPT	4,1"
66.1120	1/4" M.NPT	5,6"
66.1121	1/4" M.NPT	6,9"
66.1124	1/4" M.NPT	Without
66.1125	1/4" M.NPT	5,2"
66.1161	1/4" M.NPT	—



## Liquid Withdrawal Valves with excess flow

All these valves are designed for liquid withdrawal from stationary containers.



### 69.0010

69.0.190.0010



This new liquid withdrawal valve is designed to provide withdrawing liquid from stationary tank prior to moving the tank. This valve can also be used on permanent installations being equipped with excess flow limiter. Designed according to the latest UL standard.



### 66.1109

66.0.290.1109

This adapter is designed to be used with 69.0010 liquid withdrawal valve. Fully compatible with the new evacuation valves on the market.



### 66.1025

66.0.290.1025

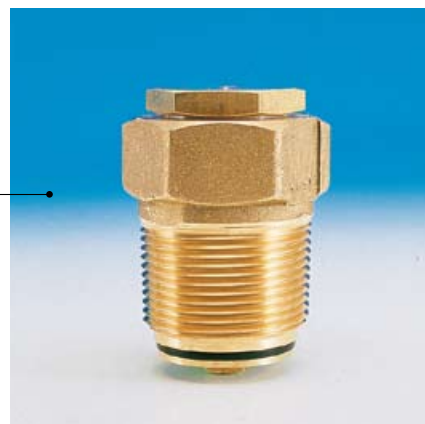


Liquid withdrawal valve with excess flow valve. The valve can also be used with one transfer shut off valve RRL16 with an adapter.

### 69.0017

69.0.190.0017

Liquid withdrawal with Excess Flow Valve  
Performance: excess flow closes 25.5÷3 m<sup>3</sup>/h (water); residual flow ≤ 0.020 m<sup>3</sup>/h (water) with ΔP +1 bar



## ORDERING INFORMATION

Part number	Container Connection	Outlet Connection	U.L. Closing Flow (Propane)	Wrenching Hex (inches)
<b>69.0010</b>	3/4" MNPT	5/8 FNPT	20GPM	1 15/16"
<b>66.1109</b>	15/8" UNF	3/42 UNF	n/a	n/a
<b>66.0017</b>	1" 1/4" NPT	3/4" NPT	n/a	1 3/4"
<b>66.1025</b>	3/4" MNPT	3/4" NPT	18.5 GPM	1 3/8"



## Service Valves for ASME and DOT containers or fuel line application



### 80.3135

Designed especially for vapor withdrawal service on ASME and DOT containers. Since this valve has no integral pressure relief valve they may only be used as an accessory valve on containers that have an independent pressure relief valve sufficient for that container's capacity. This valve can be used also as a service valve on a 420lbs tank or a 300lbs horizontal tank. This valve also incorporates a fixed liquid level gauge. Specify DT length when ordering.



### 80.1002

80.0.290.1002  
Open-close valve with POL outlet. Designed for vapor withdrawal on small cylinders.

## FEATURES

**Double O-ring Stem Seal** - Two O-rings form the stemseal for improved resistance to leakage due to dirt or temperature extremes.

**Sturdy QualiHandwheel Brass Handle** - New large sturdy brass handwheel and stem threads less likely to be broken, even with rough handling. Reparable design based upon request.

**Static Seat Disc** - Since the seat disc does not rotate, abrasive wear on the disc is eliminated, improving service life.

## ORDERING INFORMATION

Part number	Tank Connection	Vapor Service Connection	Fixed Liquid Level Gauge	Fixed Level Gauge DT length
<b>80.3135</b>	3/4" NGT	POL CGA 510	Not captive	11,1"
<b>80.3144</b>	3/4" NGT	POL CGA 510	Not captive	5,8"
<b>80.1002</b>	3/4" NGT	POL CGA 510	N/A	N/A
<b>80.3149</b>	3/4" NGT	POL CGA 510	Not captive	11,0"



## Service Valves for DOT Cylinders



### 80.6032

80.0.790.6032  
Heavy duty POL  
valve with  
pressure relief  
valve for 200 lbs  
propane cylinders.  
Different DT  
length.



### 80.5024

80.0.690.5024  
DOT cylinder  
valve for vapor  
withdrawal  
up to 100 lbs  
or 45 kg LPG  
capacity.



### 80.5016

80.0.690.5016  
Dot cylinder valve  
for vapour  
withdrawal up  
to 100 Lbs LPG  
Capacity. Specify  
dip-tube lengths  
when ordering.



### 80.6033

80.0.790.6033  
Heavy duty POL  
valve with  
pressure relief  
valve for 200 lbs  
propane cylinders.

## ORDERING INFORMATION

Part number	Cylinder Connection	Outlet Connection	Normal Application	Liquid Level Gauge	DT length	Relief Setting	UL rated discharge flow capacity (SEFM)
<b>88.6033</b>	3/4" NGT	Female POL (CGA 510)	DOT Cylinder up to 500 lbs	No	No	375	765
<b>80.6032</b>	3/4" NGT	Female POL (CGA 510)	DOT Cylinder up to 500 lbs	Yes	10,6"	375	765
<b>80.5024</b>	3/4" NGT	Female POL (CGA 510)	Service valve on DOT	No	---	375	366
<b>80.5016</b>	3/4" NGT	Female POL (CGA 510)	DOT up to 240 lbs	Yes	10,6"	375	366
<b>80.5054</b>	3/4" NGT	Female POL (CGA 510)	DOT up to 240 lbs	Yes	9,6"	375	366
<b>80.5071</b>	3/4" NGT	Female POL (CGA 510)	DOT up to 240 lbs	Yes	5,6"	375	366
<b>80.5072</b>	3/4" NGT	Female POL (CGA 510)	DOT up to 240 lbs	Yes	8,7"	375	366
<b>80.5066</b>	3/4" NGT	Female POL (CGA 510)	DOT up to MPS GAS 280 lbs	Yes	---	405	478
<b>80.5070</b>	3/4" NGT	Female POL (CGA 510)	280 lbs MPS GAS	Yes	10,7	405	478
<b>80.5069</b>	3/4" NGT	Female POL (CGA 510)	280 lbs MPS GAS	Yes	10	405	478
<b>80.5068</b>	3/4" NGT	Female POL (CGA 510)	280 lbs MPS GAS	Yes	9,4	405	478
<b>80.5067</b>	3/4" NGT	Female POL (CGA 510)	280 lbs MPS GAS	Yes	8,7	405	478
<b>80.5058</b>	3/4" NGT	Female POL (CGA 510)	280 lbs PROPYLENE	Yes	10,2	390	460
<b>80.5082</b>	3/4" NGT	Female POL (CGA 510)	280 lbs PROPYLENE	Yes	9,1	390	460
<b>80.5081</b>	3/4" NGT	Female POL (CGA 510)	280 lbs PROPYLENE	Yes	7,4	390	460



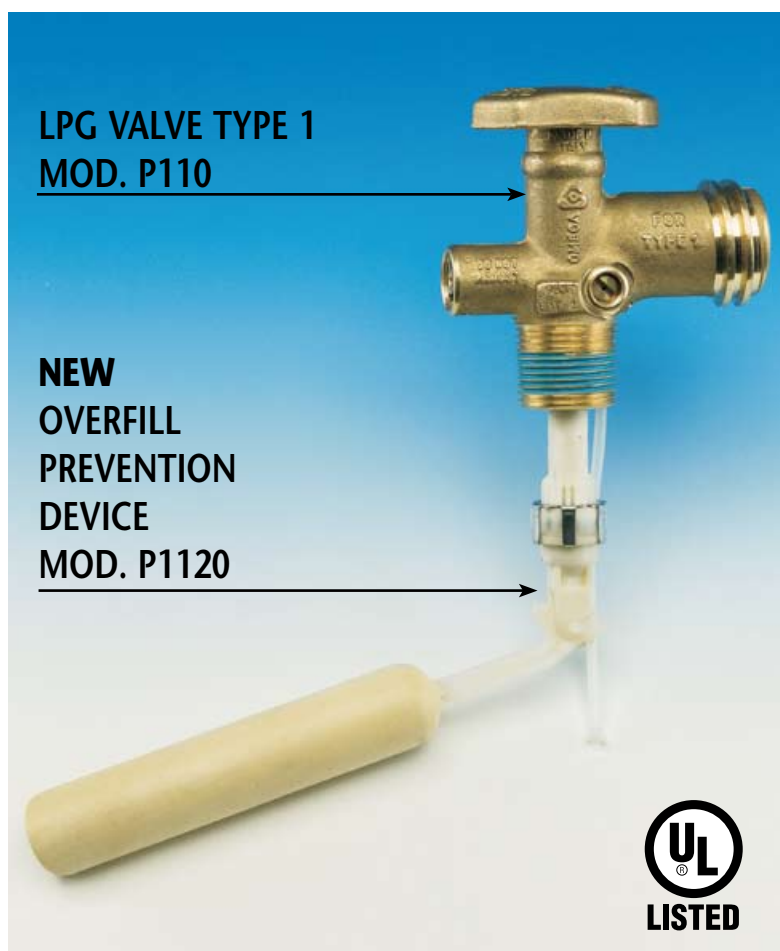
## Type 1 ACME Cylinder Valve with Overfill Prevention Device (OPD)

These Type 1ACME valves (CGA791) are intended for DOT cylinders up to 40 pounds LP Gas capacity, (96 pounds water capacity), LP Gas service. This valve has a vapor service outlet, relief valve, captive fixed liquid level gauge, and an overfill prevention device (OPD).



**LPG VALVE TYPE 1  
MOD. P110**

**NEW  
OVERFILL  
PREVENTION  
DEVICE  
MOD. P1120**



### FEATURES

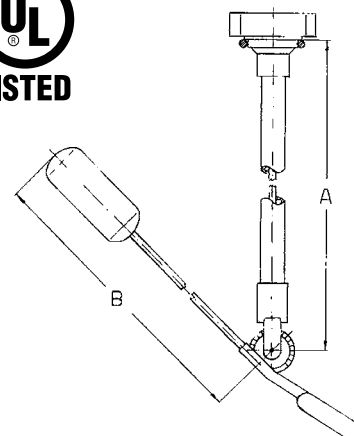
- ▶ **Rapid Purging and filling with over One million BTU Withdrawal Capacity**
- ▶ **Steel Safety Cage provides long-term Operational Protection**
- ▶ **Tri-lobular one-piece forged brass handwheel**
- ▶ **Double "O-Ring" stem seal for improved leak resistance**
- ▶ **Includes Ever Seal sealant (pre-applied)**
- ▶ **Quad "O-Ring" check valve seat, opens only with positive seal**
- ▶ **High capacity BTU withdrawal allows fast purging and filling**
- ▶ **Upward spray filling - eliminates premature shutoffs**
- ▶ **Steel safety cage surrounding critical welds - provides additional protections to components**

Part Number	Cylinder Cap.	Container Conn.	Outlet Conn.	Relief Setting	Dip Tube
<b>80.8107</b>	20lbs	3/4"-14 NGT	Type 1 ACME and POL	375 PSIG	4.0"
<b>80.8109</b>	30lbs	3/4"-14 NGT	Type 1 ACME and POL	375 PSIG	4.8"
<b>80.8110</b>	40lbs	3/4"-14 NGT	Type 1 ACME and POL	375 PSIG	6.5"
<b>80.8123</b>	14lbs	3/4"-14 NGT	Type 1 ACME and POL	375 PSIG	3.2"
<b>80.2124</b>	20lbs	3/4"-14NGT	Type 1 ACME and POL	375 PSG	3.8"



## LPG Float Gauges Flanged 4 bolt model

These float gauges flanged 4 bolt models includes also a mounting.



### ORDERING INFORMATION

Part number	NOMINAL ø Inches	DIAMETER ø mm	TANK type	CONTAINER gallons	CAPACITY litres	DIMENSION (mm)	
						A	B
2069.U	24"	609,60	horizontal	120	454,25	338	285
2070.U	30"	762,00	horizontal	250/320	946,35/1.211,328	412	360
2071.U	37"	939,80	horizontal	500	1.892,70	510	438
2072.U	41"	1.041,40	horizontal	1000	3.785,40	553	477
2073.U	48"	1.219,20	horizontal			612	535
2075.U	30"	762,00	vertical			640	430
2076.U			vertical			560	477
20SO.U			horizontal			(*)	(*)
20SV.U			vertical			(*)	(*)

P.s.: MM is the month of manufacture  
I.E. 2000/03 = 03-00

AA is the year of manufacture  
(\*) dimension on request



## Magnetic LPG level indicator

Die cast zinc head. Gear assembly: Die cast zinc.  
Float: spansil rubber.



### 101-3/4

Model with  
thread 3/4".  
Manufactured for  
lift truck cylinder  
and for others  
type of vehicles.



### ORDERING INFORMATION

Part number	NOMINAL ø Inches	DIAMETER ø mm	TANK type	CONTAINER CONNECTION
101-3/4	12"	305	horizontal	3/4" NPT
	10 1/22"	368		

Threaded 3/4" model.  
Die cast zinc hexagonal head (hex. 50)  
Gear made of antivibrating delrin.  
Float in spansil rubber.  
Dial with reading lying within 140°.

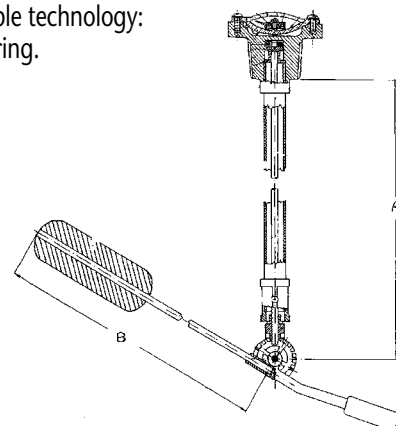
Advise the cylinder diameter  
for different request.



## LPG Threaded Float Gauges



All level gauges are produced in compliance to CEN TC 286-prEN 13799 standard. The float is made in SPANSIL rubber. This kind of material, cannot be detached from its lodge when getting in touch with caustic soda. These level gauges have been manufactured in accordance to the best available technology: a tropicalised zamac has been used both for the head and the gearing.



### ORDERING INFORMATION

Part number	NOMINAL ø Inches	DIAMETER ø mm	TANK type	CONTAINER gallons	CAPACITY litres	DIMENSION (mm)		CONTAINER CONNECTION
						A	B	
2069.U1"	24"	609,60	horizontal	120	454,25	338	285	1"
2070.U1"	30"	762,00	horizontal	250/320	946,35/1.211,328	412	360	1"
2071.U1"	37"	939,80	horizontal	500	1.892,70	510	438	1"
2072.U1"	41"	1.041,40	horizontal	1000	3.785,40	553	477	1"
2073.U1"	48"	1.219,20	horizontal			612	535	1"
2075.U1"	30"	762,00	vertical			640	430	1"
2076.U1"			vertical			560	477	1"
20SO.U1"			horizontal			(*)	(*)	1"
20SV.U1"			vertical			(*)	(*)	1"
2069.U1 1/4	24"	609,60	horizontal	120	454,25	338	285	1/4"
2070.U1 1/4	30"	762,00	horizontal	250/320	946,35/1.211,328	412	360	1/4"
2071.U1 1/4	37"	939,80	horizontal	500	1.892,70	510	438	1/4"
2072.U1 1/4	41"	1.041,40	horizontal	1000	3.785,40	553	477	1/4"
2073.U1 1/4	48"	1.219,20	horizontal			612	535	1/4"
2075.U1 1/4	30"	762,00	vertical			640	430	1/4"
2076.U1 1/4			vertical			560	477	1/4"
20SO.U1 1/4			horizontal			(*)	(*)	1/4"
20SV.U1 1/4			vertical			(*)	(*)	1/4"

P.s.: MM is the month of manufacture  
I.E. 2000/03 = 03-00  
(\*) dimension on request

AA is the year of manufacture  
(A= January, B= February, C= March etc.)



## Tank Equipment Spare Parts

The manufacturer declines all responsibility for incorrect use or application.

We recommend to use original parts or to replace the whole valve.



Pressure gauge in glycerine bath.  
Scale 0-25 bar.  
Connection: 1/4" NPT.

Type connection	Part number
Back side	30.0.110.0179
Radial	30.0.110.0180



Connection devices with excess flow check valve built in to be used with the multivalve GSE 35.

16.0.950.0039 (capacity 50 Kg.)

16.0.950.0052 (capacity 95 Kg.)



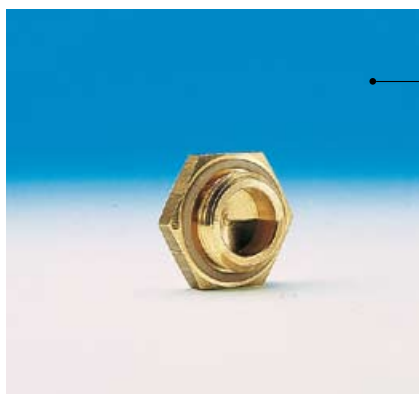
Rain caps for Internal Pressure Relief valves

Type for	Part number
66.1029	30.0.110.0273 - 10.0.110.5033 - 10.0.950.0204
66.1129	
66.1030	30.0.110.0274 - 10.0.110.5036
66.1128	30.0.110.0274 - 10.0.950.0203
66.1031	30.0.110.0276 - 10.0.110.5037 - 10.0.950.0205
66.1130	
66.1057	10.0.110.5032
66.1058	
66.1127	
66.1135	
66.1162	10.0.110.5056
66.1027	10.0.110.5056
66.0248	10.0.110.5038



Connection for steel pipe (to be welded), applicable to RL 15 - RL 25 Cylinder Valves.

16.0.950.0026



Plug with gasket for Liquid Withdrawal Valve.

Type for	Part number
VLT 18 - VL 13	10.0.950.0080
VLF 14 - VLF 25	10.0.950.0082
66.1025	10.0.950.0044
69.0010	10.0.950.0128



## Tank Equipment Spare Parts



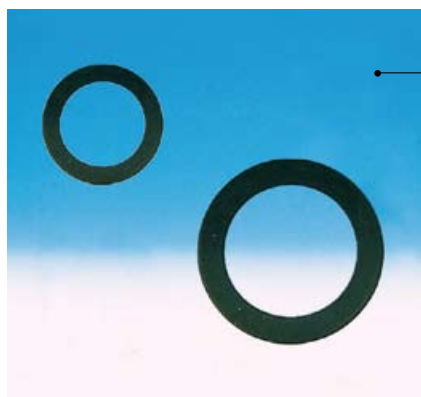
Plastic cap with ACME threading.  
Caps with ACME threading  
also available in brass.

Type for	Part number	colour
VRN14/20	10.0.950.0064	blue
GSE 35/38	10.0.950.0062	blue
66.1026	10.0.950.0053	yellow
66.1028	10.0.950.0053	yellow
66.1104	10.0.950.0053	yellow
66.1073	10.0.950.0053	yellow



Vent stem.  
(GSE 35 - GS 50)

03.0.950.0145

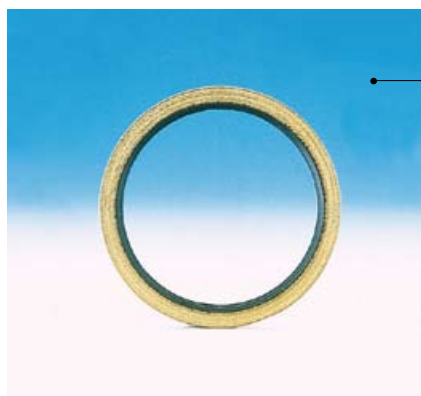


Rubber gasket  
for ACME thread cap.

Type for	Part number
VRN20	04.0.110.2565
GSE	04.0.110.2578
66.1026	04.0.110.2565
66.1028	04.0.110.2565
66.1104	04.0.110.2565
66.1073	04.0.110.2565



Plastic rain caps for external  
safety relief valves.



Bonded seals for external safety  
valves with cylindrical thread.

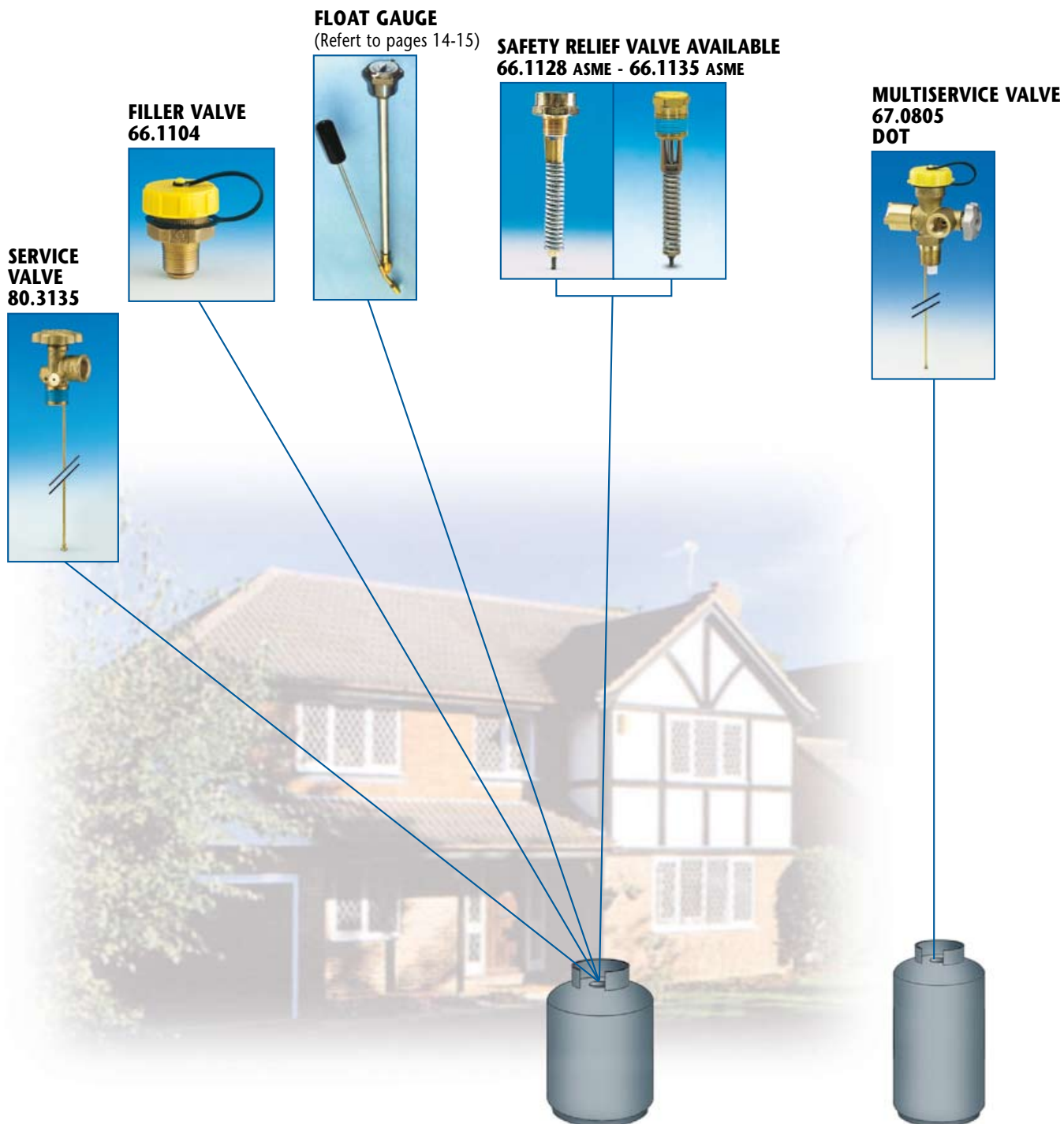
Type for	Part number
EU 20	04.0.110.2573
EU 25	04.0.110.2570
EU 30	04.0.110.2574
VS 36	04.0.110.2588
VS 45	04.0.110.2587

Type for	Colour White
EU 19	10.0.110.5012
EU 24	10.0.110.5011
EU 29	10.0.110.5013

Type for	Colour Black
EU 20	10.0.110.5016
EU 25	10.0.110.5014
EU 30	10.0.110.5015



## DOT ASME Cylinder Valve





# Stationary tank installation



## RELIEF VALVES

(depending on the tank size)

66.1128 66.1129 66.1130



## LIQUID WITHDRAWAL VALVE

69.0010



## FLOAT GAUGE

(Refer to pages 14-15)



## MULTISERVICE VALVE

67.0720

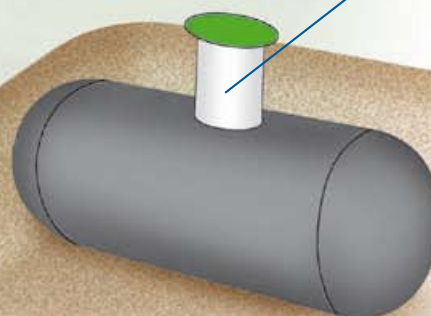


## FILLER VALVE

66.1232 or 66.1106



67.0807





## DOT fork lift truck containers



**FLOAT GAUGE**



**SERVICE VALVE  
80.2064**



**CONNECTOR  
66.1024**



**CONNECTOR  
66.1023**



**SAFETY RELIEF VALVE  
66.0248**



**FILLER VALVE  
66.1122**



**FIXED LEVEL GAUGE  
Various DT lengths**





## Motor Fuel Tanks



**FILLER VALVE**  
**66.1122**



**66.1154**



**66.1157**

**FILLER VALVE**  
**with OPD**

**SERVICE VALVE**  
**80.2062 or**  
**80.2063**



**80.2146**



**SAFETY RELIEF VALVE**  
**66.1135 - 66.1162 ASME**



**FIXED LEVEL GAUGE**  
**Various DT lengths**





cavagna group



# **EUROPEAN**

## **LPG TANK EQUIPMENT**



## Multiservice Valves

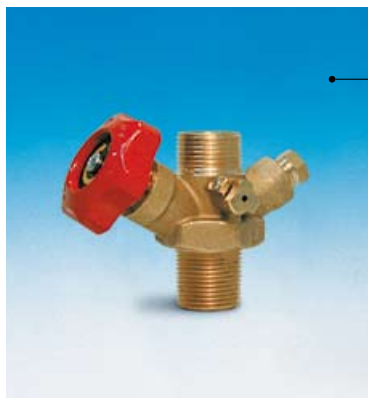


### GS 50

67.0775 (above gr.)  
67.0792 (undergr.)  
**Multiservice Valve** equipped with a pressure gauge in glycerine bath, 0÷25 bar scale, and a fixed level gauge to ensure 80% of tank filling. It incorporates an excess flow valve, which closes when the flow reaches a rate of 37,5÷45 Kg/h propane (a first stage propane regulator with 40 Kg/h capacity and 1,5 bar setting point can be attached).

### GSE 35

67.0776 (above gr.)  
67.0794 (undergr.)  
**Multiservice Valve** equipped with a pressure gauge in glycerine bath, 0÷25 bar scale, and a fixed level gauge to ensure 80% of tank filling. It allows optional installation of an outlet device with excess flow.



### GS 41

67.0773 (above gr.)  
**Multiservice Valve** with vertical outlet and fixed liquid level tube which ensures 85% max. filling of the tank. It incorporates an excess flow valve, which closes when the flow reaches a rate of 42÷54 Kg/h propane (a first stage propane regulator with 40 Kg/h capacity and 2 bar setting point can be attached).

### GS 89

67.0774 (above gr.)  
**Multiservice Valve** with vertical outlet and fixed liquid level tube which ensures 85% max. filling of the tank. It incorporates an excess flow valve, which closes when the flow reaches a rate of 42÷54 Kg/h propane (a first stage propane regulator with 40 Kg/h capacity and 2 bar setting point can be attached).



### GS 90

67.0796 (above gr.)  
**Multiservice Valve** with vertical outlet. It incorporates an excess flow valve, which closes when the flow reaches a rate of 42÷54 Kg/h propane (a first stage propane regulator with 40 Kg/h capacity and 2 bar setting point can be attached). It is a special underground fitting equipped with a pressure relief device that enables liquid discharge at 14 bar.



## ORDERING INFORMATION

Part number	Container Connection	Outlet Connection	Excess flow device	Closing Flow-CE (Propane)	Wrench Grip (mm)	Fixed level gauges with dip tube	Master gauge insp. flange	Relief devices
<b>67.0775 (GS 50 above gr.)</b> <b>67.0792 (GS 50 undergr.)</b>	3/4" – 14 NPT for both	W20x 1/14" LH for both	Inlet Built-in for both	Between 42-54 kg/h propane <sup>(1)</sup>	30 (square) for both	Available on all types with tubes in different lengths**	Yes Yes	N/a
<b>67.0776 (GSE 35 above gr.)</b> <b>67.0794 (GSE 35 undergr.)</b>	3/4" – 14 NPT for both	885" – 14 NGO-LH-INT for both	Installed onto outlet connector		30 (square) for both		Yes Yes	N/a
<b>67.0773 (GS 41 above gr.)</b>	3/4" – 14 NPT	UNI ISO 228/1-G 3/4-B	Inlet Built-in		40 (hex.)		N/a	N/a
<b>67.0774 (GS 89 above gr.)</b>	1 1/4" – 11.5 NPT	UNI ISO 228/1-G 3/4-B	Inlet Built-in		40 (hex.)		N/a	N/a
<b>67.0796 (GS 90 undergr.)</b>	1 1/4" – 11 1/2 NPT	UNI ISO 228/1-G 3/4-B	Inlet Built-in		40 (hex.)		N/a	Liquid pressure relief valve <sup>(2)</sup>

\* see page *Spe1*, item 16.0.950.0039/0052. Two models depending on the capacity required – please specify when ordering

\*\* please specify length of dip tube, tank capacity and diameter when ordering

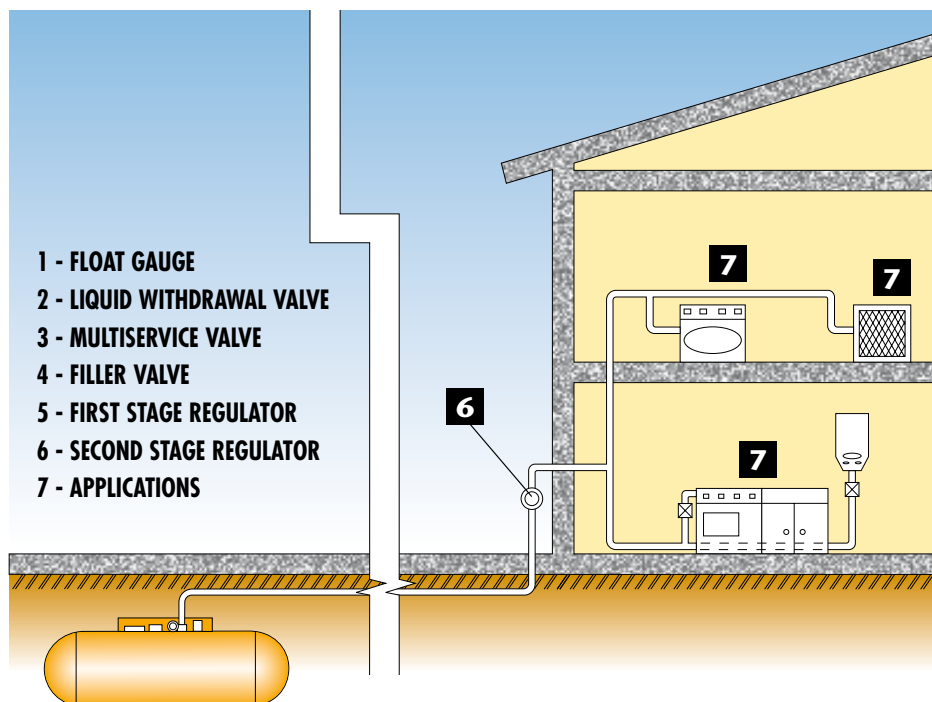
<sup>(1)</sup> Data valid when upstream pressure 2 bar and first stage 40 kg/h regulator connected – excess flow valve performance.

<sup>(2)</sup> Pressure relief device designed to discharge liquid in case of overpressure – The device starts to discharge liquid at 14 bar with a capacity of 1500 lt/h water.



## Compact Underground Tank Set

Spare a bung drill in your tank with this new concept installation set that makes the use of bulky pressure relief devices needless.

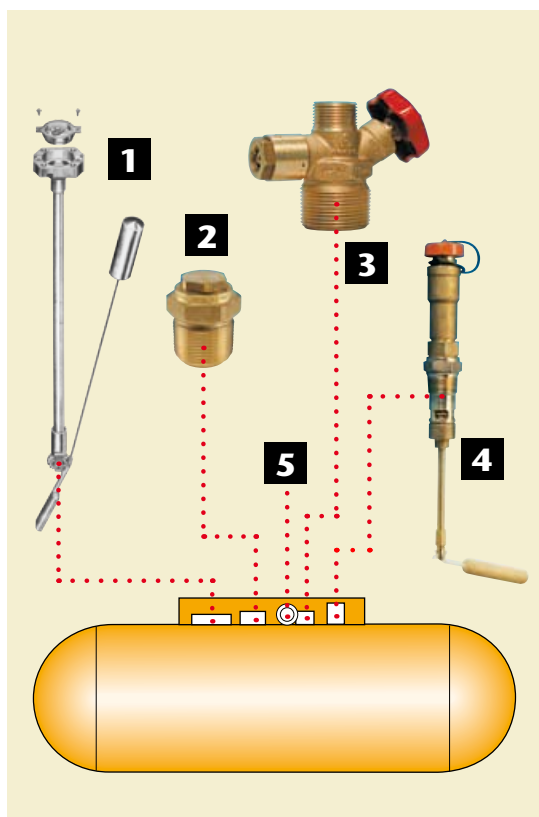


- 1 - FLOAT GAUGE
- 2 - LIQUID WITHDRAWAL VALVE
- 3 - MULTISERVICE VALVE
- 4 - FILLER VALVE
- 5 - FIRST STAGE REGULATOR
- 6 - SECOND STAGE REGULATOR
- 7 - APPLICATIONS

✓ **New Concept**

✓ **Easy On**

✓ **Low Impact**



**2**  
**LF-25 - 69.0004**  
Liquid withdrawal valve. (See page **Ee1**)



**3** **Mod. GS-90 - 67.0796** (undergr.)  
**Multiservice Valve** (See page **Ae1**)  
**Multiservice Valve** with built-in safety relief valve. When valve VRN-SL and service valve GS-90 are installed on underground tanks a traditional pressure relief valve could be needless. That is because underground tanks are not subject to fire engulfment. Our service valve GS-90 is equipped with a pressure relief device, which is enabled to discharge liquid at 14 bar (setting point).



**4** **Mod. VRN-SL - 66.1101**  
Extended filler valve designed with an 80% automatic overfilling prevention device. (See page **Be3**)



## Filler Valves


**VRN 90**

66.1051


**VRN 20L**

66.1063

### FEATURES

**Double Back Check Construction** - All Omeca filler valves are of the double back check construction where there are: (1) a soft seated up back check, and (2) a metal-to-metal lower back check seat.

**Efficient Flow Characteristics** - The efficient flow channel design of the valves gives low flow resistance, prolonging pump and hose life, and high filling capacity.

#### Two Piece Body Design

- All valves are CE approved
- Smaller filling upper chamber to avoid waste of liquid propane during every filling operation
- **VRN 20L - 66.1063** is designed to make underground tank installations more accessible to fillers.

**Note:** For replacement components, please refer to the end of the section.

66.1043 and 66.1063 are furnished with plastic blue caps with strap.

66.1051 is furnished with solid metal cap in brass.

- All our filler valves have a filling capacity  $\geq 8 \text{ m}^3$  water  $\Delta p = 4 \text{ bar}$ .


**VRN 20**

66.0.290.1043

### ORDERING INFORMATION

Part number	Tank connection	Filler connection	Wrench Hex Flats	Propane liquid capacity at various differential pressure (GPM)			
				10 PSI	25PSI	50 PSI	75 PSI
<b>66.1051 (VRN 90)</b>	1 1/4 - NPT	1 3/4 - 6 ACME	Es. 46 mm	58	98	146	186
<b>66.1063 (VRN 20L)</b>	1 1/4 - NPT	1 3/4 - 6 ACME	Es. 46 mm	54	100	148	190
<b>66.1043 (VRN 20)</b>	1 1/4 - NPT	1 3/4 - MALE ACME	1 3/4"	54	100	148	190



## Filler Valves with Manual Ball Shut-off Features

**VRN 93**

66.0221

**VRN 88**

67.0681

### FEATURES

- Both these valves are double check filler valves where there are a soft seated upper back check and a (2) metal to metal lower back check seat
- In addition these filler valves incorporate an emergency ball shut-off valve
- These two versions can be used either for underground (VRN 88) or above ground LPG tanks (VRN 93) thanks to an oriented easy to connect design to the bobtail delivery truck
- Both valves are conforming British standards
- All our filler valves have a filling capacity  $\geq 8 \text{ m}^3$  water  $\Delta p = 4 \text{ bar}$ .

### ORDERING INFORMATION

Part number	Tank connection	Filler connection	Wrench Hex Flats
<b>66.0221 (VRN 93)</b>	1 1/4 - NPT	1 3/4 - 6 ACME	Es. 46 mm
<b>67.0681 (VRN 88)</b>	1 1/4 - NPT	1 3/4 - 6 ACME	Es. 46 mm



## Filler Valves with Overfilling Prevention Device



### 66.1101

Filler valve suitable for underground tank. The extended body allows an easier refilling operation.



### 66.1106

Filler valve with high flow capacity suitable for above ground containers. Specify tank size when ordering.



### VRN SC-1200

66.1093  
As the other valves that incorporates an OPD, this filler has in addition an extended filler valve with ball shut-off valve manually operated.

## APPLICATION

These filler valves are designed for horizontal and vertical LPG containers.

All the valves are equipped with an antifilling prevention device.

Always specify type of tank (horizontal or vertical) diameter of the tank and location of the filler valve in the flange of the tank.

- All our filler valves have a filling capacity  $\geq 8 \text{ m}^3$  water  $\Delta p = 4$  bar.

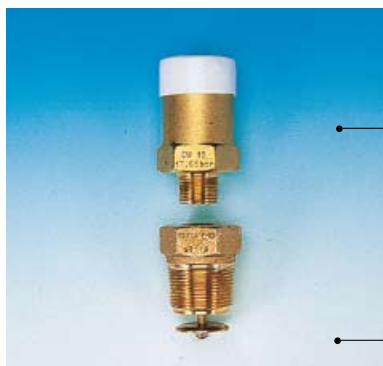
## ORDERING INFORMATION

Part number	Tank Connection	Filler Connection	Wrench flat size	Specify tank dimension when ordering
<b>66.1101</b>	1 1/4" MNPT	1 3/4 ACME	1 3/4"	*
<b>66.1106</b>	1 1/4" NGT	1 3/4 ACME	1 3/4"	*
<b>66.1093</b>	1 1/4" NPT	1 3/4 ACME	1 3/4"	*



## External Pressure Relief Valves

Designed for use as primary relief valves on ground and underground tanks.



### EU 19

70.0014  
Pressure relief valve with conical thread between valve and lower check valve. Setting point: 17,65 bar.

### ST 19

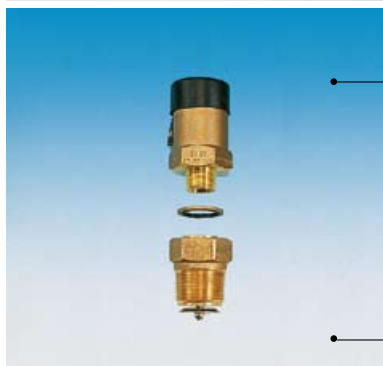
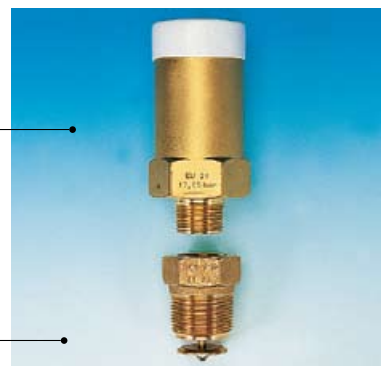
71.0005

### EU 24

70.0008  
Pressure relief valve with conical thread between valve and lower check valve. Setting point: 17,65 bar.

### ST 24

71.0010



### EU 20

70.0026  
Pressure relief valve with cylindric thread to be used in connection with the lower check valve. Tightness assured by bonded seal. Setting point: 17,65 bar.

### ST 20

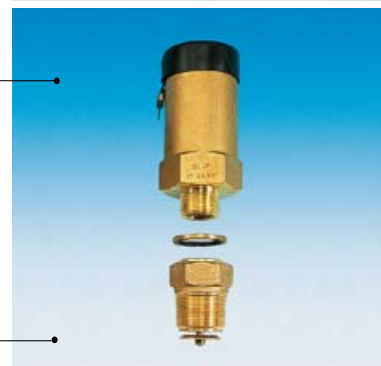
71.0016

### EU 25

70.0205  
Safety relief valve with cylindric thread to be used in connection with the lower check valve. Tightness assured by bonded seal. Setting point: 17,65 bar.

### ST 25

71.0000



### EU 30

70.0004  
Pressure relief valve with cylindric thread to be used in connection with the lower check valve. Tightness assured by bonded seal. Setting point: 17,65 bar.

### ST 30

71.0004

### EU 30

70.0004  
Safety relief valve with cylindric thread to be used in connection with the lower check valve. Tightness assured by bonded seal. Setting point: 17,65 bar.

### ST 32

71.0011



## ORDERING INFORMATION

Part Number*	Bottom Male Connection	Wrench grip hexagon (mm)	Thread type		Configuration suitable for this tank capacity:	PRV - Start to Discharge Setting (bar)	PRV - OVERPRESSURE 10% CAPACITY Nm <sup>3</sup> /min.	Approval	PRV Orifice (mm)
			taper	parallel					
<b>70.0014 (EU 19) - PRV</b> <b>71.0005 (ST 19) - CLD</b>	3/4" – 14 NPT 1 1/4" NPT	46 46	x x		1000 lt	Basic setting 17,65**	41,00	CE***	19,00
<b>70.0026 (EU 20) - PRV</b> <b>71.0016 (ST 20) - CLD</b>	3/4" NPSM 1 1/4" NPT	46 46	x	x			41,00		19,00
<b>70.0004 (EU 30) - PRV</b> <b>71.0004 (ST 30) - CLD</b>	1 1/4" NPSM 1 1/2" NPT	60 56	x	x	3000/5000 lt		107,00		29,50
<b>70.0008 (EU 24) - PRV</b> <b>71.0010 (ST 24) - CLD</b>	1" NPT 1 1/4" NPT	60 46	x x		1750 lt		78,00		23,50
<b>70.0205 (EU25) - PRV</b> <b>71.0000 (ST 25) - CLD</b>	1" NPSM 1 1/4" NPT or 1" NPT	60 46	x	x			78,00		23,50
<b>70.0004 (EU30) - PRV</b> <b>71.0011 (ST 32) - CLD</b>	1 1/4" NPSM 2" NPT	60 60	x	x	3000/5000 lt		107,00		29,50

**OVERALL NOTE:** All our configurations PRV+CLD are suitable for a temperature range [C°] - 40 ÷ 65.

\* PRV = Pressure Relief Valve and CLD = Check-lock Device

\*\* please specify your requested setting pressure when ordering - various setting points available.

\*\*\* please enquiry our sales department for further local approvals - several national approvals available.

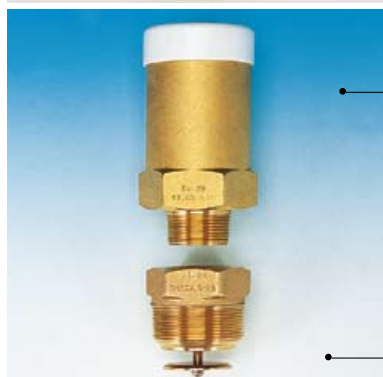


## External Pressure Relief Valves



### VS 60

70.0080  
Safety relief valve  
with big capacity.



### EU 29

70.0016  
Pressure relief valve  
with conical thread  
between valve and  
lower check valve.  
Setting point: 17,65 bar.

### ST 29

71.0015



### 66.1139

Pressure relief valve  
for small containers and  
on-line pipe installations.  
Setting point: 17,24 bar.

### VS 367

17 bar

### VS 368

18 bar

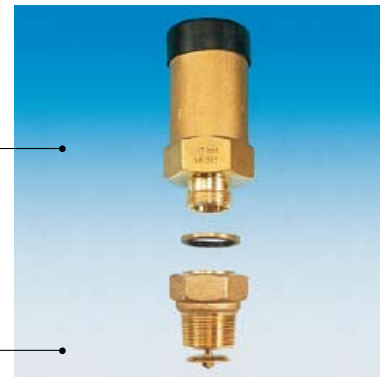
70.0020

70.0008

Pressure relief valve with a  
lower check valve available  
with different inlet threads.

### ST 36

71.0.190.0026



### VS 456

16 bar

### VS 457

17 bar

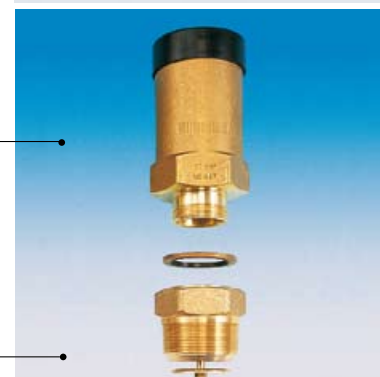
70.0015

70.0031

Pressure relief valve  
with a lower check valve.

### ST 45

71.0030



### 66.1140

Pressure relief valve  
for small containers and  
on-line pipe installations.  
Setting point: 25,85bar.

## ORDERING INFORMATION

Part Number*	Bottom Male Connection	Wrench grip hexagon (mm)	Thread type		Configuration suitable for this tank capacity:	PRV - Start to Discharge Setting (bar)	PRV-OVERPRESSURE 10% CAPACITY Nm³/min. (If not specified otherwise)	Approval	PRV Orifice (mm)
			taper	parallel					
70.0080 (VS 60) - PRV	2 1/2" NPT	110	x		10000 lt.	basic 17,65**	260,00	CE***	45,00
70.0016 (EU 29) - PRV	1 1/4" NPT	68	x		3000/5000 lt.	basic 17,65**	107,00		29,50
71.0015 (ST 29) - CLD	2" NPT	60	x						
66.1139 - PRV	1/4-18 NPT	22	x		-	17,24	18,41 (at 120%O.P.SCFM-AIR)	UL/ASME	19,00
70.0020/0008 (VS 367/368) - PRV	M 36 x 2	60		x	1000 lt.	17 and 18**	72,5 and 80,00	CE***	24,50
71.0026 (ST 36) - CLD	1 1/4" NPT	52	x						
70.0015/0031 (VS 456/457) - PRV	M 45 x 2	68		x	1750-3200 lt.	16 and 17**	N/a		29,50
71.0030 (ST 45) - CLD	2" NPT	62	x						
66.1140 - PRV	1/4-18 NPT	22	x		-	25,85	33,52 (at 120%O.P. AIR)	UL	19,00

**OVERALL NOTE:** All our configurations PRV+CLD are suitable for a temperature range [C°] - 40 ÷ 65.

\* **PRV** = Pressure Relief Valve and **CLD** = Check-lock Device

\*\* please specify your requested setting pressure when ordering - various setting points available.

\*\*\* please enquiry our sales department for further local approvals - several national approvals available besides CE-approval.



## Liquid Withdrawal Valves



### VL 13

Liquid withdrawal valve.



### RL 15

72.0004

Liquid Transfer Valve to be used with our VL 13 and VLT 18. It incorporates an excess flow limiter.



### VL 25

69.0005

Liquid withdrawal valve to be used with our RL 25 Liquid Withdrawal Valve.



### RL 25

72.0025

Liquid Transfer Valve to be used with our VL 25. It incorporates an excess flow limiter.



### RL 11

72.0029

Liquid Transfer Valve.



### RRL 16 A-P

67.0797 / 0793

Liquid withdrawal valve complete with protection cap.



## ORDERING INFORMATION

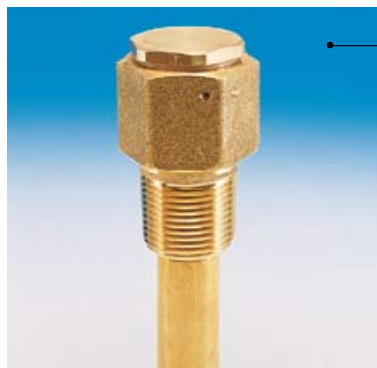
Part number	Container Connection	Outlet Connection	Closing Flow	Wrenching Grip (mm)
<b>69.0008 (VL 13)</b>	3/4" – 14 NPT	3/4" – 14 NPT (plugged)	N/a	35
<b>69.0005 (VL 25)</b>	1 1/4" – 14 NPT	M 25x1.5 (plugged)	N/a	46
<b>72.0029 (RL 11)</b>	3/4" – 14 NPT	M 20x1.5-6	N/a	28 (square)
<b>72.0004 (RL 15)</b>	3/4" – 14 NPT	M 30x1.5	See**	28 (square)
<b>72.0025 (RL 25)</b>	M 25x1.5	M 30x1.5	See**	32 (square)
<b>67.0793 (RRL 16)</b>	3/4" – 14 NPT (with*/without* tube threading 3/4" 28UN-2B for dipping)	3/4" – 14 NPT (with plug cap)	N/a	34 (square)

\* please specify when ordering

\*\* Data valid when upstream pressure is 2 bar - excess flow device performance equal to 28-30 Nm<sup>3</sup>/h air.



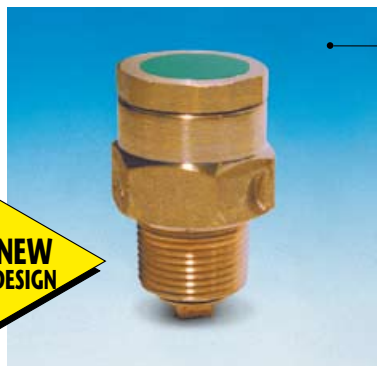
## Liquid withdrawal valves



### VLT 18

69.0020

Liquid withdrawal valve with dip tube available in different lengths according to various tank sizes, to be used in connection with our RL 15 Liquid Withdrawal Valve.



### LF 14

69.0038

Liquid withdrawal Excess Flow Valve.  
Performance: excess flow closes  $25.5 \pm 3$  m<sup>3</sup>/h (water); residual flow  $\leq 0.020$  m<sup>3</sup>/h (water) with  $\Delta P +1$  bar

**NEW DESIGN**



### VLF 14-C

69.0019

Liquid withdrawal Excess Flow Valve.



### LF 25

69.0004

Liquid withdrawal Excess Flow Valve.



### VLF 25C

69.0040

Liquid withdrawal Excess Flow Valve.  
Performance: excess flow closes  $25.5 \pm 3$  m<sup>3</sup>/h (water); residual flow  $\leq 0.020$  m<sup>3</sup>/h (water) with  $\Delta P +1$  bar

## ORDERING INFORMATION

Part number	Container Connection	Outlet Connection	Closing Flow	Wrenching hex. Grip (mm)
<b>69.0020 (VLT 18)</b>	3/4" – 14 NPT	3/4" – 14 NPT (plugged)	N/a	35
<b>69.0038 (LF 14)</b>	3/4" – 14 NPT	26x1.814 - NF E 03-001	See***	36 (hex.)
<b>69.0019 (VLF 14-C)</b>	3/4" – 14 NPT	W 26x1.814 (plugged)	See**	35
<b>69.0004 (LF 25)</b>	1 1/4" – 14 NPT	W 26x1.814 (plugged)	See*	46 (hex.)
<b>69.0040 (VLF 25C)</b>	1 1/4" – 14 NPT	3/4" – 14 NPT	See*	46

\* Data valid for  $\Delta P = 1$  bar – excess flow device performance equal to  $4.5 \pm 5.5$  m<sup>3</sup>/h water with residual flow  $\leq 0.050$  m<sup>3</sup>/h.

\*\* Data valid for  $\Delta P = 1$  bar – excess flow device withdrawal performance equal to  $2.5^{+0.5}_{-0.5}$  m<sup>3</sup>/h water with residual flow  $\leq 0.050$  m<sup>3</sup>/h.

\*\*\* Data valid for  $\Delta P = 1$  bar – excess flow device withdrawal performance equal to  $2.5 \pm 0.5$  m<sup>3</sup>/h water with residual flow  $\leq 0.050$  m<sup>3</sup>/h



## LPG Float Gauges



Product was redesigned to provide comprehensive up-dating as well as a 100% operating efficiency. Our LPG float gauge can also provide full performance even under the following critical conditions:

- a** when humidity for any reason is found within the LPG tank.
- b** when the transmission components are subjected to very low temperatures.

The indicator is complete with plastic cover, or gasket and stainless steel screws.

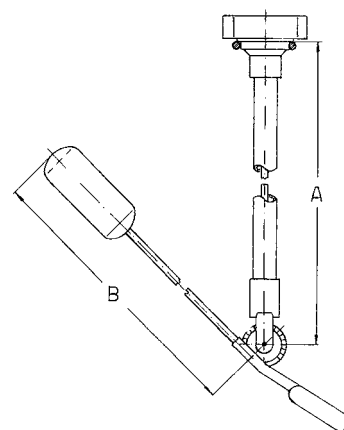
All gauges can be manufactured in brass or in zamac.

Available also with metal cover.

Customized float gauges can be supplied on demand.

### LPG Float Gauges with 4 Screws

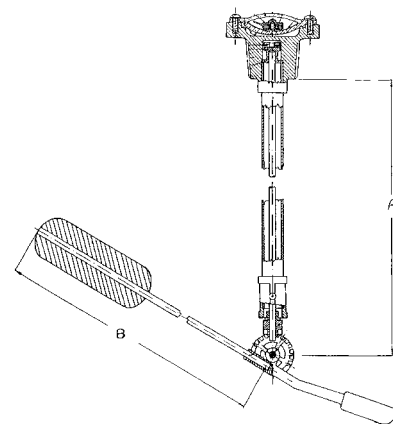
LPG FLOAT GAUGES WITH 4 SCREWS							
ART	TANK					dimensions	
	ø INCHES	ø mm.	type	gallons	litre	A	B
2069.U.	24"	609,60	horizontal	120	454,25	338	285
2070.U.	30"	762,00	horizontal	250/320	946,35/1.211,328	412	360
2171.U.	37"	939,80	horizontal	500	1.892,70	510	438
2072.U.	41"	1.041,40	horizontal	1000	3.785,40	553	477
2073.U.	48"	1.219,20	horizontal			612	535
2075.U.	30"	762	vertical			640	430



### LPG Float Gauges with Thread

LPG FLOAT GAUGES WITH THREAD 1"							
ART	TANK					dimensions	
	ø INCHES	ø mm.	type	gallons	litre	A	B
2069.U.1"	24"	609,60	horizontal	120	454,25	338	285
2070.U.1"	30"	762,00	horizontal	250/320	946,35/1.211,328	412	360
2171.U.1"	37"	939,80	horizontal	500	1.892,70	510	438
2072.U.1"	41"	1.041,40	horizontal	1000	3.785,40	553	477
2073.U.1"	48"	1.219,20	horizontal			612	535
2075.U.1"	30"	762	vertical			640	430

LPG FLOAT GAUGES WITH THREAD 1" 1/4							
ART	TANK					dimensions	
	ø INCHES	ø mm.	type	gallons	litre	A	B
2069.U.1"1/4	24"	609,60	horizontal	120	454,25	338	285
2070.U.1"1/4	30"	762,00	horizontal	250/320	946,35/1.211,328	412	360
2171.U.1"1/4	37"	939,80	horizontal	500	1.892,70	510	438
2072.U.1"1/4	41"	1.041,40	horizontal	1000	3.785,40	553	477
2073.U.1"1/4	48"	1.219,20	horizontal			612	535
2075.U.1"1/4	30"	762	vertical			640	430





## Tank Equipment Spare Parts

The manufacturer declines all responsibility for incorrect use or application. We recommend to use original parts or to replace the whole valve.



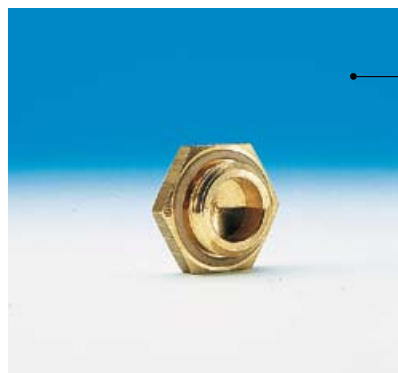
Pressure gauge in glycerine bath.  
Scale 0-25 bar.  
Connection: 1/4" NPT.

Type connection	Part number
Back side	30.0.110.0179
Radial	30.0.110.0180

Connection devices with excess flow check valve built in to be used with the multivalve GSE 35.

16.0.950.0039  
(capacity 50 Kg.)

16.0.950.0052  
(capacity 95 Kg.)

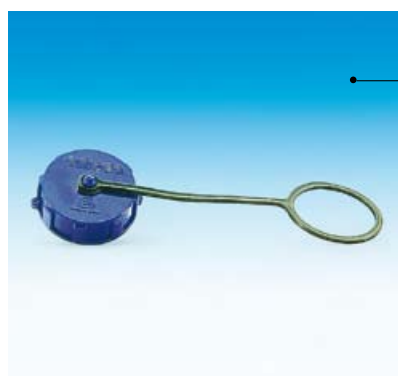


Plug with gasket for Liquid Withdrawal Valve.

Type for	Part number
VLT 18 - VL 13	10.0.950.0080
VLF 14 - VLF 25	10.0.950.0082

Connection for steel pipe (to be welded), applicable to RL 15 - RL 25 Cylinder Valves.

16.0.950.0026

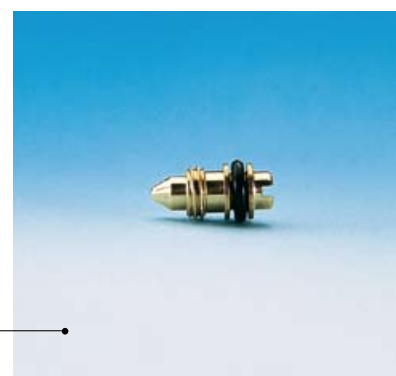


Cap with ACME threading.

Type for	Part number	colour
VRN14/20	10.0.950.0064	blue
GSE 35/38	10.0.950.0062	blue

Vent stem.  
(GSE 35 -GS 50)

03.0.950.0145



Plastic rain caps for Safety Valves.

Type for	Colour White
EU 19	10.0.110.5012
EU 24	10.0.110.5011
EU 29	10.0.110.5013

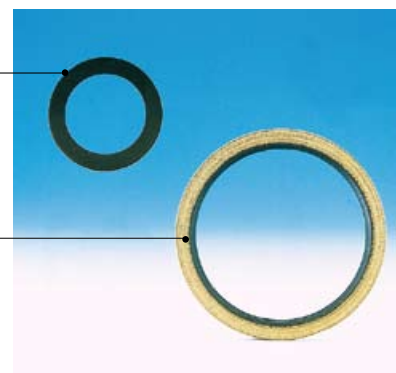
Type for	Colour Black
EU 20	10.0.110.5016
EU 25	10.0.110.5014
EU 30	10.0.110.5015

Rubber gasket for ACME thread cap.

Type for	Part number
VRN	04.0.110.2565
GSE	04.0.110.2578

Bonded Seals for Safety Valves with cylindrical thread.

Type for	Part number
EU 20	04.0.110.2573
EU 25	04.0.110.2570
EU 30	04.0.110.2574
VS 36	04.0.110.2588
VS 45	04.0.110.2587





## Stationary Tank Installation



### FLOAT GAUGES (Refer to page He1)



### RELIEF VALVES (depending on the tank size) (Refer to pages Ce1 - Ce2)



### LIQUID WITHDRAWAL VALVES (Refer to pages Ee1 - Ee2)



### MULTISERVICE VALVES (Refer to pages Ae1 - Ae2)



### FILLER VALVES (Refer to pages Be1 - Be2 - Be3)

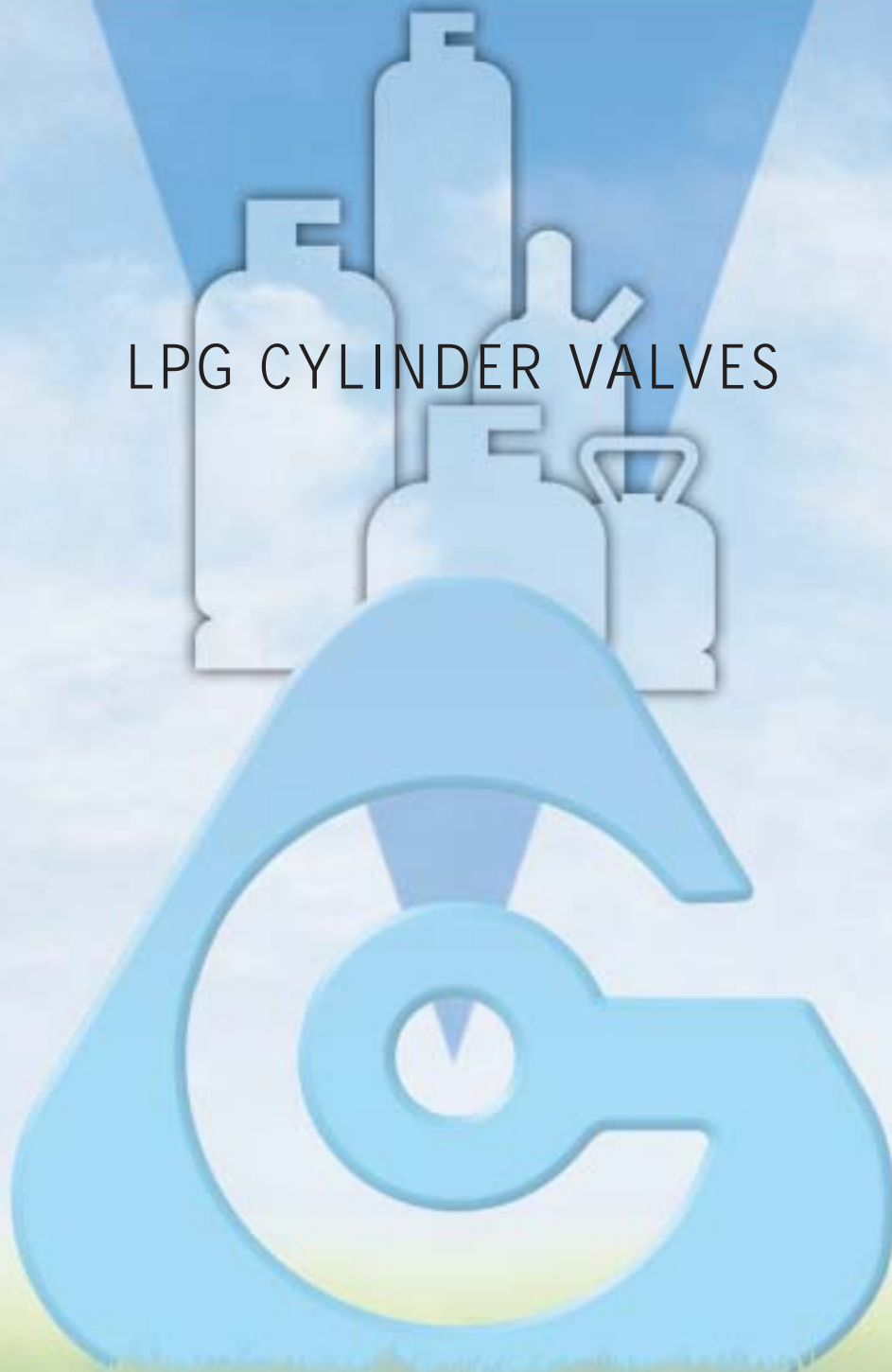


# Cavagna group

LPG VALVES & EQUIPMENT

DIVISION

LPG CYLINDER VALVES



Please be so kind to verify with us approvals, accessories (tubes, tubes materials, tubes fixing, anti-filling devices, tools for anti-filling devices, caps, sealants and settings) and optional features. Approvals of any kind have to be expressly specified on orders or enquires.

The range of photos shown is indicative.  
Please contact LPG VALVES & EQUIPMENT DIVISION Staff to find a product suitable for each specific market.

For orders please refer to:



tel. +39 030 9663.111 - fax +39 030 9969014

Website: [www.cavagnagroup.com](http://www.cavagnagroup.com)

E-mail: [omeca@cavagnagroup.com](mailto:omeca@cavagnagroup.com)



## German LPG Cylinder Valves



### 80.6019

80.6.790.6019  
Open-close handwheel  
valve with pressure  
relief device.  
DIN KLEIN  
BAM - APPROVED  
 $\pi$  - APPROVED  
15 years reconditioning



### 80.6018

80.6.790.6018  
Heavy duty valve with  
pressure relief device for  
33 Kg. LPG cylinders.  
DIN GROSS  
BAM - APPROVED  
 $\pi$  - APPROVED  
15 years reconditioning



### 80.3023

80.6.490.3023  
FLT cylinder valve for  
liquid withdrawal  
up to 33 Kg.  
LPG cylinders.  
DIN GROSS  
BAM - APPROVED  
 $\pi$  - APPROVED  
15 years reconditioning



### 80.3024

80.6.490.3024  
FLT cylinder valve for  
liquid withdrawal up to  
11 Kg. LPG cylinders.  
DIN KLEIN  
BAM - APPROVED  
 $\pi$  - APPROVED  
15 years reconditioning

## ORDERING INFORMATION

Part number	Cylinder Connection	Outlet Connection	Normal Application	Liquid Level Gauge	DT length	Relief Setting	15 years reconditioning	$\pi$ Mark
<b>80.6019</b>	DIN 477 KLEIN	W 21,8 x 1/14" LH DIN 477 N°2	UP to 11 Kg.	No	No	35 bar	Yes	Yes
<b>80.6018</b>	DIN 477 GROSS	W 21,8 x 1/14" LH DIN 477 N°1	UP to 33 Kg. Cylinders	No	No	35 bar	Yes	Yes
<b>80.3024</b>	DIN 477 KLEIN	W 21,8 x 1/14" LH DIN 477 N°1	FLT	No	120 mm	no	Yes	Yes
<b>80.3023</b>	DIN 477 GROSS	W 21,8 x 1/14" LH DIN 477 N°1	FLT	No	127 mm	No	n/a	Yes



## German LPG Cylinder Valves



### 80.6101

80.6.790.6101  
LPG cylinders valve  
for welding application.  
Various lengths of tubes.  
DIN KLEIN  
DEGASSING SCREW  
BAM - APPROVED

### ORDERING INFORMATION

Part number	Cylinder Connection	Outlet Connection	Normal Application	Liquid Level Gauge	DT length	Relief Setting
<b>80.6101</b>	DIN 477 KLEIN	G 3/8" LH DIN 477	Welding Cylinders	Yes	45 mm	35 bar



## LPG Handwheel Valves

**NOW  
π  
certified**



**80.8066**

80.0.890.8066  
POL valve for 10 kg  
cylinders.



LISTED



LISTED

**80.4009**

80.0.590.4009  
POL cylinder valve with  
pressure relief valve.



**80.5024**

DOT cylinder valve for  
vapor up to 100 Lbs  
LPG capacity.



LISTED



LISTED

**80.4002**

80.0.590.4002  
POL valve with pressure  
relief valve with fixed  
liquid level tube.



**80.6033**

80.0.790.6033  
POL valve with pressure  
relief valve for 240 Lbs  
propane cylinders.  
Available also with fixed  
liquid level gauge.



LISTED

**80.5038**

80.0.690.5038  
Propane cylinder valve.



**80.1174**

80.6.290.1174  
Cylinder valve inlet  
DIN GROSS  
outlet ø 21.8 mm.

**80.5018**

80.0.690.5018  
POL valve with pressure  
relief valve for 120 Lbs  
propane cylinders.



**80.4001**

80.0.590.4001  
Cylinder valve with single  
orbital locking pin,  
safety relief valve  
and plastic dip-tube.

**80.5013**

80.0.690.5013  
Cylinder valve with  
pressure relief valve  
capacity 10 m<sup>3</sup>/minute.





## LPG Handwheel Valves

The wide acceptance of Omeca cylinder valves is based on their reliable performance as well as their reputation for engineering and manufacturing excellence.

Omeca utilize seat discs and stem seals which resist deterioration and provide the kind of reliable service required for L.P. GAS, hand-tight closings and a faster filling cylinder valve.

**NOW**  
 **$\pi$**   
**certified**



### 80.1059

80.6.290.1059  
Open-close valve.  
Available in several sizes  
of outlets and inlets.



### 80.1002

80.0.290.1002  
Open-close valve  
with POL outlet.  
Available in different  
inlet sizes.



### 80.2051

80.0.390.2051  
O-F valve  
with excess flow.  
Available in different  
inlet sizes.



### 80.1056

80.0.290.1056  
O-F valve  
as 2051 but without  
excess flow.



### 80.8010

80.0.890.8010  
Open-close valve  
with vertical outlet  
and side handwheel,  
available in different  
sizes of outlets and inlets



### 80.3012

80.0.490.3012  
O-F valve with  
fixed liquid level tube.



### 80.6019

80.0.790.6019  
Auf-zu valve  
with pressure relief valve.  
DIN KLEIN.  
In compliance with  
BAM Specifications.



### 80.6018

80.0.790.6018  
Auf-zu valve with  
pressure relief valve.  
DIN GROSS.  
In compliance with  
BAM Specifications.

## LPG Handwheel Valves

**NOW  
π  
certified**



### 80.4014

80.0.590.4014  
Open-close valve with pressure relief valve for small size propane cylinders. Available with several inlets and POL outlets.



### 80.2122

80.0.390.2122  
Cylinder valve with rubber flow limiter



### 80.3098

80.6.490.3098  
Cylinder valve with dual locking pins and brass dip tube.



### 80.3037

80.0.490.3037  
Cylinder valve with single orbital locking pin and brass dip tube. Various inlets and outlets.



### 62.0014

62.6.290.0014  
Cylinder valve with dual locking pins locking pin. Various inlets and outlets.



### 80.1019

80.0.290.1019  
LP Cylinder valve with seal gasket on the outlet.



### 80.2120

80.6.390.2120  
Cylinder valve with flow limiter.



### 62.0128

Cylinder valve with dual locking pins and flow limiter. Various inlets and outlets.



### 62.0504

62.6.390.0504  
Cylinder valve with dual locking pins, flow limiter and gasket on the outlet. Various inlets and outlets.



### 80.1045

80.6.290.1045  
Cylinder valve inlet DIN GROSS. Outlet ø 20 mm.



## LPG Jumbo Valves



### 66.0071

66.8.290.0071  
"Jumbo" valve  
with safety relief.  
Various settings available.  
19,8 x 1/4" DIN 477 inlet.



### 66.0205

66.8.290.0205  
"Jumbo" valve  
with safety relief.  
Various inlets.  
Various pressure  
settings available.



### 66.0064

66.8.290.0064  
"Jumbo" valve  
with safety relief valve.  
Inlet thread  
M24 x 1,5 (parallel)

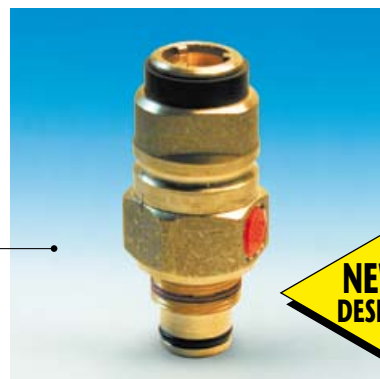
"Jumbo" valve with fusible plug.  
Valve designed to be used  
with the new technology  
cylinders in composite and/or  
aluminium materials.  
28,8 x 1/4" DIN 477 inlet.  
With pressure relief device.



### 66.0241

66.0.290.0241

**NEW  
DESIGN**



### 66.0034

66.8.290.0034  
Parallel thread inlet.  
Special series for  
composite cylinders

**NEW  
DESIGN**

### 10.0058

Black cap.  
Standard  
protection cap.



### 10.0057

Blue cap.  
Special protection  
cap with cold-resistance  
for low temperatures.





## LPG Jumbo Valves in one piece with Safety Relief Cartridge



### 66.0038 (A)

66.8.290.0038

One-piece "Jumbo" with  
safety relief valve cartridge.  
Various inlets/outlets  
and setting pressures.

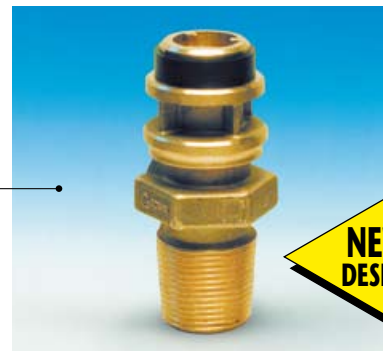
**NEW  
DESIGN**

### 66.0038 (B)

66.8.290.0038

One-piece "Jumbo"  
without pressure  
relief device.  
Various inlets/outlets.

**NEW  
DESIGN**



### 10.0058

Black cap.  
Standard  
protection cap.



### 10.0057

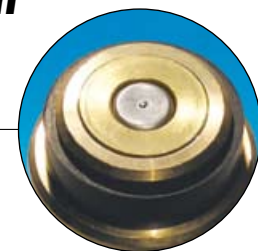
Blue cap.  
Special protection  
cap with cold-resistance  
for low temperatures.



## Flat Top Dirt-Free Jumbo Valves

**NEW**

- ✓ **Real flat top New Concept**
- ✓ **Dirt protection**
- ✓ **Makes additional dust & protection caps useless**



### 66.0074

66.8.290.0074

- 1) One piece Jumbo with or without Safety Relief cartridge.  
Various inlets/outlets and settings pressure where applicable.
- 2) It incorporates new design by CAVAGNA with top flat surface without any niches so that sediments, dirt, sand, dust or dangerous particles are not allowed to obstruct the main seal of the valve;
- 3) The absence of parts protruding from the top flat prevents accidental opening. The valve gets activated only when regularly coupled with corresponding and conforming regulator.
- 4) The materials of the dust plug (stainless steel) and of the top rubber ring (high stamina against atmospheric agents) are tested for long duration and endurance.
- 5) The flat top configuration is totally compatible with shrink sleeves and makes the use of plastic caps redundant, this allowing or considerable saving.



## LPG Snap-tight and Bayonet Valves



### 66.0131

66.0.290.0131  
Dual sealing valve  
with safety relief.  
Outlet 27 mm,  
various inlets.



### 66.0132

66.0.290.0132  
Dual sealing valve.  
Outlet 27 mm,  
various inlets  
with flow limiter.



### 66.0259

66.0.290.0259  
Quick-on valve  
outlet 27 mm,  
various inlets.



### 66.0135

66.0.290.0135  
Bayonet valve  
various inlets  
with flow limiter.



### 66.0136

66.0.290.0136  
Bayonet valve  
with safety relief,  
various inlets with  
anti-debris tube.



### 66.0287

66.0.290.0287



## LPG Quick-on Valves



### 66.0049

66.0.290.0049  
"Quick-on" valve  
with pressure relief valve.  
Outlets Ø 20-21-22 mm,  
various inlets.  
Available with  
anti-debris tube.



### 66.0022

66.9.290.0022  
Compact quick-on  
valve without pressure  
relief device.  
Various inlets; ø 20, 21  
and 22 mm outlets.



### 66.0067

66.8.290.0067  
"Quick-on" valve with  
plastic dip-tube without  
pressure relief valve.  
Available with  
anti-debris tube.



### 66.0005

66.8.290.0005  
Compact quick-on valve  
with pressure relief device  
(various settings).  
Various inlets; ø 20, 21  
and 22 mm outlets.



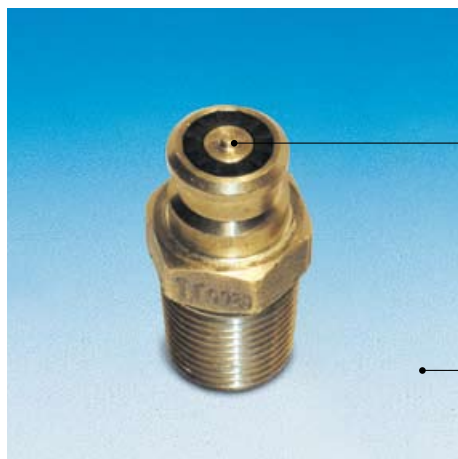
### 66.0035

66.8.290.0035  
Quick-connection valve.  
With safety relief valve.  
Various inlets/outlets.  
Possibility of customising  
the setting pressure.  
Quick-on PRV 10 m<sup>3</sup>



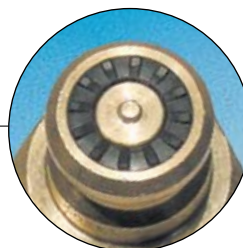
## Flat Top Dirt-Free LPG Quick-on Valves


**NEW**

**NOW  
π  
certified**


### V10 A series

Quick-on valve with flat top, full dirt protection without pressure relief valve. Various inlets/outlets.



### V10 B series

Quick-on valve with flat top, full dirt protection with pressure relief device (various settings).

- ✓ **Real flat top New Concept**
- ✓ **Dirt protection**
- ✓ **Makes dust & protection caps useless**

- 1) One piece Quick-on valve with or without Safety Relief cartridge. Various inlets/outlets and settings pressure where applicable.
- 2) It incorporates new design by CAVAGNA with top flat surface without any niches so that sediments, dirt, sand, dust or dangerous particles are not allowed to obstruct the main seal of the valve;
- 3) The absence of parts protruding from the top flat prevents accidental opening.  
The valve gets activated only when regularly coupled with corresponding and conforming regulator.
- 4) The materials of the dust plug (one piece massive brass drive cursor) and of the top rubber ring (high stamina against atmospheric agents) are tested for long duration and endurance.
- 5) The flat top configuration is totally compatible with shrink sleeves and makes the use of plastic caps redundant, this allowing or considerable saving.



## LPG Quick-on Valves



### 66.0001

66.8.290.0001  
"Quick-on" valve.  
Outlets Ø 20-21-22 mm,  
various inlets  
with plastic cap.

### 66.0060

66.0.290.0060  
Snap-on valve  
Self-closing valve with  
built-in safety valve.  
This valve combining with  
RECA regulator guarantees  
constant outlet pressure,  
independent of cylinder pres-  
sure and of through-put.  
Available with different  
inlet thread sizes.



### 66.0013

66.8.290.0013

### 66.0051

66.8.290.0051



### 66.0054

66.8.290.0054

## For the Best Performance Quick-On System Cavagna Group Valves and Regulators



In many countries of the world the old system of manual connection of the regulator to the valve has been replaced by a quick on system allowing a consistent safe connection for the consumer without the need for tools.

This system makes possible an easier vertical filling operation.

Please contact our Regulators Division (RECA) for additional information on regulators range of products.



### Compact Quick-On 634

Low Pressure single stage regulator, with not-adjustable setting equipped with a fitting suitable for automatic quickon valves Ø 20, 21, 22, 27 mm and bayonet type.

The Compact Quick-On model has a compact and ergonomic shape, easy to handle and to use.

The regulator is mounted directly onto the gas cylinder, connecting it with an easy pressure onto the automatic valve.

The regulator is connected onto the automatic valve turning the lever in the ON position.

Generally all the models Compact Quick - On are equipped with a special thermic safety device (thermofuse), stopping the gas flow in case a fire arises.

On demand, it is possible to assemble an excess flow: a special device able to stop the gas flow in case the hose is suddenly disconnected from the gas appliance.





## Quick-On System

**NOW**  
 **$\pi$**   
**certified**



### Jumbo 58

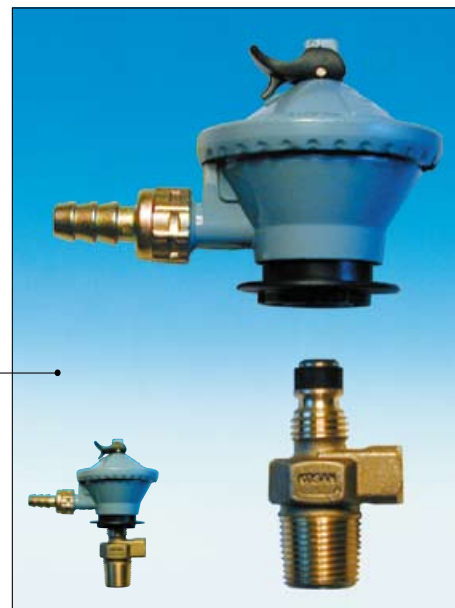
Low Pressure double stage regulator with non-adjustable setting with fitting suitable for automatic valves Ø 35 mm.

On demand, it is possible to assemble an excess flow and a OPSO device (safety relief valve), in order to avoid any overpressure.



### Jumbo High Pressure 84

High Pressure Regulator with adjustable setting with fitting suitable for automatic valves Ø 35 mm



### Kosanova 59

Low Pressure double stage regulator with non-adjustable setting with fitting suitable for automatic valves Ø 16 mm and 19 mm.

On demand, it is possible to assemble an excess flow and a OPSO device (safety relief valve).



### Type 511 horizontal

QUICK ON CYLINDER COUPLING  
Ø 20 - 21 - 22 mm  
On/off without pressure regulation.  
Horizontal.

### Type 511 vertical

QUICK ON CYLINDER COUPLING  
Ø 20 - 21 - 22 mm  
On/off without pressure regulation.  
Vertical.





## Fork Lift Truck and Carburation Valves

Omega is introducing a new technology on the valve with dip tube for liquid withdrawal. To overcome all wellknow problems with copper or brass dip tube, we introduce a new polyamide dip tube with hi-tech performance. Fully compatible with LPG, these will be the second generation of carburation valves



### 00.0000

00.0.000.0000  
Quick-on safety adapter  
for FLT application.

### 80.3014

80.0.490.3014  
FLT valve with flow limiter.  
Various inlets and outlets.

### 80.8162

80.0.890.8162

### 80.3072

80.0.490.3072  
FLT valve  
European version  
with flow limiter,  
POL outlet.  
Various inlets.



### 80.3105

80.0.490.3105  
FLT valve  
Staubli outlet  
with flow limiter.



### 80.8162 Kit

80.0.890.8162  
Bi-check FLT service valve  
with quick-on outlet con-  
nection (various sizes).  
With excess flow valve  
Available with dedicated  
adaptors.

### 80.3102

80.0.490.3102  
FLT valve  
with excess  
flow with 5 L/min  
propane.



### 67.0787

67.0.490.0787  
Dual valve  
with safety relief  
and flow limiter.  
Various inlets,  
ACME outlet.

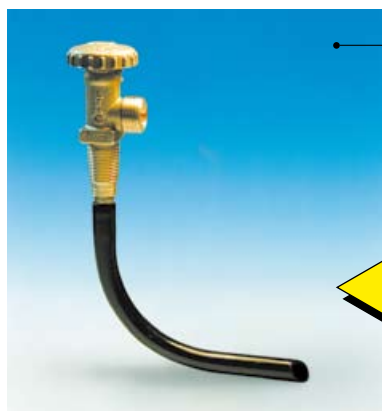
### 80.3113

80.0.490.3113  
2<sup>nd</sup> generation  
FLT valve.  
Outlet with quick  
connection.





## Fork Lift Truck and Carburation Valves



### 80.3024

80.0.490.3024  
New 2nd generation  
FLT valve.



### 80.3028

80.0.490.3028  
FLT valve  
with long Pipe  
outlet 3/4 GG.



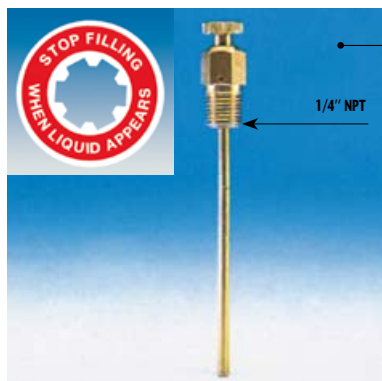
### 80.2064

80.0.390.2064  
FLT service valve  
with flow limiter.  
Various inlets and outlets.



### 80.2062

80.0.380.2062  
FLT service valve  
with flow limiter.  
Various inlets and outlets.



### 66.1072

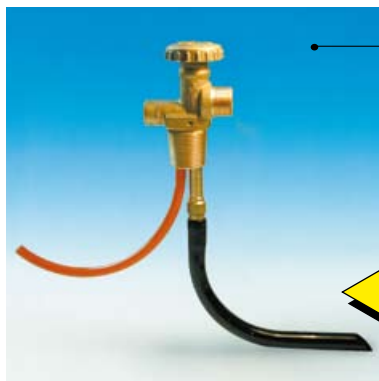
66.0.290.1072  
Fixed liquid level gauge.  
Available with different  
dip-tube lengths.  
An optional instruction  
plate may be ordered for  
use with these valves.



1/4" NPT



## Fork Lift Truck and Carburation Valves



### 80.3145

80.0.490.3145  
New European FLT valve  
with short dip tube  
DIN 477 outlets and  
various customisable

**NEW  
DESIGN**



### 80.8060

80.0.890.8060  
Liquid withdrawal valve  
with flow limiter.  
Vertical application.

**NEW  
DESIGN**



### 67.0779

67.0.490.0779  
Dual valve  
with safety relief  
and flow limiter.  
Various inlets,  
male outlet.



### 80.8021

80.0.890.8021  
FLT valve with safety  
relief and flow limiter.  
Various inlets and outlets.  
Vertical and horizontal  
application.

**NEW  
DESIGN**

## Lift Truck Connectors

These brass connectors are designed to join  
the carburator fuel line to the service valve on FLT.



### 66.1024

66.0.290.1024  
Half coupling ACME.  
- For installation  
on LP gas engine  
fuel lift truck  
systems.



Part number	Application	Intlet	Outlet
661024M	Service Valve	3/8" F.NPT	1 1/4" M.ACME
661023F	Fuel Line	1 1/4" F.ACME	1/4" F.NPT



### 66.1023

66.0.290.1023  
Female coupling ACME.  
- For installation on LP gas engine  
fuel lift truck systems.  
- Both connectors automatically  
close when disconnected.





## LPG Cut-Off Valves



### V641

64.0.190.0164  
Stop valve.



### 64.0003

64.0.490.0003  
"Push and turn"  
stop valve.



### 64.0043

64.0.490.0043  
"Push and turn"  
stop valve  
double version.



### 80.0501

80.6.190.0501  
Piston type  
stop valve.  
Various sizes.



### 80.0003

80.6.190.0003  
Piston type side entry  
stop valve 90° F. M.



### 6404

Needle valve.  
Various sizes.



### 64.0026

64.0.490.0026  
"Push and turn"  
stop valve,  
triple version.



### IM68

Switch "on-off"  
3-way valve,  
various sizes.



### 80.0512

80.6.190.0512  
Piston type  
stop valve.  
Various sizes.

## LPG Camping Cylinder Valves



### 64.0203

64.0.290.0203  
Volume filling valve  
with safety relief.



### 64.1091

64.0.390.1091  
3-way camping valve  
with degassing screw.  
Various inlets and outlets.



### 64.0253

64.0.290.0253  
5-ways camping valve  
with safety relief  
and degassing screw  
for volume filling.  
Various inlets and outlets.



### 64.0266

64.0.290.0266  
Camping valve without  
degassing screw  
and with safety  
relief device.



### 64.2028+68.0043

Camping cylinder  
ball valve  
with handle and gasket.  
Outlet: 16x1,5.



### 64.4602

64.6.090.4602  
Spindle actived  
camping cylinder valve.



### 64.2001

64.0.590.2001  
Hexagonal camping  
cylinder ball valve.  
Outlet: 14x1,5.  
Primus type.



## LPG Camping Cylinder Valves



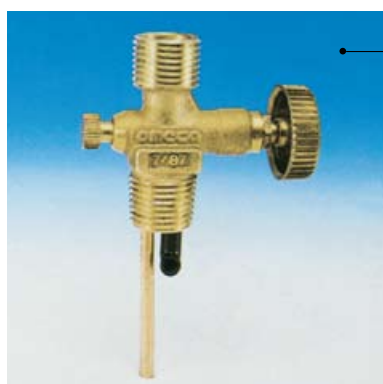
### 64.0106

64.0.190.0106  
Camping valve  
with gasket.  
Various inlets  
and outlets.



### 64.0124

64.0.190.0124  
3-way camping valve  
for cartridges.  
Various sizes of inlet  
and outlet.



### 64.1089

64.0.390.1089  
Camping valve  
for volume filling  
with degassing screw.



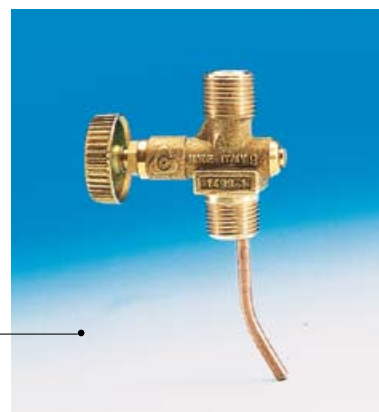
### 64.2044

64.6.590.2044  
Round camping  
cylinder valve  
outlet 16x1,5.



### 64.4500

64.0.790.4500  
Needle valve  
for gas heaters.  
Available with various  
nozzle sizes for  
different capacities.



### 64.0310

64.0.390.0310  
Camping cylinder valve  
with degassing screw.



### 64.0313

64.0.390.0313  
Camping cylinder valve  
with degassing screw.

# Cavagna group

LPG VALVES & EQUIPMENT

DIVISION

REFRIGERANT GASES VALVES



Please be so kind to verify with us approvals, accessories (tubes, tubes materials, tubes fixing, anti-filling devices, tools for anti-filling devices, caps, sealants and settings) and optional features. Approvals of any kind have to be expressly specified on orders or enquires.

For orders please refer to:



**cavagna group**

**omeca**

tel. +39 030 9663.111 - fax +39 030 9969014

Website: [www.cavagnagroup.com](http://www.cavagnagroup.com)

E-mail: [omeca@cavagnagroup.com](mailto:omeca@cavagnagroup.com)



# RUS series Compact Refrigerant Recovery Valves O-Ring Style Cylinder Valves for Refrigerant Gases Liquid/Vapor



## Key features

- Tamper proof gland nut cannot be removed
- Hot forged body manufactured by Cavagna Group
- Non-refillable outlet feature, protects cylinder from contamination
- All valves are 100% leak test to full cylinder service pressure
- Complies with all New European Standards (π marked)
- Hose barb supplied for easy attachment of Dip Tube
- All valves U.L. listed
- CGA-7 pressure relief devices - various settings available
- Various soft seat materials assures positive leak tight shut-off
- Inlet threads available with ever seal insuring leak tight cylinder connection and reduced friction during installation



## Specifications

Maximum working pressure	500 PSI
Temperature operating	-40 +65 °C -75F to 150F
Flow Capacity (CV)	n/a
Minimum Cycle Life	6000
Discharge flow capacity of PRD	208 CFM Air @ 450 PSI

## Materials

Valve Body	Brass EN 12165 alloy
PRD	CGA-7 Spring Loaded
Hand wheel	Plastic
Seat	Various
O-Rings	Various CR

## Conforming of the requirements of European Community

CGA V 9	Standard for Gas Cylinder Valves
CGA S-1.1	Standard for Pressure Relief Devices
CGA V-1	Compressed Gas Cylinder Valve Outlet and Inlet Connections

## ORDERING INFORMATION

Part No.	CGA Outlet	Outlet Single/Dual	Outlet Thread Size	Inlet Thread Size	PRD Set Pressure	Dip Tube Length
76.0190		Single	1.030-14 NGO RH Ext.	3/4" NPT	450 PSI	barb
76.0191		Single	W 21,7 x 1/14"	W28,8 - DIN 477	450 PSI	barb

Various configurations available for your country. Please refer to sales office of OMECA Division.



# **RDU** *series* **Diaphragm Packless Multivalves for Refrigerant Gases**



## Key features

- Hot forged brass body according to EN12165 alloy manufactured by Cavagna Group
- Diaphragm packless style valves
- Inlet and outlet connection comply with CGA specifications
- UL approved
- Available single or dual outlet

## Materials

Valve Body	Brass
Handwheel	Plastic
Diaphragm	Stainless steel
Spring	Stainless steel
Spring Retainer	Brass
PRD seal cap	Plastic
DT connection	Brass

## Options

- Various Dt lengths and materials
- Inverted Handwheels for liquid and vapour
- PRD seal cap
- Pressure relief device cartridge style
- Stainless steel body for special applications

## Conforming with requirements of TPED (EN 849)

### ORDERING INFORMATION

Part No.	CGA Outlet	Outlet Single/Dual	Outlet Thread Size	Inlet Thread Size	PRD Set Pressure	Dip Tube Length	Antifilling device
76.0234	660	Single	1.030-14 NGO RH EXT	3/4 - 14 NGT	800 PSI	n/a	no
76.0233	660	Single	1.030-14 NGO RH EXT	3/4 - 14 NGT	600 PSI	n/a	no
76.0169	660	Dual	1.030-14 NGO RH EXT	3/4 - 14 NGT	600 PSI	43 mm	no
76.0199		Single	W21,7 x 1/14"	W28,8 x 1/14" DIN 477	no	850 mm	yes

Various DT materials and lengths available on request. Please consult the manufacturer for different models not shown in this page.

Various configurations available for your country. Please refer to sales office of OMECA Division.





# **RBV** *series* **Diaphragm Packless Valves** **for Refrigerant Gases**



## **Key features**

- Hot forged brass body according to EN12165 alloy
- Stainless steel diaphragm guarantee against breakage for the life of the valve
- Blue nylon handwheel designed for easy operation
- Inlet and outlet connection comply with CGA specifications
- Spring loaded pressure relief device

## **Materials**

Valve Body	Brass according to brass alloy EN12165
Handwheel	Plastic
Diaphragm	Stainless steel
Spring	Stainless steel
Spring Retainer	Brass



## **Options**

- Coloured Handwheel
- Various outlets configurations
- Various pressure relief device settings
- PRD seal cap
- Everseal preapplied on the inlet

## **Conforming with requirements of TPED (EN 849)**

ORDERING INFORMATION					
Part No.	CGA Outlet	Outlet Thread Size	Inlet Thread Size	PRD	Dip Tube Length
76.0215	167	1/2" ACME	3/4 - 14 NGT	525 PSI	no
76.0216	165	1/4" SAE FLARE	3/4 - 14 NGT	525 PSI	no
76.0248		W 21,8 x 1/14" DIN 477 n 6	W 28,8 x 1 1/14" DIN 477	525 PSI	no



# **ROB** *series* **Refrigerant cylinder valves** **O-ring style valves**

**NOW  $\pi$**   
**certified**  
**on demand**

## Key features

- These valves are o-ring seal type valves
- Double o-ring materials technology reduces the possibility of leaks
- Sturdy brass handwheel united with the original Qualihandwheel® Cavagna system. Brass handwheels are a more resistant than common aluminium or zamak handwheel
- O-ring materials compatible with all different type of Refrigerant gases
- All inlets and outlets standard available
- Different handwheel sizes available
- BAM approval on certain models
- Valves are " $\pi$ " marked according to 99/36 EC

## Materials

Valve Body	Brass according to EN 12165 alloy
Spindle	Brass according to EN 12164 alloy
Handwheel	Brass according to EN 12165 alloy
O-rings	CR
PRD Spring Retainer	Brass
PRD Spring	Stainless steel
Seat Pad	Nylon

## Options

- Personalized handwheel logo
- Dip tube thread
- Dip tube material based on customer requirements
- Pressure relief devices various sett pressure
- Antifilling devices available on some models
- Everseal preapplied on the inlets

## Conforming with requirements of TPED (EN 849)



80.1126 model



76.0023 model



8153 model



8150 model



76.0178 model



80.8045 model

Please consult the manufacturer for different models not shown in this page.

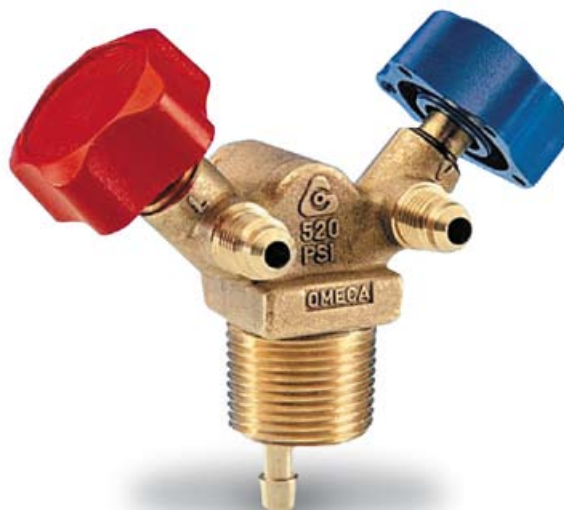


# **ROY** *series* **Compact Refrigerant Recovery Valves** **O-Ring Style Cylinder Valves for Refrigerant Gases Liquid/Vapor**

**NOW  $\pi$   
certified  
on demand**

## Key features

- Tamper proof gland nut cannot be removed
- Rugged brass forged body manufactured by Cavagna Group
- All valves are 100% leak test to full cylinder service pressure
- Complies with all New European Standards
- Hose barb supplied for easy attachment of Dip Tube
- All valves U.L. listed
- CGA-7 Pressure relief devices - various settings available
- Various soft seat materials assures positive leak tight shut-off



## Specifications

Maximum working pressure	500 PSI
Temperature operating	-40 +65 °C    -75F to 150F
Flow Capacity (CV)	n/a
Minimum Cycle Life	6000
Discharge flow capacity of PRD	208 CFM Air @ 450 PSI

## Materials

Valve Body	Brass EN 12164 alloy
PRD	CGA-7 Spring Loaded
Handwheel	Plastic
Seat	Various
O-Rings	Various

## Conforms to all requirements of:

CGA V 9	Standard for Gas Cylinder Valves
CGA S-1.1	Standard for Pressure Relief Devices
CGA V-1	Compressed Gas Cylinder Valve Outlet and Inlet Connections

## Options

- Everseal preapplied on the inlet



# **ROY** series **Compact Refrigerant Recovery Valves** **O-Ring Style Cylinder Valves for Refrigerant Gases Liquid/Vapor**



## ORDERING INFORMATION

Part No.	CGA Outlet	Outlet Single/Dual	Outlet Thread Size	Inlet Thread Size	Material	PRD	Dip Tube Length
76-0180	165	Dual	.4375-20 UNF-2A RH Ext. (1/4" SAE Flare)	3/4" NPT	Brass	525 PSI	barb
76-0181	165	Dual	.4375-20 UNF-2A RH Ext. (1/4" SAE Flare)	3/4" NPT	Brass	525 PSI	13.0"
76-0182	165	Dual	.4375-20 UNF-2A RH Ext. (1/4" SAE Flare)	3/4" NPT	Brass	525 PSI	13.9"
76-0185	167	Dual	.500-16 ACME-2G RH Ext.	3/4" NPT	Brass	525 PSI	barb
76-0213	165	Dual	.4375-20 UNF-2A RH Ext. (1/4" SAE Flare)	3/4" NPT	Brass	600 PSI	barb
*76-0224	165	Dual	.4375-20 UNF-2A RH Ext.	3/4" NPT	Brass	600 PSI	13.3"
76-0225	165	Dual	.4375-20 UNF-2A RH Ext. (1/4" SAE Flare)	3/4" NPT	Brass	525 PSI	barb
76-0226	165	Dual	.4375-20 UNF-2A RH Ext. "(1/4" SAE Flare)"	3/4" NPT	Brass	525 PSI	12.4"
76-0227	165	Dual	.4375-20 UNF-2A RH Ext. (1/4" SAE Flare)	3/4" NPT	Brass	525 PSI	13.3"
76-0229	167	Dual	.500-16 ACME-2G RH Ext.	3/4" NPT	Brass	525 PSI	12.4"
76-0228	167	Dual	.500-16 ACME-2G RH Ext.	3/4" NPT	Brass	525 PSI	barb
76-0230	167	Dual	.500-16 ACME-2G RH Ext.	3/4" NPT	Brass	525 PSI	13.3"
*76-0231	165	Dual	.4375-20 UNF-2A RH Ext.	3/4" NPT	Brass	525 PSI	barb
76-0243	165	Dual	.4375-20 UNF-2A RH Ext.	3/4" NPT	Brass	525 PSI	24.2"
*76-0244	165	Dual	.4375-20 UNF-2A RH Ext.	3/4" NPT	Brass	525 PSI	24.2"

\* Valve hand wheels are reversed - **Red** is vapor withdrawal and **Blue** is liquid withdrawal.  
Various dip tube material and lengths are available on request - Please consult the manufacturer for details.



# **RES** *series* **Multiservice** **wrench operated valve** **for Refrigerant Gases**



## **Key features**

- Heavy duty multiservice valve available with single or dual part
- Tamper proof gland nut cannot be removed
- Rugged brass forged body manufactured by Cavagna Group
- Non-refillable outlet feature, protects cylinder from contamination options
- All valves are 100% leak test to full cylinder service pressure
- Complies with all new European standards (CE Registered)
- High capacity pressure relief device
- Hose barb supplied for easy attachment of Dip tube

## **Materials**

Valve Body	Brass EN 12165 alloy
PRD	CG-7 Spring Loaded
O-Rings	Various
Packing rings	Teflon®
Stem	Stainless steel
Gland nut	brass



76.0239

## **Options**

- Handwheel operated
- Double separate outlet
- Everseal preapplied on the inlets
- Various dip tube lengths and materials

## **ORDERING INFORMATION**

Part No.	Outlet Single/Dual	Outlet Thread Size	Inlet Thread Size	PRD Set Pressure	Dip Tube Length
76.0239	Single	W 21,7 x 1 1/14"	28,8 w x 1 1/14" - DIN 477	30 bar	970 mm

Available with different DT lengths, please contact the manufacturer for more details.



# **RIV** *series* **Heavy duty** **Refrigerant gas valves** **O-ring style**



## Key features

- Hot forged brass body according to EN12165 alloy manufactured by Cavagna Group
- Heavy duty refrigerant gas valve
- Easy handwheel operation under pressure
- Spring retained pressure relief valve suitable for bigger cylinders
- Double o-ring seal type valve

## Materials

Body	Brass
Handwheel	Aluminum
O-ring	CR
Spindle	Brass
Antifilling device	Plastic and brass
PRD Spring	Stainless steel
PRD Spring retainer	Brass



## Options

- Available with antifilling device
- Everseal preapplied on the inlet
- Dip tube various materials
- Coloured Handwheel
- Customized Handwheel logo cap

## ORDERING INFORMATION

Part No.	Outlet Thread Size	Inlet Thread Size	PRD Set Pressure	Dip Tube Length	Antifilling device
76.0060	W 21,7 x 1/14"	W 28,8 - DIN 477	36 bar	14 mm	yes
76.0058	W 21,7 x 1/14"	W 28,8 - DIN 477	36 bar	14 mm	no

Various DT materials and lengths, inlet and outlet available. Please consult the manufacturer for details.

# Cavagna group

LPG VALVES & EQUIPMENT

DIVISION

FILLING HEADS



## ***PRODUCT DESCRIPTION***

The Kosan Filling Head is based on the experience gained during the past 40 years when Kosan Teknova A/S has been developing, manufacturing and supplying LPG equipment to customers all over the world.

The unique design and quality of the Kosan Filling Head offer the consumer the highest degree of safety when LPG is used.

Maintenance and Repair Manuals for Filling heads are available upon requests.

Please be so kind to verify with us approvals, accessories (tubes, tubes materials, tubes fixing, anti-filling devices, tools for anti-filling devices, caps, sealants and settings) and optional features. Approvals of any kind have to be expressly specified on orders or enquires.

For orders please refer to:



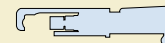
**cavagna group**

**Kosan<sup>®</sup>**  **INTERNATIONAL**

tel. +39 030 9663.111 - fax +39 030 9969014

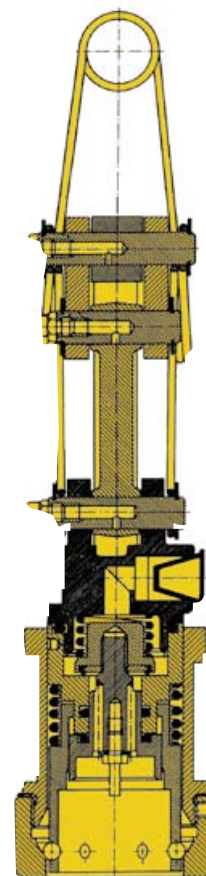
Website: [www.cavagnagroup.com](http://www.cavagnagroup.com)

E-mail: [omeca@cavagnagroup.com](mailto:omeca@cavagnagroup.com)



## LPG Filling Head

for LPG Valves 16, 19 and 35 mm  
(Jumbo and Kosanova valves)  
Manually Operated



### MATERIALS AND STANDARDS

The Filling Head is made of corrosion-resistant materials such as stainless steel, brass, aluminium and special polymers. The rubber materials used are developed and manufactured according to the requirements of EN 549.

### FEATURES

1. Balanced jig for easy suspension between filling operations.
2. Easy to connect and disconnect. Filling is initiated by operating the manual handle.
3. Slim design makes it easy to handle and it fits easily inside any shroud.

**Inlet connection:** ISO 228/1-G3/8 or W21,8 x 1/14 LH

**Outlet connection:** Connects to Kosan LPG valves 16, 19 and 35 mm with and without SRV.

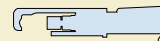
**Supply pressures:** The Filling Head is designed to operate within the normal supply pressures.  
Liquid filling product: 1-15 bar  
Filling time approx. 5 sec./kg LPG at 7 bar differential pressure.

**Marking:** The following information is marked on the Filling Head:

- Month and year of production (postdated by three months).
- The code number of the Filling Head.

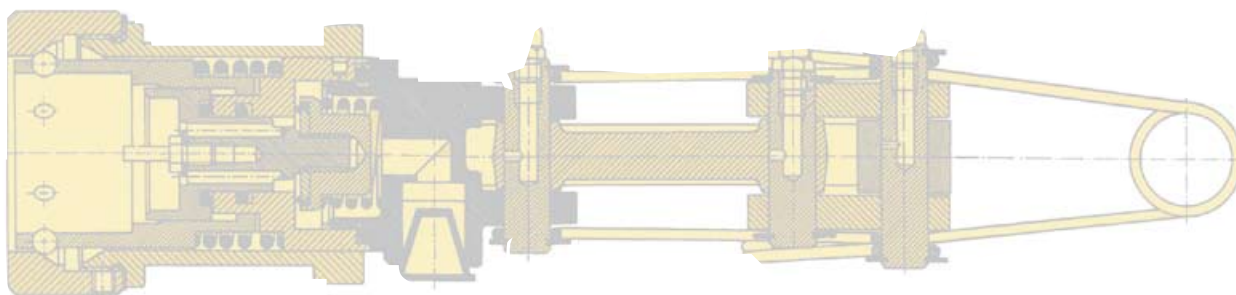
**Packing:** The Filling Heads are individually packed in boxes without instructions.

**Function and Maintenance:** The Filling Head is easy to operate. The head outlet is attached to the valve inlet manually. While pressing the manual handle the filling heads makes a leaktight connection to the valve then opens the valve spindle and the gas starts to flow. When the cylinder is full the filling is stopped via the scale system. By moving the handle in its opposite direction the filling head disconnects from the valve.



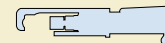
## **LPG Filling Head**

**for LPG Valves 16, 19 and 35 mm**  
**(Jumbo and Kosanova valves)**  
**Manually Operated**



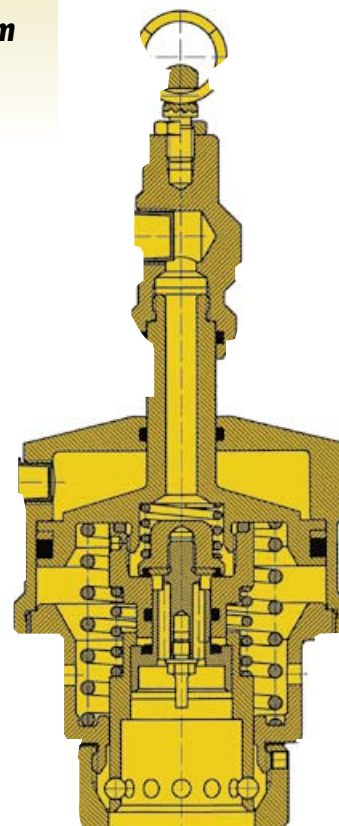
### **ORDERING INFORMATION**

REFERENCE NUMBERS	INLET CONNECTION	OUTLET CONNECTION
<b>6882900001</b>	ISO 228/1 - G3/8	KOSAN LPG VALVES 35 mm type 130B - with and without SRV
<b>6882900002</b>	W 21,8 x 1/14 LH	KOSAN LPG VALVES 35 mm type 130B - with and without SRV
<b>6882900003</b>	W 21,8 x 1/14 LH	KOSAN LPG VALVES 35 mm type 130B - with and without SRV
<b>6882900004</b>	ISO 228/1 - G3/8	KOSANOVA LPG VALVES 16 mm type 130K - with or without SRV
<b>6882900005</b>	ISO 228/1 - G3/8	KOSANOVA LPG VALVES 19 mm type 130L - with or without SRV
<b>6882900006</b>	ISO 228/1 - G3/8	KOSANOVA LPG VALVES 19 mm type 130L - with and without SRV
<b>6882900007</b>	ISO 228/1 - G3/8	KOSANOVA LPG VALVES 16 mm type 176A and 130K - with or without SRV
<b>6882900008</b>	W 21,8 x 1/14 LH	KOSANOVA LPG VALVES 16 mm type 176A and 130K - with or without SRV



## LPG Filling Head

for LPG Valves 16, 19 and 35 mm  
(Jumbo and Kosanova valve)  
Semi-automatically Operated



### MATERIALS AND STANDARDS

The Filling Head is made of corrosion-resistant materials such as stainless steel, brass, aluminium and special polymers. The rubber materials used are developed and manufactured according to the requirements of EN 549.

### FEATURES

1. Balanced jig for easy suspension between filling operations.
2. Easy to connect and disconnect. Filling is initiated by opening of the pneumatic air supply.
3. Slim design makes it easy to handle and it fits easily inside any shroud.

**Inlet connection:** LPG: ISO 228/1-G3/8  
Pneum. air: ISO 228/1-G1/4

**Outlet connection:** Connects to Kosan LPG valves 16, 19 and 35 mm with and without SRV.

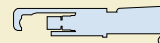
**Supply pressures:** The Filling Head is designed to operate within the normal supply pressures.  
Pneumatic supply: 4 - 6 bar.  
Liquid filling product: 1-15 bar  
Filling time approx. 5 sec./kg LPG at 7 bar differential pressure.

**Marking:** The following information is marked on the Filling Head:

- Month and year of production (posdated by three months).
- The code number of the Filling Head.

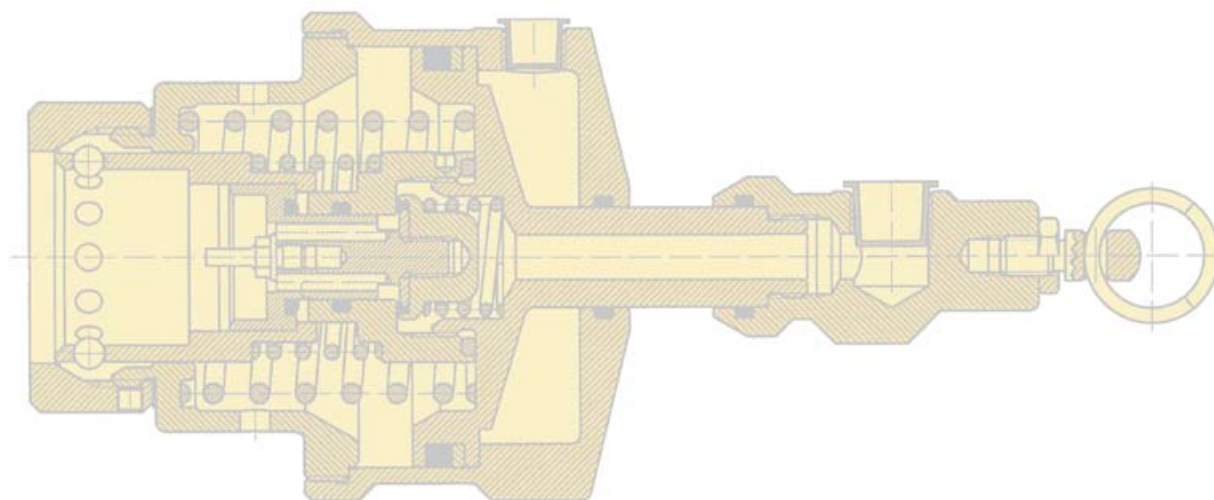
**Packing:** The Filling Heads are individually packed in boxes without instructions.

**Function and Maintenance:** The Filling Head is easy to operate.  
The head outlet is attached to the valve inlet manually. Once the pneumatic pressure is applied to the head it forces the internal components of the head to move towards the valve top thereby establishing a leaktight connection and once this is established the further movement of the components forces the valve spindle to open and simultaneously the gas starts to flow. When the cylinder is full the filling is stopped by removing the pneumatic pressure. The internal springs of the head allows the valve to close and moves the components of the head backwards to stop the flow of gas and to disconnect the head from the valve. The head is removed manually.



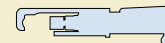
## **LPG Filling Head**

**for LPG Valves 16, 19 and 35 mm**  
**(Jumbo and Kosanova valve)**  
**Semi-automatically Operated**

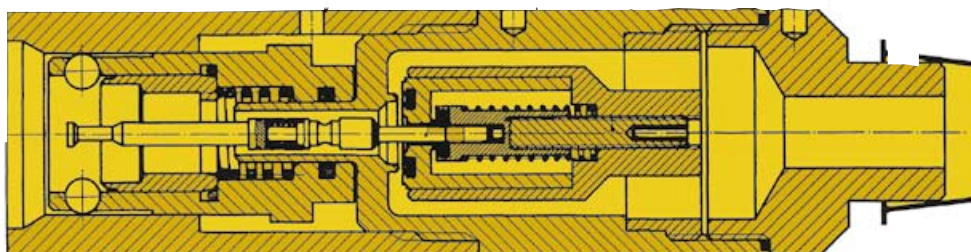


### **ORDERING INFORMATION**

REFERENCE NUMBERS	INLET CONNECTION	OUTLET CONNECTION
<b>6882900020</b>	LPG: ISO 228/1 - G3/8 AIR: ISO 228/1 - G1/4	KOSAN LPG VALVES 35 mm type 130B - with or without SRV
<b>6882900021</b>	LPG: ISO 228/1 - G3/8 AIR: ISO 228/1 - G1/4	KOSAN LPG VALVES 35 mm type 130B - with or without SRV
<b>6882900023</b>	LPG: ISO 228/1 - G3/8 AIR: ISO 228/1 - G1/4	KOSANOVA LPG VALVES 19 mm type 130L - with or without SRV
<b>6882900024</b>	LPG: ISO 228/1 - G3/8 AIR: ISO 228/1 - G1/4	KOSANOVA LPG VALVES 19 mm type 130L - with or without SRV
<b>6882900027</b>	LPG: ISO 228/1 - G3/8 AIR: ISO 228/1 - G1/4	KOSANOVA LPG VALVES 16 mm type 176A and 130K, with or without SRV



## LPG Filling Head for Kosanova LPG Valves 16 mm Manually Operated



### MATERIALS AND STANDARDS

The Filling Head is made of corrosion-resistant materials such as stainless steel, brass, aluminium and special polymers. The rubber materials used are developed and manufactured according to the requirements of EN 549.

### FEATURES

1. Easy to connect and disconnect. Filling is initiated by applying the filling pressure.
2. Slim design makes it easy to handle and it fits easily inside any shroud.
3. Is operated without pneumatic air supply

**Inlet connection:** W21,8 x 1/14 or ISO 228/1 - G 1/4

**Outlet connection:** Connects to Kosanova LPG valves type 176A, 16 mm with and without SRV.

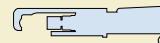
**Supply pressures:** The Filling Head is designed to operate within the normal supply pressures.  
Liquid filling product: 1-15 bar  
Filling time approx. 5 sec./kg LPG at 7 bar differential pressure.

**Marking:** The following information is marked on the Filling Head:

- Month and year of production (posdated by three months).
- The code number of the Filling Head.

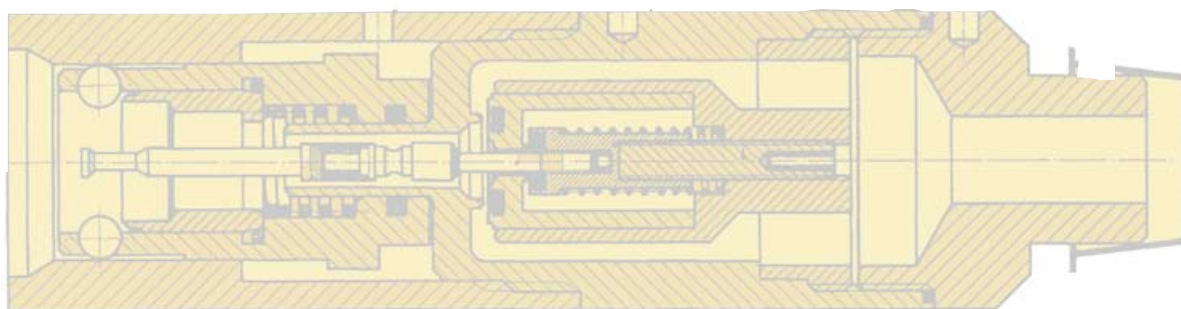
**Packing:** The Filling Heads are individually packed in boxes without instructions.

**Function and Maintenance:** The Filling Head is easy to operate.  
The head outlet is attached firmly to the valve inlet manually. By applying the LPG filling pressure to the filling head, the head is locked leaktight to the valve and the filling is initiated. When the cylinder is full the filling is stopped by firmly removing the filling head from the valve.



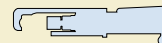
## **LPG Filling Head**

**for Kosanova LPG Valves 16 mm**  
**Manually Operated**

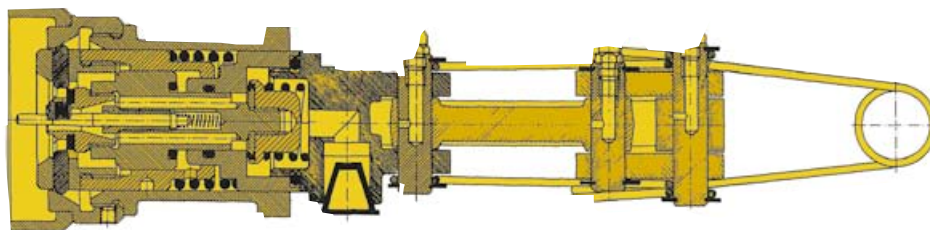


### **ORDERING INFORMATION**

REFERENCE NUMBERS	INLET CONNECTION	OUTLET CONNECTION
<b>6882900025</b>	W 21,8 x 1/14 LH	KOSANOVA LPG VALVES type 176A, 16 mm with and without SRV
<b>6882900026</b>	ISO 228/1 - G1/4	KOSANOVA LPG VALVES type 176A, 16 mm with and without SRV



## LPG Filling Head for Compact LPG Valves 20, 21, 22, 25.6, 27 mm Manually Operated



### MATERIALS AND STANDARDS

The Filling Head is made of corrosion-resistant materials such as stainless steel, brass, aluminium and special polymers. The rubber materials used are developed and manufactured according to the requirements of EN 549.

### FEATURES

1. Balanced jig for easy suspension between filling operations.
2. Easy to connect and disconnect. Filling is initiated by operating the manual handle.
3. Slim design makes it easy to handle and it fits easily inside any shroud.

**Inlet connection:** ISO 228/1-G3/8 or W21,8 x 1/14 LH

**Outlet connection:** Connects to all Compact LPG valves 20 ,21, 22, 25.6 and 27 mm with and without SRV.

**Supply pressures:** The Filling Head is designed to operate within the normal supply pressures.  
Liquid filling product: 1-15 bar  
Filling time approx. 2.5 sec./kg LPG at 7 bar differential pressure.

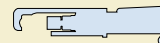
**Marking:** The following information is marked on the Filling Head:

- Month and year of production (posdated by three months).
- The code number of the Filling Head.

**Packing:** The Filling Heads are individually packed in boxes without instructions.

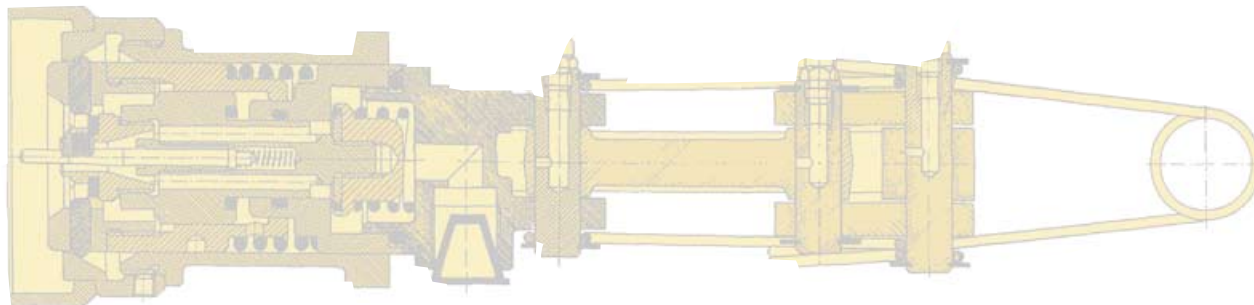
**Function and Maintenance:** The Filling Head is easy to operate.  
The head outlet is attached to the valve inlet manually. While pressing the manual handle the filling heads makes a leaktight connection to the valve then opens the valve spindle and the gas starts to flow.  
When the cylinder is full the filling is stopped via the scale system. By moving the handle in its opposite direction the filling head disconnects from the valve.

**Suitable for:** All compact valves outlets. Specify type of compact valve when ordering.



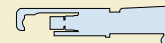
## **LPG Filling Head**

**for Compact LPG Valves**  
**20, 21, 22, 25.6, 27 mm**  
**Manually Operated**



### **ORDERING INFORMATION**

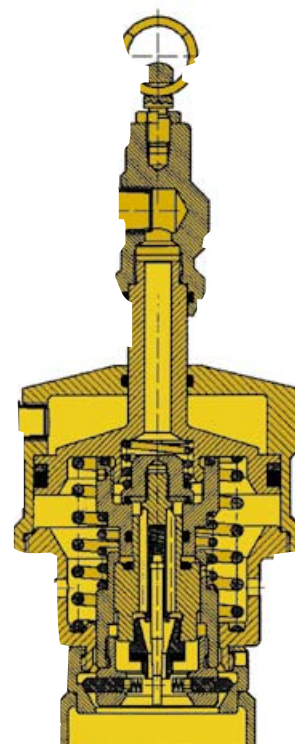
REFERENCE NUMBERS	INLET CONNECTION	OUTLET CONNECTION
<b>6882900009</b>	ISO 228/1 - G3/8	COMPACT LPG VALVES 20 mm type 186A - with and without SRV
<b>6882900010</b>	W 21,8 x 1/14 LH	COMPACT LPG VALVES 20 mm type 186A - with and without SRV
<b>6882900011</b>	W 21,8 x 1/14 LH	COMPACT LPG VALVES 20 mm type 186A050 - with big SRV
<b>6882900012</b>	ISO 228/1 - G3/8	COMPACT LPG VALVES 27 mm type 186C (SHELL) - with and without SRV
<b>6882900013</b>	ISO 228/1 - G3/8	COMPACT LPG VALVES 22 mm type 186G - with and without SRV
<b>6882900014</b>	W 21,8 x 1/14 LH	COMPACT LPG VALVES 22 mm type 186G - with and without SRV
<b>6882900015</b>	ISO 228/1 - G3/8	COMPACT LPG VALVES 21 mm type 186H - with and without SRV
<b>6882900016</b>	W 21,8 x 1/14 LH	COMPACT LPG VALVES 21 mm type 186H - with and without SRV
<b>6882900017</b>	DIN 259-1/2" NPT	COMPACT LPG VALVES 21 mm type 186H - with and without SRV
<b>6882900018</b>	ISO 228/1 - G3/8	COMPACT LPG VALVES 25.6 mm type 186 - with and without SRV



## LPG Filling Head for Compact LPG Valves 20, 21, 22, 25.6, 27 mm Semi-automatically Operated

### MATERIALS AND STANDARDS

The Filling Head is made of corrosion-resistant materials such as stainless steel, brass, aluminium and special polymers. The rubber materials used are developed and manufactured according to the requirements of EN 549.



### FEATURES

1. Balanced jig for easy suspension between filling operations.
2. Easy to connect and disconnect. Filling is initiated by opening of the pneumatic air supply.
3. Slim design makes it easy to handle and it fits easily inside any shroud.

**Inlet connection:** ISO 228/1-G3/8  
Pneum. air: ISO 228/1-G1/4

**Outlet connection:** Connects to Compact LPG valves 20, 21, 22 and 26.6 mm with and without SRV.

**Supply pressures:** The Filling Head is designed to operate within the normal supply pressures.  
Pneumatic supply: 4 - 6 bar.  
Liquid filling product: 1-15 bar  
Filling time approx. 2.5 sec./kg LPG at 7 bar differential pressure.

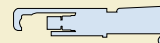
**Marking:** The following information is marked on the Filling Head:

- Month and year of production (posdated by three months).
- The code number of the Filling Head.

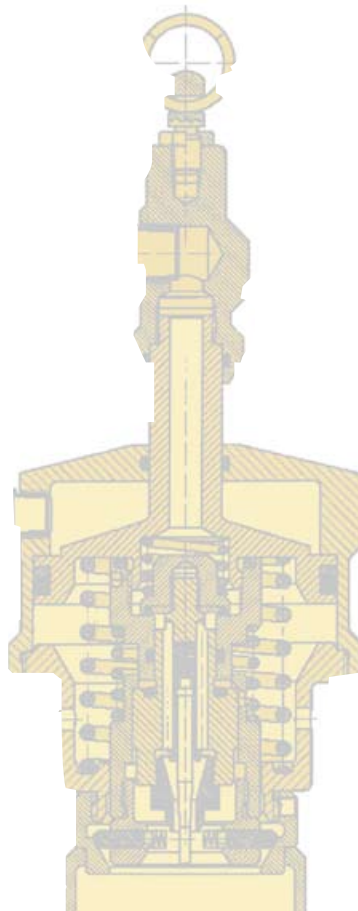
**Packing:** The Filling Heads are individually packed in boxes without instructions.

**Function and Maintenance:** The Filling Head is easy to operate.  
The head outlet is attached to the valve inlet manually. Once the pneumatic pressure is applied to the head it forces the internal components of the head to move towards the valve top thereby establishing a leaktight connection and once this is established the further movement of the components forces the valve spindle to open and simultaneously the gas starts to flow. When the cylinder is full the filling is stopped by removing the pneumatic pressure. The internal springs of the head allows the valve to close and moves the components of the head backwards to stop the flow of gas and to disconnect the head from the valve. The head is removed manually.

**Suitable for:** All compact  $\varnothing$  valves outlets. Specify type of compact valve when ordering.

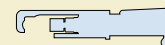


# **LPG Filling Head** for Compact LPG Valves 20, 21, 22, 25.6, 27 mm Semi-automatically Operated

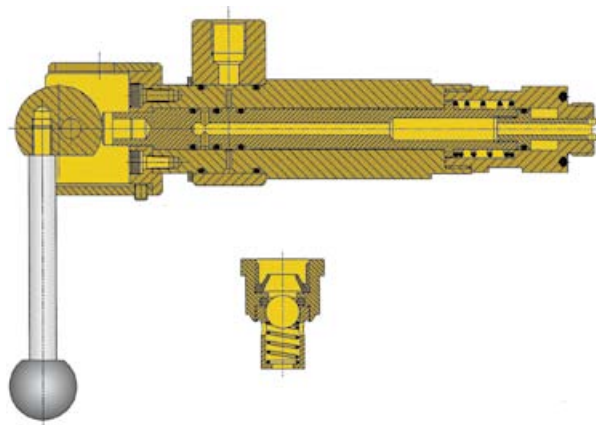


## ORDERING INFORMATION

REFERENCE NUMBERS	INLET CONNECTION	OUTLET CONNECTION
<b>6882900029</b>	LPG: ISO 228/1 - G3/8 Pneum. air: ISO 228/1 - G1/4	COMPACT LPG VALVES 27 mm - type 186C and to most SHELL type valves with and without SRV
<b>6882900030</b>	LPG: ISO 228/1 - G3/8 Pneum. air: ISO 228/1 - G1/4	COMPACT LPG VALVES 20 mm type 186A - with and without SRV
<b>6882900031</b>	LPG: ISO 228/1 - G3/8 Pneum. air: ISO 228/1 - G1/4	COMPACT LPG VALVES 22 mm type 186 - with and without SRV
<b>6882900032</b>	LPG: ISO 228/1 - G3/8 Pneum. air: ISO 228/1 - G1/4	COMPACT LPG VALVES 21 mm type 186H - with and without SRV
<b>6882900033</b>	LPG: ISO 228/1 - G3/8 Pneum. air: ISO 228/1 - G1/4	COMPACT LPG VALVES 21 mm type 186H - with and without SRV
<b>6882900034</b>	LPG: ISO 228/1 - G3/8 Pneum. air: ISO 228/1 - G1/4	COMPACT LPG VALVES 25.6 mm type 186 - with and without SRV



## LPG Filling Head for Camping Valves Manually Operated



### MATERIALS AND STANDARDS

The Filling Head is made of corrosion-resistant materials such as stainless steel, brass and special polymers. The rubber materials used are developed and manufactured according to the requirements of EN 549.

### FEATURES

1. Slim design makes it easy to handle and it fits easily inside any shroud.
2. Manual ON/OFF handle at the top is used for open/close of the gas flow and for attaching/ detaching the valve outlet thread.
3. The LPG inlet is placed at a sufficient distance from the valve connection allowing the inlet to be above most cylinder shrouds.

### COLOUR

The Filling Head is supplied in the natural colors of the raw material.

**Inlet connection:** LPG: 1/4" NPT.

**Outlet connection:** Connects to camping ball valve with female threaded outlet M16 x 1,5 mm. Valves without and without PRV.

**Supply pressures:** The Filling Head is designed to operate within the normal supply pressures.  
Liquid filling product: 1-15 bar.  
Filling time as per present valve specification.

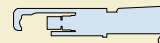
**Marking:** The following information is marked on the Filling Head:

- Month and year of production (postdated by three months).
- The code no of the Filling Head.

**Packing:** The Filling Heads are individually packed in cardboard boxes without instructions.

**Function and Maintenance:** The Filling Head is easy to operate. The threaded filling gun outlet is connected to the valve outlet by rotating the filling head body clockwise using the open/close handle to apply the rotation. After connecting and tightening the thread the flow of gas is initiated by switching the handle 180° from the closed to the open position. The internal filling head spindle will then move towards the valve sphere and open the valve. When the filling operation should end the handle on the filling head top is switched 180° back to the closed position and the filling head is disconnected by rotating the body anti-clockwise until it releases itself from the valve thread.

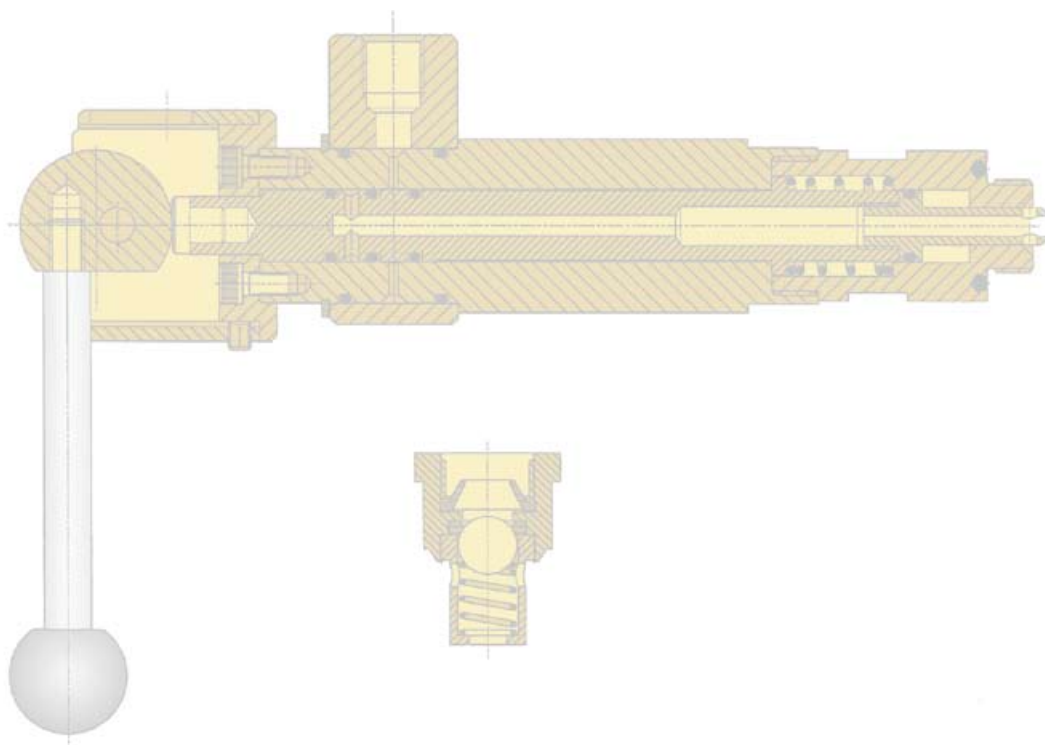
**Suitable for:** Omeca valve 64-0-590-2028 (see illustration above)



## ***LPG Filling Head***

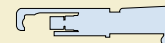
***for Camping Valves***

***Manually Operated***

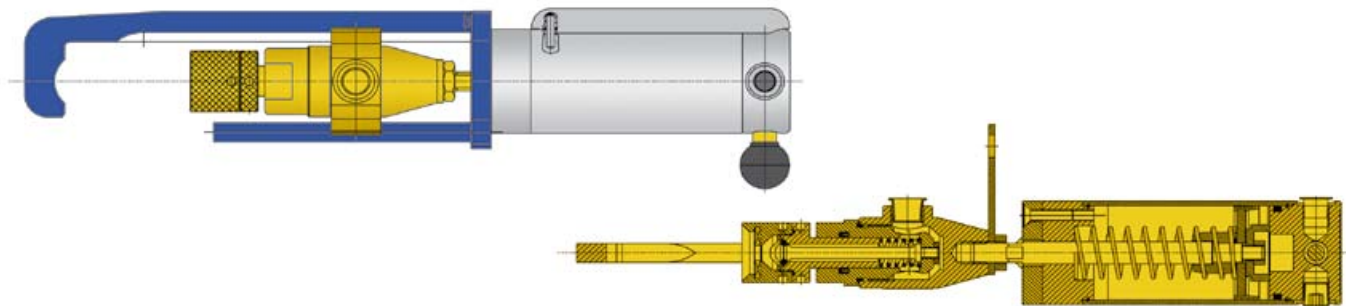


### **ORDERING INFORMATION**

REFERENCE NUMBERS	INLET CONNECTION	OUTLET CONNECTION
<b>6882900053</b>	1/4" NPT	M16 x 1,5 with and without SRV



## LPG Filling Head for Handwheel Valves Semi-automatic Operated



### MATERIALS AND STANDARDS

The Filling Head is made of corrosion-resistant materials such as stainless steel, brass, aluminium and special polymers. The rubber materials used are developed and manufactured according to the requirements of EN 549.

### FEATURES

1. Insignificant loss of product ( $1 \text{ cm}^3$ ) when the gas flow is cut off and the filling head is released from the cylinder valve.
2. Balanced jig for easy suspension between filling operations.
3. Easy to manually connect and disconnect. Filling is initiated simultaneously with the connection to the valve.
4. Slim design makes it easy to handle and it fits easily inside any shroud.

### COLOUR

The Filling Head is supplied in the natural colors of the raw material (brass and aluminium) except for the clamping brace which is painted in a blue color to ensure full corrosion-resistance and longer durability.

**Inlet connection:** LPG: 1/4" NPT  
Pneumatic air: 3/8" NPT.

**Outlet connection:** Connects to standard outlet male thread valves without SRV. Specify exact valve type when ordering.

**Supply pressures:** The Filling Head is designed to operate within the normal supply pressures.  
Pneumatic supply: 6-10 bar. Liquid filling product: 1-15 bar  
Filling time as per present valve specification.

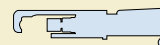
**Marking:** The following information is marked on the Filling Head:

- Month and year of production (posdated by three months).
- The code number of the Filling Head.

**Packing:** The Filling Heads are individually packed in cardboard boxes without instructions.

**Function and Maintenance:** The Filling Head is easy to operate. The clamping brace is placed around the neck of the cylinder valve. Once the Filling Head outlet is aligned with the Cylinder valve outlet, the ball knob is pushed to allow the compressed air to fill the pneumatic cylinder. This forces the Filling head outlet to attach the cylinder valve outlet thereby obtaining a leaktight connection and simultaneously opening the gas seal initiating the LPG flow. After completing the filling operation the handle on the side of the pneumatic cylinder is pushed and the air pressure is released thereby stopping the flow of gas and the outlet disconnects from the cylinder valve. All rubber seals inside the gas section as well as the complete pneumatic cylinder can be exchanged.

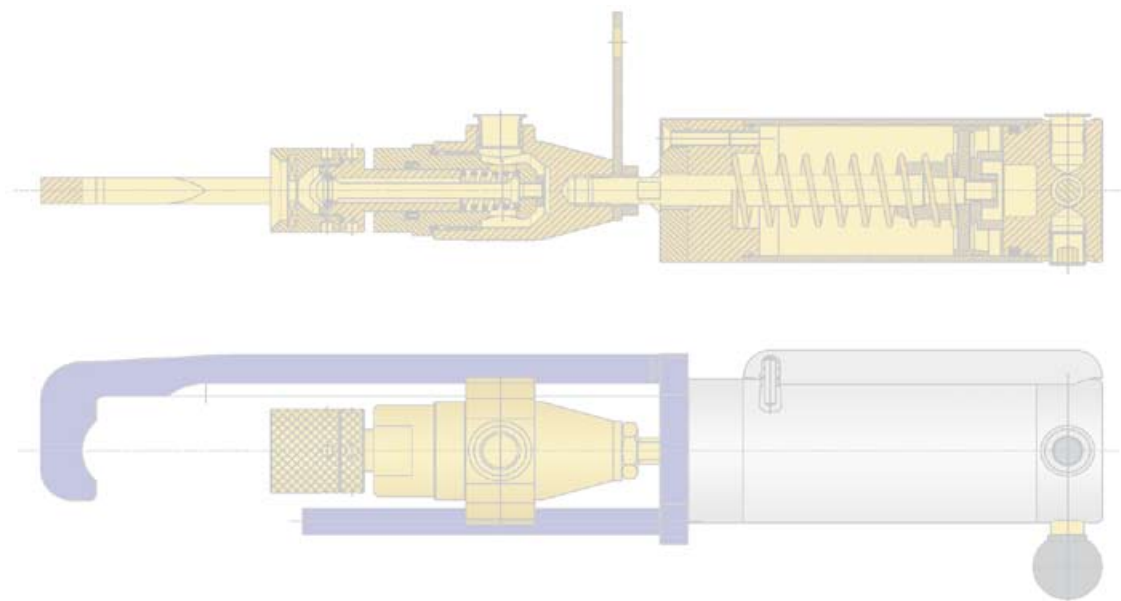
**Suitable for:** A wide range of standard LPG handwheel valves without SRV.



## ***LPG Filling Head***

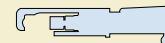
***for Handwheel Valves***

***Semi-automatic Operated***



### **ORDERING INFORMATION**

REFERENCE NUMBERS	INLET CONNECTION	OUTLET CONNECTION
<b>6882900042</b>	LPG 1/4" AIR 3/8"	Standard Handwheel male outlet without SRV



# REFRIGERANT GASES

## Filling Head

for Handwheel Valves

Semi-automatic Operated



## MATERIALS AND STANDARDS

The Filling Head is made of corrosion-resistant materials such as stainless steel, brass, aluminium and special polymers. The rubber materials used are developed and manufactured according to the requirements of EN 549.

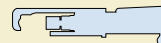
## FEATURES

1. Insignificant loss of product when the gas flow is cut off and the filling head is released from the cylinder valve.
2. Includes anti-filling device opener.
3. Balanced jig for easy suspension between filling operations.
4. Easy to manually connect and disconnect. Filling is initiated simultaneously with the connection to the valve.
5. Slim design makes it easy to handle and it fits easily inside any shroud.

## COLOUR

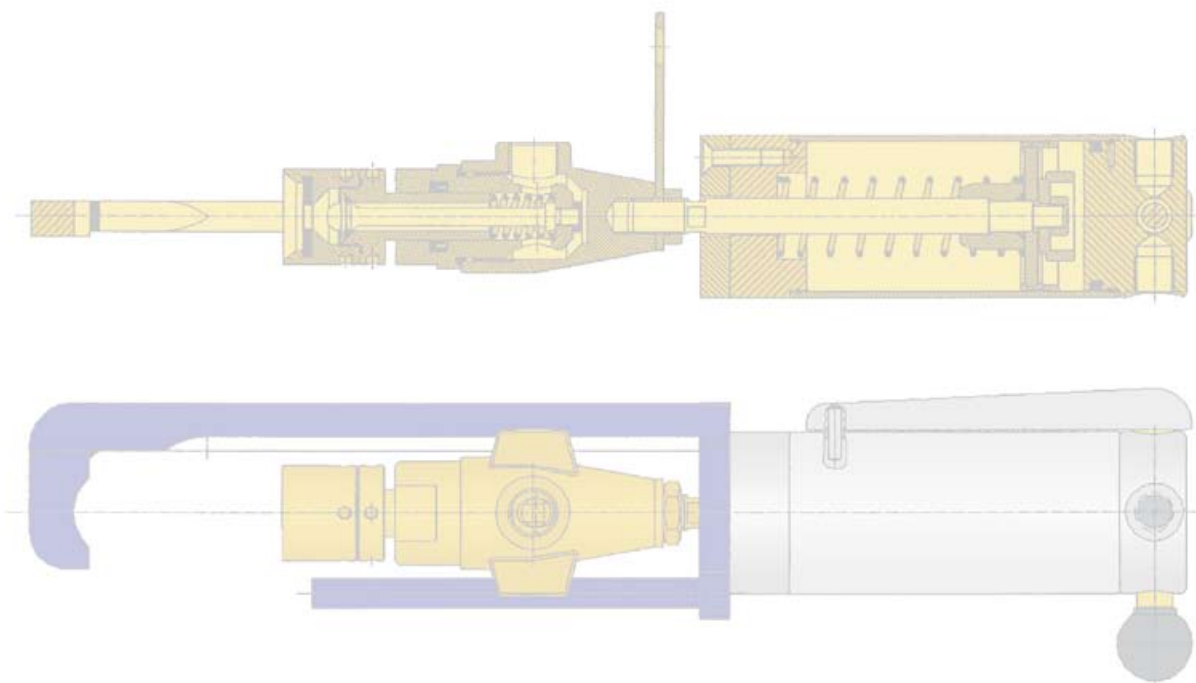
The Filling Head is supplied in the natural colors of the raw material (brass and aluminium) except for the clamping brace which is painted in a blue color to ensure full corrosion-resistance and longer durability.

<b>Inlet connection:</b>	Freon: 1/4" NPT Pneumatic air: 3/8" NPT.
<b>Outlet connection:</b>	Connects to standard outlet male threads such as G1, G2, G4, G5, G6, G8, G11, G12 acc. to EN 12864. Valves with and without SRV.
<b>Supply pressures:</b>	The Filling Head is designed to operate within the normal supply pressures. Pneumatic supply: 6-10 bar. Liquid filling product: 1-20 bar Filling time approx. 2 sec./Kg liquid at 7 bar differential pressure.
<b>Marking:</b>	The following information is marked on the Filling Head: <ul style="list-style-type: none"> <li>• Month and year of production (posdated by three months).</li> <li>• The code number of the Filling Head.</li> </ul>
<b>Packing:</b>	The Filling Heads are individually packed in cardboard boxes without instructions.
<b>Function and Maintenance:</b>	The Filling Head is easy to operate. The clamping brace is placed around the neck of the cylinder valve. Once the Filling Head outlet is aligned with the Cylinder valve inlet, the ball knob is pushed to allow the compressed air to fill the pneumatic cylinder. This forces the Filling head outlet to attach the cylinder valve outlet thereby obtaining a leaktight connection and simultaneously opening the gas seal initiating the FREON flow. After completing the filling operation the handle on the side of the pneumatic cylinder is pushed and the air pressure is released thereby stopping the flow of gas and the outlet disconnects from the cylinder valve. All rubber seals inside the gas section as well as the complete pneumatic cylinder can be exchanged.



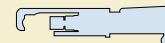
# REFRIGERANT GASES Filling Head

for Handwheel Valves  
Semi-automatic Operated

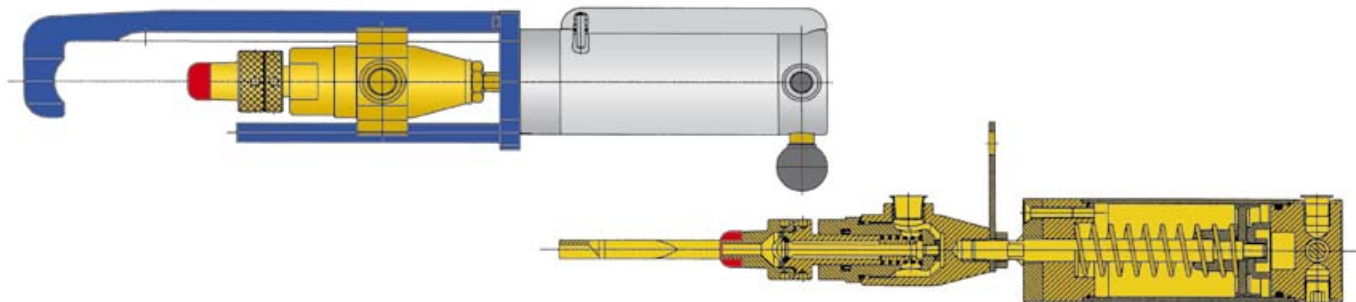


## ORDERING INFORMATION

REFERENCE NUMBERS	INLET CONNECTION	OUTLET CONNECTION
<b>6882900043</b>	REFRIGERANT GASES 1/4" AIR 3/8"	Standard Handwheel male outlet with and without SRV



## LPG Filling Head for Handwheel Valves, POL outlet Semi-automatic Operated



### MATERIALS AND STANDARDS

The Filling Head is made of corrosion-resistant materials such as stainless steel, brass, aluminium and special polymers. The rubber materials used are developed and manufactured according to the requirements of EN 549.

### FEATURES

1. Insignificant loss of product ( $1 \text{ cm}^3$ ) when the gas flow is cut off and the filling head is released from the cylinder valve.
2. Balanced jig for easy suspension between filling operations.
3. Easy to manually connect and disconnect. Filling is initiated simultaneously with the connection to the valve.
4. Slim design makes it easy to handle and it fits easily inside any shroud.

### COLOUR

The Filling Head is supplied in the natural colors of the raw material (brass and aluminium) except for the clamping brace which is painted in a blue color to ensure full corrosion-resistance and longer durability.

**Inlet connection:** LPG: 1/4" NPT  
Pneumatic air: 3/8" NPT.

**Outlet connection:** Connect to POL - type valves with or without Pressure Relief Valves. Specify when ordering.

**Supply pressures:** The Filling Head is designed to operate within the normal supply pressures.  
Pneumatic supply: 6-10 bar. Liquid filling product: 1-15 bar  
Filling time as per present valve specification.

**Marking:** The following information is marked on the Filling Head:

- Month and year of production (posdated by three months).
- The code number of the Filling Head.

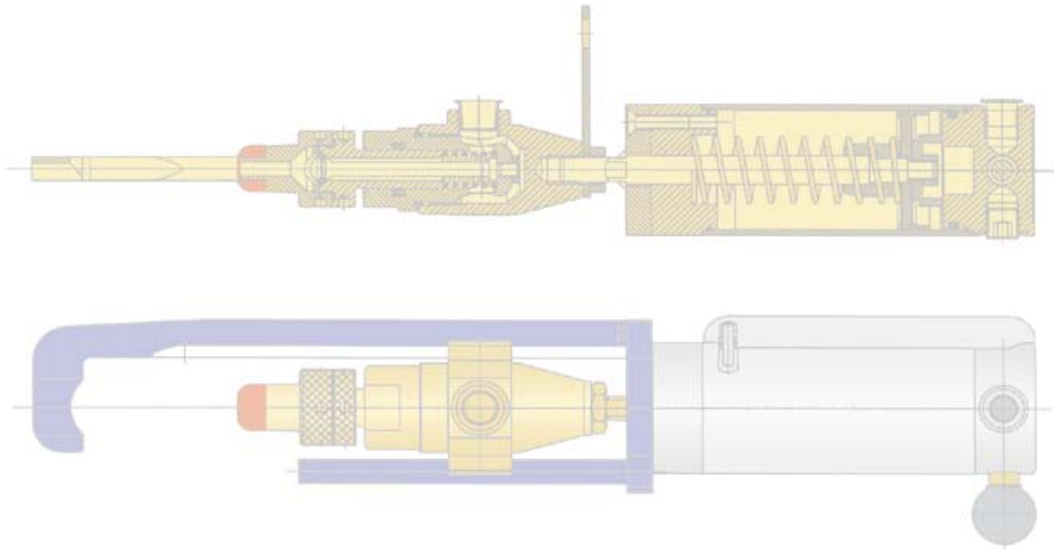
**Packing:** The Filling Heads are individually packed in cardboard boxes without instructions.

**Function and Maintenance:** The Filling Head is easy to operate. The clamping brace is placed around the neck of the cylinder valve. Once the Filling Head outlet is aligned with the Cylinder valve outlet, the ball knob is pushed to allow the compressed air to fill the pneumatic cylinder. This forces the Filling head outlet to attach the cylinder valve outlet thereby obtaining a leaktight connection and simultaneously opening the gas seal initiating the LPG flow. After completing the filling operation the handle on the side of the pneumatic cylinder is pushed and the air pressure is released thereby stopping the flow of gas and the outlet disconnects from the cylinder valve. All rubber seals inside the gas section as well as the complete pneumatic cylinder can be exchanged.

**Suitable for:** All different Handwheel POL type of valves. Specify valve type and outlet when ordering.

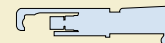


# **LPG Filling Head** *for Handwheel Valves, POL outlet* **Semi-automatic Operated**

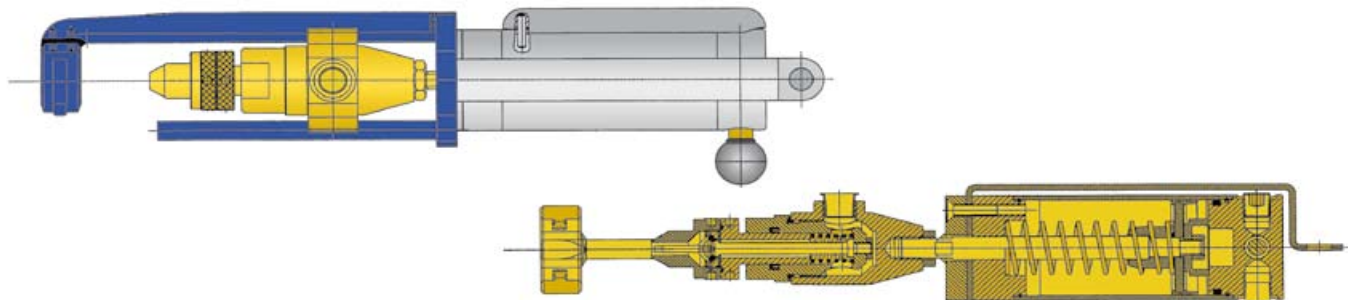


## **ORDERING INFORMATION**

REFERENCE NUMBERS	INLET CONNECTION	OUTLET CONNECTION
<b>6882900044</b>	LPG 1/4" NPT AIR 3/8" NPT	Female POL thread valves with and without SRV



## LPG Filling Head for Bayonet Valves Semi-automatic Operated



### MATERIALS AND STANDARDS

The Filling Head is made of corrosion-resistant materials such as stainless steel, brass, aluminium and special polymers. The rubber materials used are developed and manufactured according to the requirements of EN 549.

### FEATURES

1. Insignificant loss of product ( $1 \text{ cm}^3$ ) when the gas flow is cut off and the filling head is released from the cylinder valve.
2. Balanced jig for easy suspension between filling operations.
3. Easy to manually connect and disconnect. Filling is initiated simultaneously with the connection to the valve.
4. Slim design makes it easy to handle and it fits easily inside any shroud.

### COLOUR

The Filling Head is supplied in the natural colors of the raw material (brass and aluminium) except for the clamping brace which is painted in a blue color to ensure full corrosion-resistance and longer durability.

**Inlet connection:** LPG: 1/4" NPT.  
Pneumatic air : 3/8" NPT.

**Outlet connection:** Connects to bayonett valves G61 acc. to EN 12864  
Valves with and without PRV.

**Supply pressures:** The Filling Head is designed to operate within the normal supply pressures.  
Pneumatic supply: 6-10 bar.  
Filling time as per present valve specification.

**Marking:** The following information is marked on the Filling Head:

- Month and year of production (postdated by three months).
- The code no of the Filling Head.

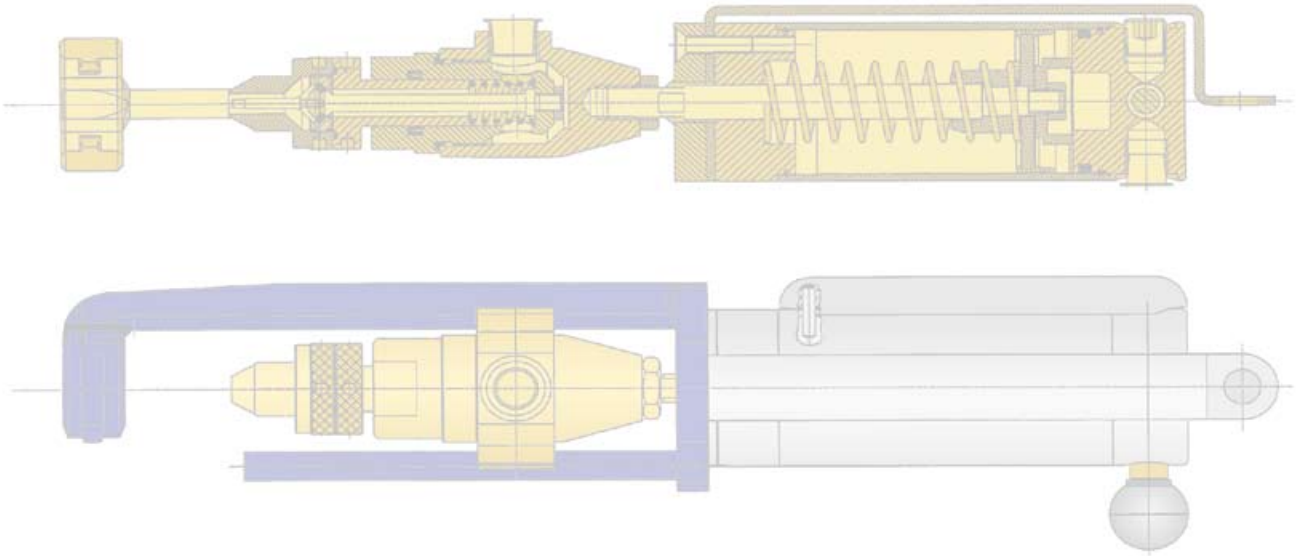
**Packing:** The Filling Heads are individually packed in cardboard boxes without instructions.

**Function and Maintenance:** The Filling Head is easy to operate. The connector at the end of the clamping brace is pushed into the undercut of the bayonet. Once the Filing Head outlet is aligned with the cylinder valve outlet, the ball knob is pusched to allow the compressed air to fill the pneumatic cylinder. This forces the Filling head outlet to attach the cylinder valve outlet thereby obtaining a leaktight connection and simultaneously opening the gas seals initiating the LPG flow. After completing the filling operation the handle on the side of the pneumatic cylinder is pushed and the air pressure is released thereby stopping the flow of gas and the outlet disconnects from the cylinder valve. The connector is then removed from the valve. All rubber seals inside the gas section as well as the complete pneumatic cylinder can be exchanged.

**Suitable for:** Omeca valves 66-0-290-0136, 66-0-290-0145

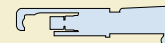


## **LPG Filling Head** *for Bayonet Valves* **Semi-automatic Operated**

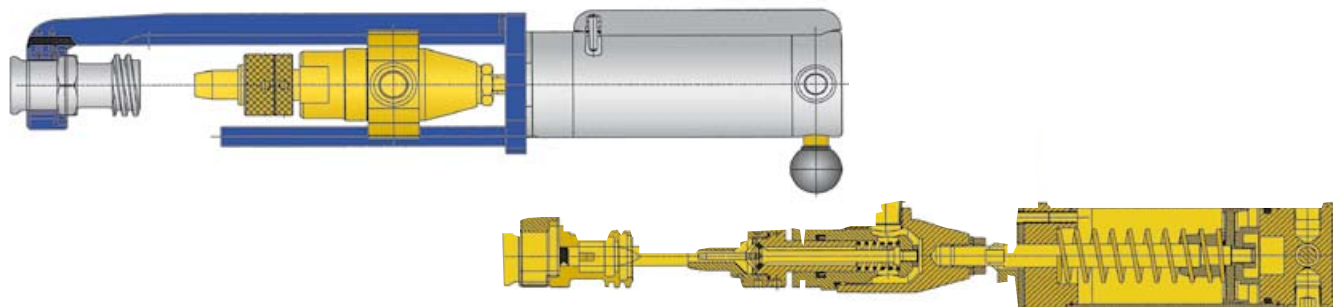


### **ORDERING INFORMATION**

REFERENCE NUMBERS	INLET CONNECTION	OUTLET CONNECTION
<b>6882900046</b>	LPG 1/4" NPT AIR 3/8" NPT	Automatic bayonet valve with and without SRV



## LPG Filling Head for Coupling 66-0-290-1024 Semi-automatic Operated



### MATERIALS AND STANDARDS

The Filling Head is made of corrosion-resistant materials such as stainless steel, brass, aluminium and special polymers. The rubber materials used are developed and manufactured according to the requirements of EN 549.

### FEATURES

1. Insignificant loss of product ( $1 \text{ cm}^3$ ) when the gas flow is cut off and the filling head is released from the cylinder valve.
2. Balanced jig for easy suspension between filling operations.
3. Easy to manually connect and disconnect. Filling is initiated simultaneously with the connection to the valve.
4. Slim design makes it easy to handle and it fits easily inside any shroud.

### COLOUR

The Filling Head is supplied in the natural colors of the raw material (brass and aluminium) except for the clamping brace which is painted in a blue color to ensure full corrosion-resistance and longer durability.

**Inlet connection:** LPG: 1/4" NPT.  
Pneumatic air: 3/8" NPT.

**Outlet connection:** Connects to Omega Coupling 66-0-290-1024

**Supply pressures:** The Filling Head is designed to operate within the normal supply pressures.  
Pneumatic supply: 6-10 bar.  
Liquid filling product: 1-15 bar.  
Filling time as per present valve specification to which the coupling is connected.

**Marking:** The following information is marked on the Filling Head:

- Month and year of production (postdated by three months).
- The code no of the Filling Head.

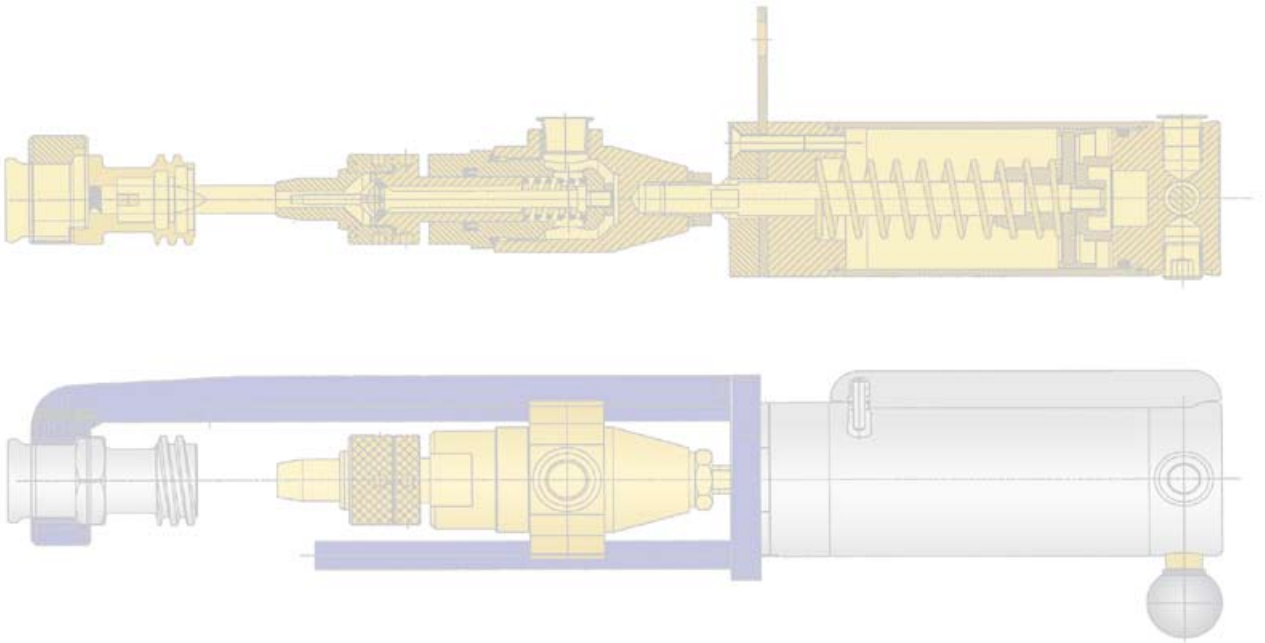
**Packing:** The Filling Heads are individually packed in cardboard boxes without instructions.

**Function and Maintenance:** The Filling Head is easy to operate. The connector at the end of the clamping brace is placed around the neck of the Coupling. Once the Filling Head outlet is aligned with the Coupling outlet, the ball knob is pushed to allow the compressed air to fill the pneumatic cylinder. This forces the Filling head outlet to attach the Coupling outlet thereby obtaining a leaktight connection and simultaneously opening the gas seals initiating the LPG flow. After completing the filling operation the handle on the side of the pneumatic cylinder is pushed and the air pressure is released thereby stopping the flow of gas and the outlet disconnects from the Coupling. All rubber seals inside the gas sections as well as the complete pneumatic cylinder can be exchanged.

**Suitable for:** Omega valve 66-0-290-1024 (see illustration above)

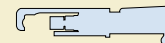


***LPG Filling Head***  
***for Coupling 66-0-290-1024***  
***Semi-automatic Operated***

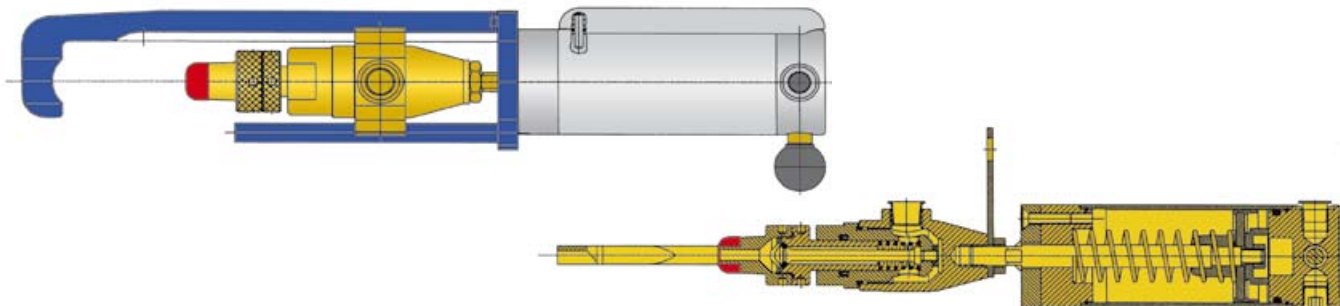


**ORDERING INFORMATION**

REFERENCE NUMBERS	INLET CONNECTION	OUTLET CONNECTION
<b>6882900047</b>	LPG 1/4" NPT AIR 3/8" NPT	Omeca coupling 66.0.290.1024



## LPG Filling Head for Handwheel Valves, OPD -type Semi-automatic Operated



### MATERIALS AND STANDARDS

The Filling Head is made of corrosion-resistant materials such as stainless steel, brass, aluminium and special polymers. The rubber materials used are developed and manufactured according to the requirements of EN 549.

### FEATURES

1. Insignificant loss of product ( $1 \text{ cm}^3$ ) when the gas flow is cut off and the filling head is released from the cylinder valve.
2. Balanced jig for easy suspension between filling operations.
3. Easy to manually connect and disconnect. Filling is initiated simultaneously with the connection to the valve.
4. Slim design makes it easy to handle and it fits easily inside any shroud.

### COLOUR

The Filling Head is supplied in the natural colors of the raw material (brass and aluminium) except for the clamping brace which is painted in a blue color to ensure full corrosion-resistance and longer durability.

**Inlet connection:** LPG: 1/4" NPT  
Pneumatic air: 3/8" NPT.

**Outlet connection:** Connects to POL - type OPD valves with or without SRV.

**Supply pressures:** The Filling Head is designed to operate within the normal supply pressures.  
Pneumatic supply: 6-10 bar. Liquid filling product: 1-15 bar  
Filling time as per present valve specification.

**Marking:** The following information is marked on the Filling Head:

- Month and year of production (posdated by three months).
- The code number of the Filling Head.

**Packing:** The Filling Heads are individually packed in cardboard boxes without instructions.

**Function and Maintenance:** The Filling Head is easy to operate. The clamping brace is placed around the neck of the cylinder valve. Once the Filling Head outlet is aligned with the Cylinder valve outlet, the ball knob is pushed to allow the compressed air to fill the pneumatic cylinder. This forces the Filling head outlet to attach the cylinder valve outlet thereby obtaining a leaktight connection and simultaneously opening the gas seal initiating the LPG flow. After completing the filling operation the handle on the side of the pneumatic cylinder is pushed and the air pressure is released thereby stopping the flow of gas and the outlet disconnects from the cylinder valve. All rubber seals inside the gas section as well as the complete pneumatic cylinder can be exchanged.

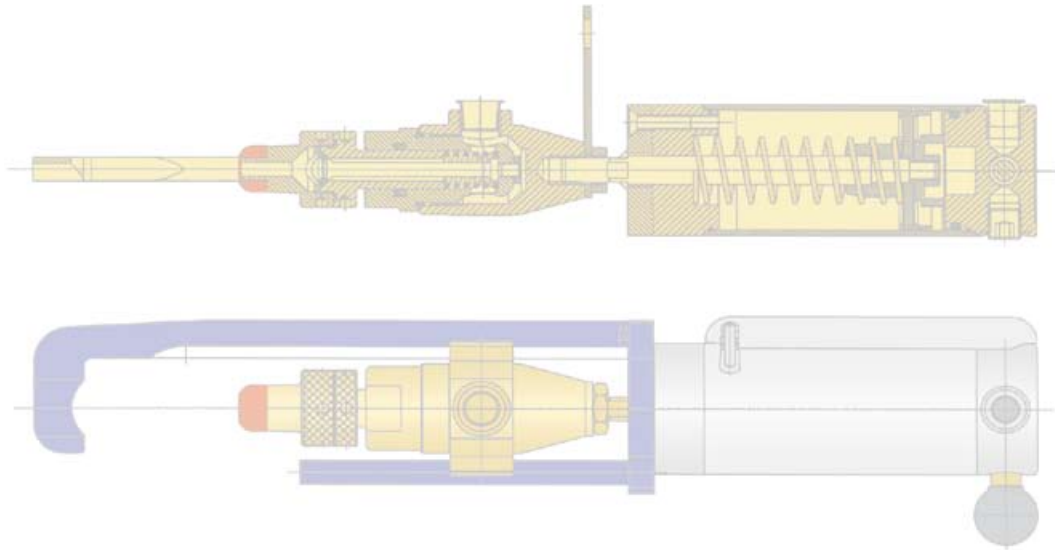
**Suitable for:** OPD valves with POL female outlet.



## ***LPG Filling Head***

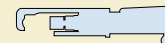
***for Handwheel Valves, OPD - type***

***Semi-automatic Operated***



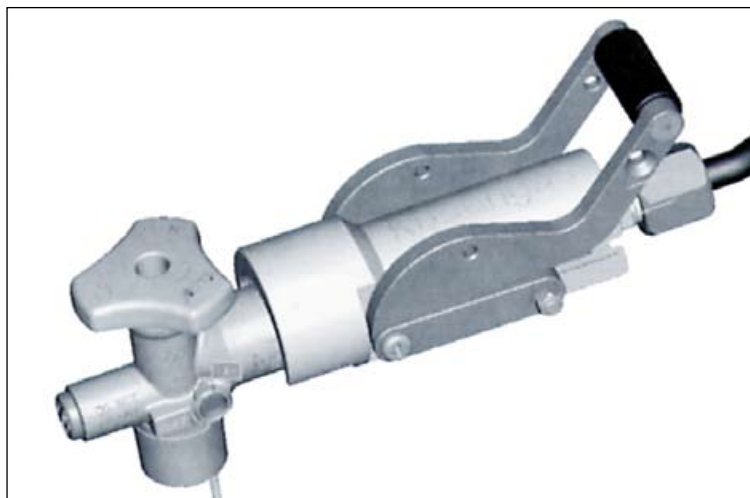
### **ORDERING INFORMATION**

REFERENCE NUMBERS	INLET CONNECTION	OUTLET CONNECTION
<b>6882900050</b>	LPG 1/4" AIR 3/8"	OPD - female POL thread valve with check-lock with and without SRV



## LPG Filling Head

for Handwheel Valves  
with ACME Thread  
Manually Operated



### APPLICATIONS

LPG outlets without access to pressurized air well as plants where pressurization or vacuum purging of cylinders is required.

### FEATURES

Safe operation, easily connected and manually operated.

### SPECIFICATIONS

**Inlet connection:** 1/4" NPT male thread

**Outlet connection:** Connects to 1.312-5 ACME-2G, RH, EXT.

**Supply pressures:** LPG, pressurized air or vacuum.

**Function and Maintenance:** The filling adapter is manually connected to a standard handwheel valve having a small ACME male outlet. The front end of the filling adapter slides easy over the male acme thread and creates a firm connection. Next, the adapter handle, and thereby the internal spindle, is moved forward to seal the spindle leak tight to the valve outlet. Simultaneously, the internal spindle opens its spring loaded seat and then the LPG flows into the cylinder. After the filling, the operations are reversed and the internal spindle automatically closes the flow of LPG before it is disconnected from the valve.



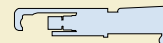
# **LPG Filling Head**

**for Handwheel Valves  
with ACME Thread  
Manually Operated**

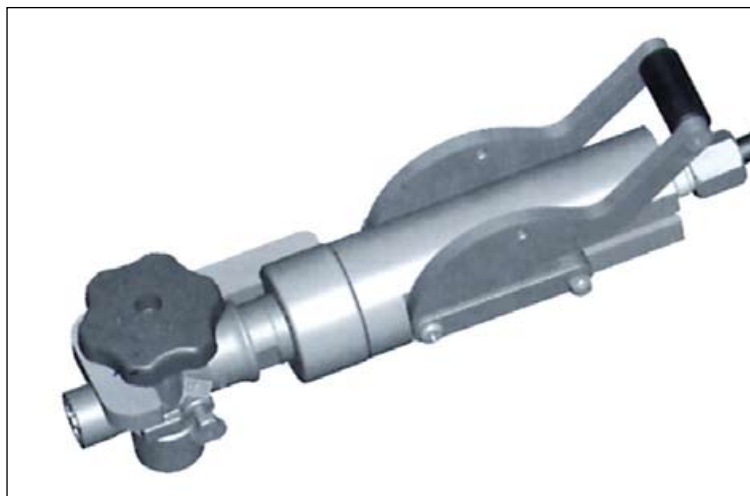


## **ORDERING INFORMATION**

REFERENCE NUMBERS	INLET CONNECTION	OUTLET CONNECTION
<b>6882900055</b>	1/4" NPT male thread	1.312-5 ACME - RH - EXT



## LPG Filling Head for Handwheel POL Valves Manually Operated



### APPLICATIONS

LPG outlets without access to pressurized air well as plants where pressurization or vacuum purging of cylinders is required.

### FEATURES

Safe operation, easily connected and manually operated.

### SPECIFICATIONS

**Inlet connection:** 1/4" NPT male thread

**Outlet connection:** Connects to most standard POL valves.

**Supply pressures:** LPG, pressurized air or vacuum.

**Function and Maintenance:** The filling adapter is manually connected to a standard handwheel valve having a POL outlet. The hook shaped front end of the filling adapter slides easy to be back side of the valve and creates a firm connection. Next, the adapter handle, and thereby the internal spindle, is moved forward to seal the spindle leak tight to the valve outlet. Simultaneously, the internal spindle opens its spring loaded seat and then the LPG flows into the cylinder. After the filling, the operations are reversed and the internal spindle automatically closes the flow of LPG before it is disconnected from the valve.



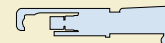
## ***LPG Filling Head***

***for Handwheel POL Valves  
Manually Operated***

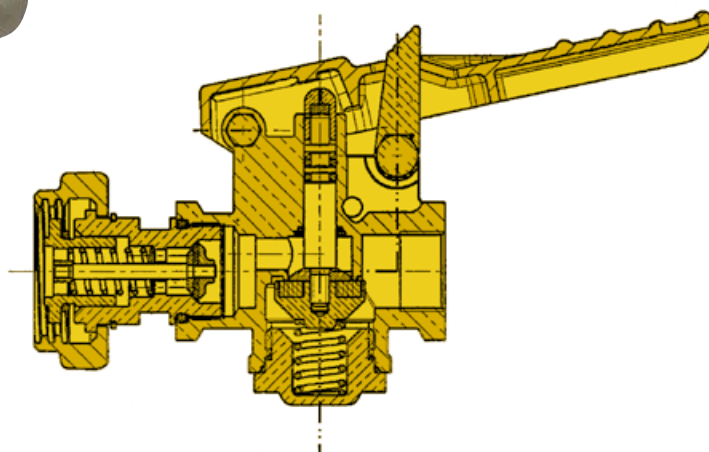


### **ORDERING INFORMATION**

REFERENCE NUMBERS	INLET CONNECTION	OUTLET CONNECTION
<b>6882900056</b>	1/4" NPT male thread	Standard POL valves



## LPG Filling Head for Tank Filler Valves Manually Operated



### MATERIALS AND STANDARDS

The Filling Head is made of corrosion-resistant materials such as stainless steel, brass, aluminium and special polymers. The rubber materials used are developed and manufactured according to the requirements of EN 549.

### FEATURES

1. Easy and safe to connect and disconnect. Filling is initiated by operating the manual handle.
2. Slim design makes it easy to handle and it fits easily inside any shroud.
3. Safety lock for disconnection
4. The safe valve connection assures that the LPG can only flow when the filling head is leak tight connected to a filler valve.

**Inlet connection:** 3/4" NPT

**Outlet connection:** 1 3/4" x 6 ACME - 2g connects to Cavagna filler valves like 66.0.290.1026

**Supply pressures:** The Filling Head is designed to operate within the normal LPG supply pressures.  
Liquid filling product: 1-15 bar

**Marking:** The following information is marked on the Filling Head:

- Month and year of production (postdated by three months).
- The code number of the Filling Head.

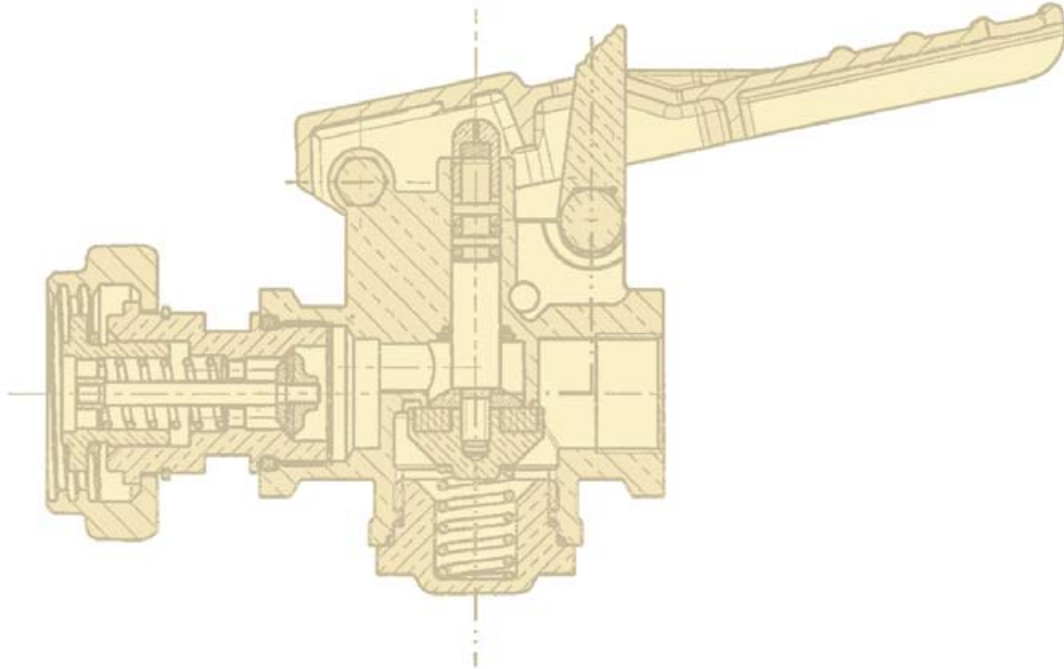
**Packing:** The Filling Heads are individually packed in boxes without instructions.

**Function and Maintenance:** The Filling Head is easy and safe to operate.  
The head outlet is attached leaktight to the valve inlet manually. While pressing down the manual handle the filling head spindle opens and the gas starts to flow.  
When the tank is full the filling is stopped and the filling head is removed by unscrewing the nut manually.  
By checking the safety lock and the manual handle reverses.



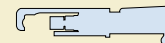
# LPG Filling Head

for Tank Filler Valves  
Manually Operated



## ORDERING INFORMATION

REFERENCE NUMBERS	INLET CONNECTION	OUTLET CONNECTION
<b>6882900057</b>	3/4" NPT	1 3/4" x 6 ACME - 2g filler valve example: 66.0.290.1026



## Cross reference of Filling Heads

VALVES	SEMI-AUTOMATIC	MANUAL
Kosanova 16 mm <b>type 176A, 130K</b>	6882900027	6882900007 6882900008
Kosanova 16 mm <b>type 176A</b>	Not applicable	6882900025 6882900026
Jumbo, Kosan <b>type 130B</b>	6882900020 6882900021	6882900001 6882900002 6882900003
Kosanova 16 mm <b>130 K</b>	6882900027	6882900004
Kosanova 19 mm <b>130L</b>	6882900023 6882900024	6882900005 6882900006
Compact <b>20 mm</b>	6882900030	6882900009 6882900010 6882900011
Compact <b>21 mm</b>	6882900032 6882900033	6882900015 6882900016 6882900017
Compact <b>22 mm</b>	6882900031	6882900013 6882900014
Compact <b>25,6 mm</b>	6882900034	6882900018
Compact <b>27 mm</b>	6882900029	6882900012
Camping valve <b>64.0.590.2028</b>		6882900053
Standard Handwheel Valve <b>Male thread</b>	6882900042	Not applicable
Standard Handwheel Valve <b>POL outlet</b>	6882900044	Not applicable
Omeca valve <b>67.0.490.0780</b>	6882900045	Not applicable
Bajonet valves <b>66.0.290.0136</b> <b>66.0.290.0145</b>	6882900046	Not applicable
Omeca coupling <b>66.0.290.1024</b>	6882900047	Not applicable
OPD valves <b>Type 1 ACME American valves</b>	6882900050	Not applicable
3/8" SAE Flare outlet <b>80.0.390.2062</b>	6882900051	Not applicable
Standard Handwheel <b>Valve POL outlet</b>		6882900044 6882900056
OPD valves Type 1 <b>ACME American Valves</b>		6882900050 6882900055
Filler Valve 1 3/4" x 6 ACME <b>66.0.290.1026</b>	Not applicable	6882900057



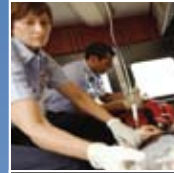
# UNFOLDING APPLICATIONS

LPG VALVES & EQUIPMENT

DIVISION



EMERGENCY BREATHING



MEDICAL GASES



SCUBA DIVING



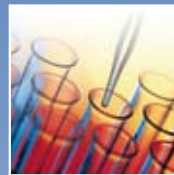
INERT GASES



CRYOGENIC



WELDING



SPECIALTY GASES



BEVERAGE



LPG CYLINDERS



INDOOR COOKING



OUTDOOR



LPG HOUSE HOLDS



CNG VALVES



LPG FORKLIFT



RV MARKET



AUTOMOTIVE



LPG TANK



HEATING



BUILDING



ELECTRONIC GASES



PATIO HEATER



REFRIGERATION



HEALTHCARE



ASU



LEISURE



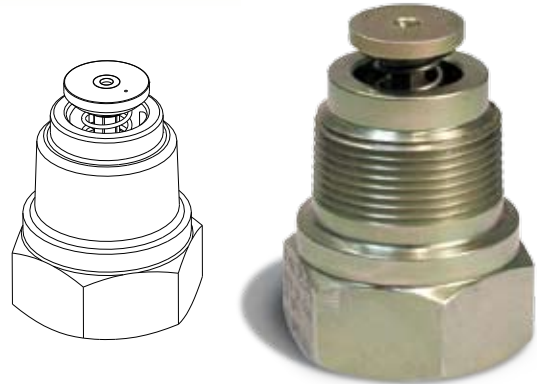
## LPG BULK STORAGE AND TRUCK EQUIPMENT

## Excess Flow Valves for Liquid or Vapor

Valves are designed for Liquid or Vapor fill / withdrawal and for vapor equalization in containers or line applications. They are intended to close when the liquid or vapor passing through the hose or the piping system exceeds the prescribed flow rate. Valves are available in different sizes and body configurations.

### Valve's functioning.

Once the flow exceeds the valve's setting, the valve closes and will remain closed until the system equalizes. Once the pressure on both sides of the poppet is equal, a built in equalizing passage automatically opens the valve.



Part Number	Material	Inlet Connection	Outlet Connection	Wrench Hex Flats	Length	Approximate Closing Flows		
						Liquid (GPM Propane)	25 PSIG Inlet	100 PSIG Inlet
6902900127	Steel	1 1/4"	1 1/4"	2"	1 5/16"	30	5750	9800
6902900128	Steel	1 1/4"	1 1/4"	2"	1 5/16"	40	7500	13330
6902900129	Steel	1 1/4"	1 1/4"	2"	1 5/16"	50	8800	15970

## Excess Flow Valves for Liquid or Vapor withdrawal

Valves are designed to be mounted on the bottom of customer storage tanks for liquid service. They may also be mounted on the top for vapour service.



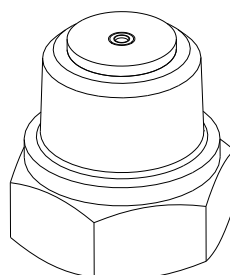
Part Number	Material	Inlet Connection	Outlet Connection	Wrench Hex Flats	Approximate Closing Flows		
					Liquid (GPM Propane)	25 PSIG Inlet	100 PSIG Inlet
6901900036	Steel	1 1/4"	1 1/4"	1 7/8"	55	10600	18920
6901900037	Steel	1 1/4"	1 1/4"	1 7/8"	55	3830	6760

# Back Pressure Valves for Container or Line Applications

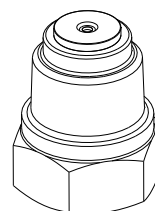


Valves are intended to prevent liquid discharge when the desired flow is directed into the vessel thereby allowing the flow in only one direction.

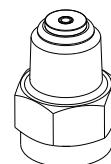
When coupled with the appropriate single check filler valve, the combination forms a double check filler valve suitable for use in filling of bulk storage tanks.



7100900049



7100900050



7100900051

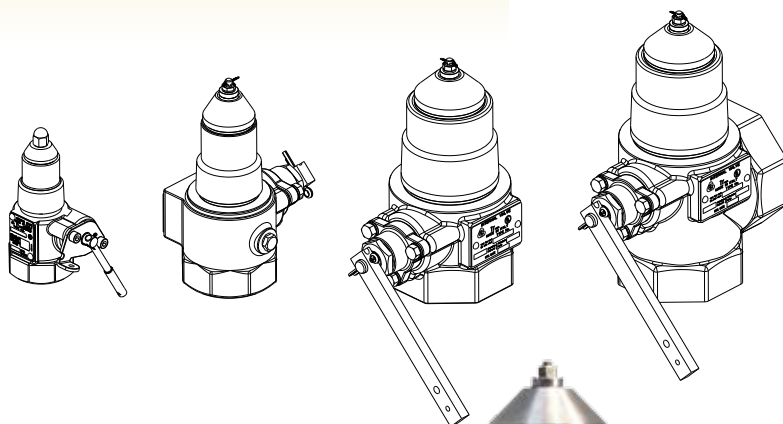
Part Number	Material	Inlet Connection	Outlet Connection	Wrench Hex Flats	Length	Propane Liquid Capacity at different $\Delta$ Pressure		
						5 PSIG	10 PSIG	25 PSIG
7100900051	Steel	3/4" F NPT	3/4" M NPT	1 3/8"	1 15/16" (49,2 mm)	10,75	15,7	24,5
7100900050	Steel	1 1/4" F NPT	1 1/4" M NPT	2"	2 1/2" (63,5 mm)	27,5	39,2	61,75
7100900049	Steel	2" F NPT	2" M NPT	3"	3 3/8" (83,5 mm)	121,5	171,5	270,5



# Threaded Internal Valves

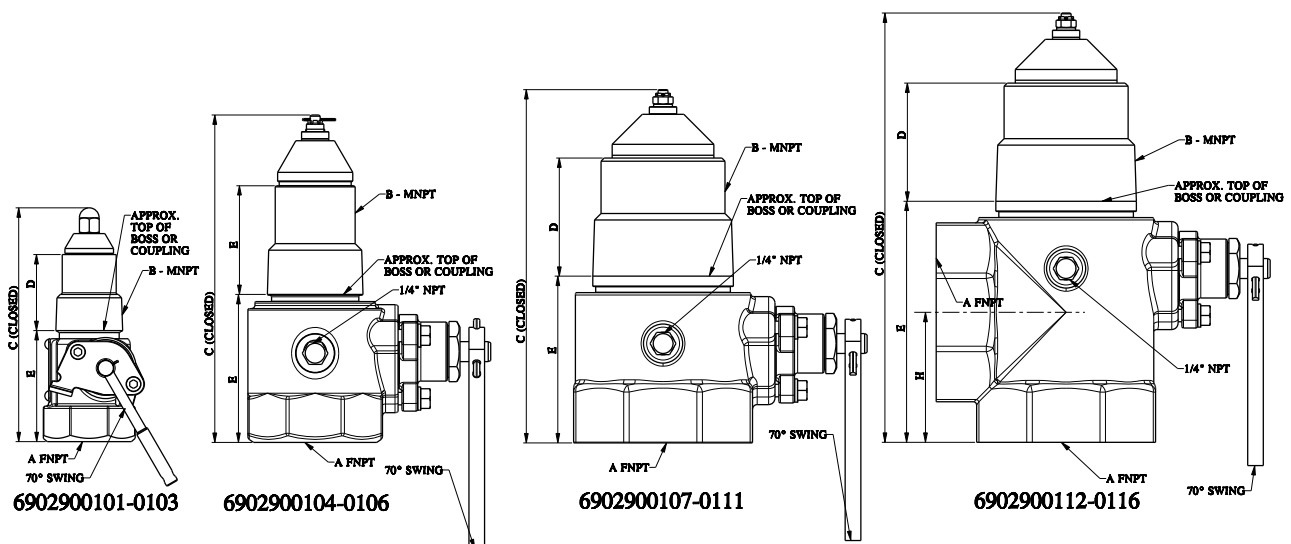
These valves, designed as primary shut-offs to control product discharge in LP-Gas service, are predominantly used in the liquid and vapour openings of bobtail and other transport vehicles. All valves satisfy the requirements of NFPA 58 and can also be used in stationary storage tank applications. All Cavagna internal valves have a robust, one piece body design and an incorporated excess flow function. Each valve has a weak section that allows the pump or piping to "shear" in the event of an accident, thereby leaving the valve mechanism intact.

Cavagna threaded valves are compact and can be operated either manually or remotely via cable or pneumatic control. Valves contain spring-loaded, PTFE packing providing excellent leakage protection and the standard disc material provided is Nitrile.



Part Number		Material	Inlet Connection	Outlet Connection	Closing Flow GPM Propane		LPG Vapour Capacity (SCFH/Propane)	
One Way	Two ways				Half Coupling	Full Coupling	25 PSIG	100 PSIG
6902900101	-----	steel	1 1/4" M NPT	1 1/4" F NPT	30	-----	5.800	9.100
6902900102	-----	steel	1 1/4" M NPT	1 1/4" F NPT	50	35	7.650	12.900
6902900103	-----	steel	1 1/4" M NPT	1 1/4" F NPT	80	65	10.950	18.800
6902900104	-----	steel	2" M NPT	2" F NPT	100	60	21.550	36.800
6902900105	-----	steel	2" M NPT	2" F NPT	150	90	33.600	57.200
6902900106	-----	steel	2" M NPT	2" F NPT	250	130	-----	-----
6902900107	6902900112	steel	3" M NPT	3" F NPT	150	100	28.600	48.700
6902900108	6902900113	steel	3" M NPT	3" F NPT	200	125	43.500	73.900
6902900109	6902900114	steel	3" M NPT	3" F NPT	250	165	51.500	87.600
6902900110	6902900115	steel	3" M NPT	3" F NPT	400	235	80.100	139.000
6902900111	6902900116	steel	3" M NPT	3" F NPT	500	325	-----	-----

# Threaded Internal Valves



Part Number		DIMENSIONS					
One Way	Two ways	A	B	C	D	E	H
6902900101	-----	1 1/4" NPT	1 1/4" NPT	5,90" (150 mm)	1,86" (47 mm)	2,88" (73 mm)	-----
6902900102	-----						
6902900103	-----						
6902900104	-----	2" NPT	2" NPT	8,26" (210 mm)	2,40" (61 mm)	4,05" (103 mm)	-----
6902900105	-----						
6902900106	-----						
6902900107	6902900112	3" NPT	3" NPT	8,85" (225 mm) ONE WAY 10,82" (275 mm) TWO WAY	2,56" (65 mm) ONE WAY AND TWO WAY	4,54" (115,3 mm) ONE WAY 6,50" (165,3 mm) TWO WAY	3,26" (83 mm)
6902900108	6902900113						
6902900109	6902900114						
6902900110	6902900115						
6902900111	6902900116						

## Threaded Valves specification:

Pressure Rating: 400 PSI (27.58 bar) WOG

Temperature: Up to 150°F (66°C)

Body: Ductile Iron

Packing: PTFE

Seat disk: Synthetic rubber

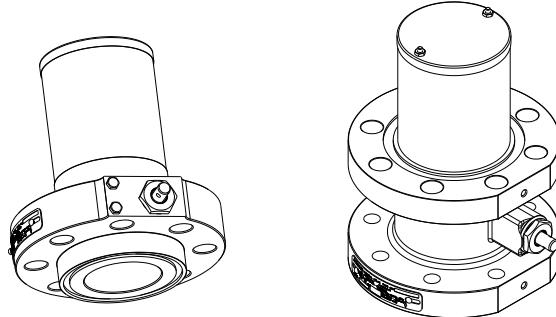
Stub, Shaft & Stem: stainless steel

# Flanged Internal Valve 3"

Cavagna flanged valves, equipped with a built-in excess flow valve to prevent uncontrolled product release, are perfect for mounting a pump or other similar piping connections. Mounting bolts weakened section, provided, allow the pump or piping to "shear" in the event of an accident, thereby leaving the valve intact.

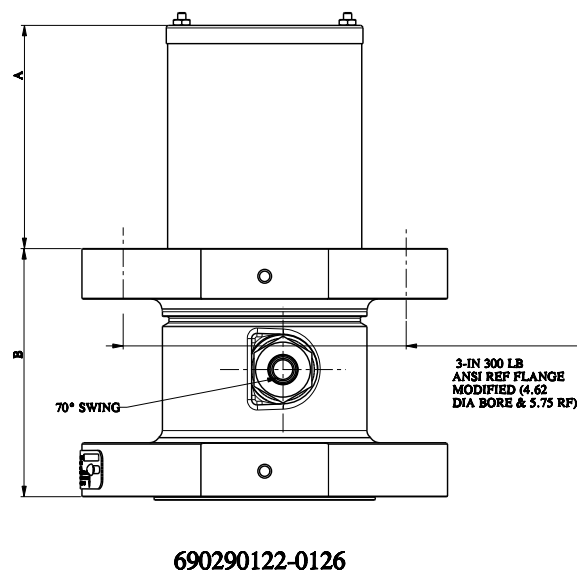
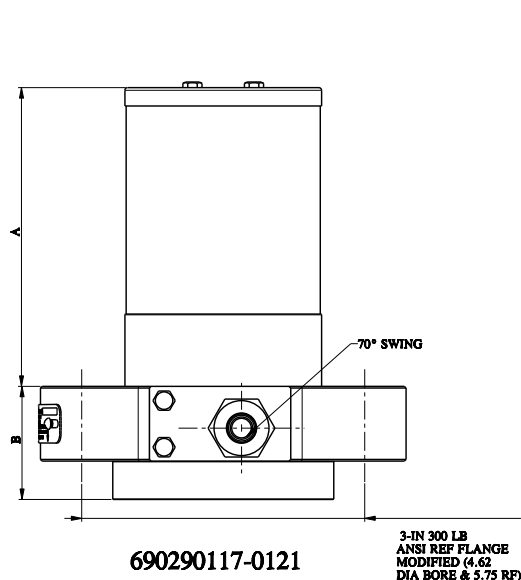
Cavagna flanged valves have a protection filter to avoid pump contamination from dirt and particles, easily removable when the valve is installed on the filling piping line

Cavagna flanged valves contain PTFE packing providing excellent leakage protection and the standard disc material provided is Nitrile, they can be operated manually or remotely via cable or pneumatic control.



Part Number		Material	Inlet Connection	Outlet Connection	Closing Flow GPM Propane	LPG Vapor Capacity (SCFH/Propane)	
Single	Double					25 PSIG Inlet	100 PSIG Inlet
6902900117	6902900122	steel	3"300lb ANSI RF Modified (4 7/8" dia bore)	3" 300 lb. ANSI RF	150	25.100	42.700
6902900118	6902900123	steel	3"300lb ANSI RF Modified (4 7/8" dia bore)	3" 300 lb. ANSI RF	200	36.900	62.800
6902900119	6902900124	steel	3"300lb ANSI RF Modified (4 7/8" dia bore)	3" 300 lb. ANSI RF	250	42.200	71.800
6902900120	6902900125	steel	3"300lb ANSI RF Modified (4 7/8" dia bore)	3" 300 lb. ANSI RF	400	59.400	100.900
6902900121	6902900126	steel	3"300lb ANSI RF Modified (4 7/8" dia bore)	3" 300 lb. ANSI RF	500	-----	-----

# Flanged Internal Valve 3"



Part Number		DIMENSIONS		DIMENSIONS	
		A	B	A	B
Single	Double	Single	Single	Double	Double
6902900117	6902900122	6,75" (171 mm)	2,56" (65 mm)	5,33" (133 mm)	5,62" (143 mm)
6902900118	6902900123				
6902900119	6902900124				
6902900120	6902900125				
6902900121	6902900126				

## Flanged Valves specification:

Pressure Rating: 400 PSI (27.58 bar) WOG

Temperature: Up to 150°F (66°C)

Body: cast steel WCB

Packing: PTFE

Seat disk: Synthetic rubber

Stub, Shaft & Stem: stainless steel

Gaskets: Non asbestos spiral wound graphite

# Quality Management System to 9001:2000 standard

## Quality: our prerogative!

ISO 9001 Registration standard is not only a certificate.

Our policy is to achieve the outmost customer satisfaction, through the effectiveness of our Quality Management Systems and through continuous improvement to suit the dynamic Customers' expectations.







































Personnel involvement, training and motivation are only a few of the guidelines we rely on to achieve quality from each person and process.

## Quality: our "must"



## International Approvals

Many products of the Group are in compliance with National and International Inspection Bodies, eg:

 ARGENTINA	 ARGENTINA	 AUSTRALIA	 AUSTRIA	 CANADA	 CHILE	 CHILE	 CROATIA
 DENMARK	 LITHUANIA	 FLORIDA	 FRANCE	 FRANCE	 GERMANY	 GERMANY	 GERMANY
 HOLLAND	 HUNGARY	 ITALY	 ITALY	 MALAYSIA	 MEXICO	 POLAND	 POLAND
 PORTUGAL	 ROMANIA	 RUSSIAN	 RUSSIAN	 SINGAPORE	 SPAIN	 SPAIN	 SLOVACK REPUBLIC
	 UKRAINE	 UNDERWRITERS LABORATORIES INC. USA	 ASME USA	 ASME USA	 SWEDEN	 SWITZERLAND	
				 CZECH REPUBLIC	 GREAT BRITAIN	 PORTUGAL	
							 SLOVENIA



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